## Manufacturers of Quality Automation Components for Over 20 Years!





O-Ring Grippers
Parallel Grippers
Angular Grippers
Rotary Actuators
Linear Slides
Linear Thrusters
Feed Escapements





### **Product Index**

Model#

AGP-6-OR

AGP-8-OR AGPM-1

**AGLP-1, 2** 

**AGLP-3, 4** 

**AGP-187** 

**AGP-250** 

**AGP-375** 

**AGP-500** 

**AGPT-500** 

**AGPT-1000** 

**AGPT-1125** 

**AGW-250** 

AGW-375-1

AGW-375-2

AGW-375-4

AGW-500-1

AGW-500-2

AGW-500-4

AGW-625-2

AGW-625-4

**AGW-625-6** 

### **Parallel Grippers**

### 2-Jaw





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1	











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AGP-23	.30"	1.45	2.00	2.00
AGP-43	.40"	1.81	2.75	2.75
AGP-63	.62"	2.56	3.75	3.75
AGP-83	.88"	3.20	4.72	4.72

**Stroke** 

.640"

1.10"

.190"

1/4, 1/2"

3/4, 1"

.16"

1/4"

3/8"

1/2"

1/2"

1"

1.125"

3/4"

1"

2"

4"

1-1/2"

2-1/2"

4"

2"

4"

В

2.580

5.00

.768

1.750

3.150

1.00

1.500

2.500

3.187

2.250

3.250

3.125

2.890

4.740

5.380

7.380

6.730

9.230

13.230

8.500

14.50

16.50

2.580

5.00

.630

.750

.875

1.125

1.250

1.500

1.625

1.000

1.000

1.250 1.250

1.500

1.500

1.500

2.250

2.250

2.250

2.750

2.750

2.750

2.775

5.00

.945

1.164

1.283

1.437

1.470

1.402

1.863

1.840

2.340

3.192

1.625

2.000

2.000

2.000

2.625

2.625

2.625

2.750

2.750

2.750

### **Angular Grippers**







Model#	Stroke	Per Jaw Grip Force	Α	В	С
AGA-20	180°	30 lbs.	2.64	1.53	1.10
AGA-30	180°	75 lbs.	3.46	2.20	1.70
AGA-40	180°	180 lbs.	4.00	3.00	2.00
AGA-50	180°	700 lbs.	6.00	4.00	2.75
AGA-60	180°	820 lbs.	6.00	4.00	3.50



3-Jaw 180°

Model#	Stroke	Per Jaw Grip Force	Α	В	С
AGA-23	180°	30 lbs.	2.7	1.75	1.75
AGA-34	180°	75 lbs.	3.8	2.43	2.43
AGA-43	180°	180 lbs.	4.7	3.00	3.00
AGA-53	180°	700 lbs.	6.0	4.50	4.50



### **Product Index**

### **Rotary Actuators**





Model#	Torque @ 80 psi	Α	В	С
AGR-1	5 in-lbs.	.969	2.250	2.25
AGR-2	17 in-lbs.	1.313	3.375	3.375
AGR-2P				
AGR-2H				
AGR-3	50 in-lbs.	1.720	4.622	3.000
AGR-4	100 in-lbs.	2.125	5.500	3.500
AGR-5	248 in-lbs.	2.765	8.50	4.625

### **Power Slides**





Model#	Max. Stroke	Α	В	С
AGS-4	4" adj.	1.000	See Specs.	3.500
AGS-5	5" adj.	1.250	See Specs.	4.500
AGS-6	6" adj.	1.750	See Specs.	5.000

### **Linear Thrusters**





Model#	Max. Stroke	Α	В	С
AGT-2	4"	0.910	See Specs.	3.212
AGT-3	6"	1.500	See Specs.	3.375
AGT-4	8"	2.000	See Specs.	4.250
AGT-5	12"	2.375	See Specs.	5.500

### **Mini Powered Slides**





Model#	Max. Stroke	Α	В	С
AGMS-1-1	1/2"	1.281	2.31	.860
AGMS-1-2	1"	1.281	3.31	.860
AGMS-1-3	1-1/2"	1.281	4.31	.860
AGMS-1-4	2"	1.281	5.31	.860
AGMS-2-1	1/2"	1.60	2.31	1.06
AGMS-2-2	1"	1.60	3.31	1.06
AGMS-2-3	1-1/2"	1.60	4.31	1.06
AGMS-2-4	2"	1.60	5.31	1.06

### **Feed Escapements**





Model#	Stroke	Α	В	С
AGE-1	1"	1.000	4.18	1.87
AGE-2	1 1/4"	1.125	5.10	2.25
AGE-3	1 1/2"	1.370	5.63	2.75



### **Gripper & Rotary Modules**

Multi-Motion Actuators provide linear and rotary motion from one unit. The grip-and-turn motions are independent from one another, making it easy to sequence the two motions. The Multi-Motion Module yields a versatile automation module for part pick and place applications and orientation operations. Internal porting prevents airlines from twisting, snagging, and breaking outside the unit.



Rotary	+	Gripper	=	Part #
AGR-1-90	+	AGP-250	=	AGM-1
AGR-1-180	+	AGP-250	=	AGM-2
AGR-2-90	+	AGP-250	=	AGM-3
AGR-2-180	+	AGP-250	=	AGM-4
AGR-2-90	+	AGP-375	=	AGM-5
AGR-2-180	+	AGP-375	=	AGM-6
AGR-2-90	+	AGP-500	=	AGM-7
AGR-2-180	+	AGP-500	=	AGM-8
AGR-2-90	+	AGW-250	=	AGM-9
AGR-2-180	+	AGW-250	=	AGM-10
AGR-3-90-M	+	AGW-375-1	=	AGM-11
AGR-3-180 -M	+	AGW-375-1	=	AGM-12
AGR-3-90-M	+	AGW-375-2	=	AGM-13
AGR-3-180-M	+	AGW-375-2	=	AGM-14
AGR-3-90-M	+	AGW-375-4	=	AGM-15
AGR-3-180-M	+	AGW-375-4	=	AGM-16

### A total of 80 possible combinations available online

For detailed product specifications and CAD drawings, please visit our website at www.AGI-Automation.com



















AGP-OR Series
AGPM Series
AGLP Series
AGP Series
AGPT Series
AGW Series
AGM Series



## Innovative tools for automated 'O'-ring and/or seal installation

### Available in the following sizes:

AGP-6-OR. A six jaw/six ejector, multi-motion unit, that handles up to 3.000" i.d. seals and/or 'O'-rings. This unit has independent spreading and ejector movements.

AGP-8-OR. An eight jaw/eight ejector, multi-motion, thru-hole unit, that handles up to 12.000" i.d. seals and/or 'O'-rings. This unit has the same independent spreading and ejector movements of the AGP-6-OR, but offers both the capacity for larger diameter 'O'-rings as listed and a 1.500" diameter thru-hole for requirements that deal with long shaft installations/assemblies.

Both the AGP-6-OR & the AGP-8-OR are designed to facilitate part ejection and part seating, which may become necessary after 'O'-ring/seal placement.

#### **Function:**

These tools have two independent pneumatic pistons; the parallel jaws, or spreading jaws, which are double acting, and the ejector jaws, which are single acting. In 'O'-ring installation applications, the air pressure is applied to the first piston which facilitates the spreading jaws' expansion of the 'O'-ring in either a hexagonal or octagonal shape. [An 'O'-ring expanded in this manner offers considerably less deformation during the assembly insertion process.] Once the 'O'-ring is expanded and over the target, air pressure is applied to the second piston. This causes the ejector jaws to push the 'O'-ring away from the spreading jaws, and thus into or onto the assembly.

These 'O'-ring-installing units can be tooled to accommodate all types of rings/seals, ranging from the minute to 12.000" in diameter. The opening stroke of the spreading jaws can also be adjusted via a set-screw to prevent over-expansion. End of stroke sensing is available for both spreading and ejector jaws.

#### **Dimensions:**

AGP-6-OR - 2.500" diameter x 2.700" length.

Spreading jaws - 62 lbs. of force.

Ejector jaws - 80 lbs. of force.

AGP-8-OR - 5.000" diameter x 5.000" length.

Spreading jaws - 200 lbs. of force.

Ejector jaws - 320 lbs. of force.

[Note: Forces given @80 psi.]

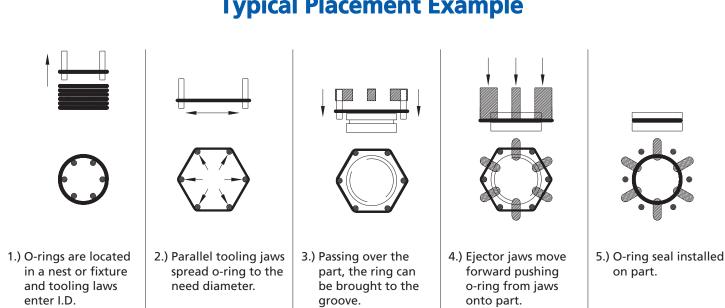
Two and 3D CAD drawings available on our web site, www.agi-automation.com



## Dual Motion Grippers Pick and Seat



### **Typical Placement Example**



Detailed product specifications and CAD drawings on following pages.



### AGP-6-OR Parallel Gripper

### 6-Finger Gripper for Placing O-Rings, T-Slot Bearing Series



#### FEATURES AND BENEFITS

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- Spreading jaws and Ejector jaws have independent pistons to provide exact timing of O-ring placement.
- Compact design with long adjustable stroke.
- True parallel jaw motion for easy tooling.
- Available in Metric only.

### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Sealed Jaws

Stroke: Spread [15 mm] 0.6 in. adj. **Ejecting** 0.25 in [6.3 mm]

Gripping Force Per Jaw @ 80 PSI [5.5 BAR] 62 lbs [275 N]

Spreading Jaw: 80 lbs [355 N] Ejector Jaw:

Time:

Close: 0.2 sec [0.2 sec] 0.2 sec [0.2 sec] Open:

**Pressure Range:** 

30-100 PSI [2-7 BAR] Low/High

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C] **Side Play:**  $\pm 0.001$ [.03 mm]

Repeatability from center:

±.002 [.06 mm]

**Loading Capacity:** 

Static **Dynamic** Max Tensile T 60 lbs 20 lbs [260 N] [88 N] Max Compressive C 60 lbs 20 lbs [260 N] [88 N]

100 in/lb 25 in/lb Max Moment M<sub>x</sub> [2.7 Nm] [11 Nm] Max Moment Mv 120 in/lb 30 in/lb [13 Nm] [3.3 Nm] Max Moment M<sub>7</sub> 100 in/lb 25 in/lb [11 Nm] [2.7 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

1.25 lbs Weight: [.56 Kg] **Piston Diameter:** 1.00 in [25.4 mm]

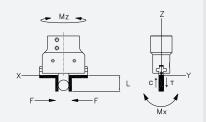
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### HOLDING FORCES CHART

### POUNDS 50-40-30-20 **INCHES**

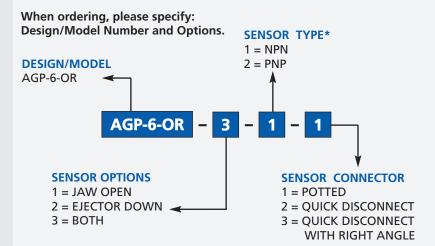
WARNING! Do not exceed tooling jaw length. See Chart above.

### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

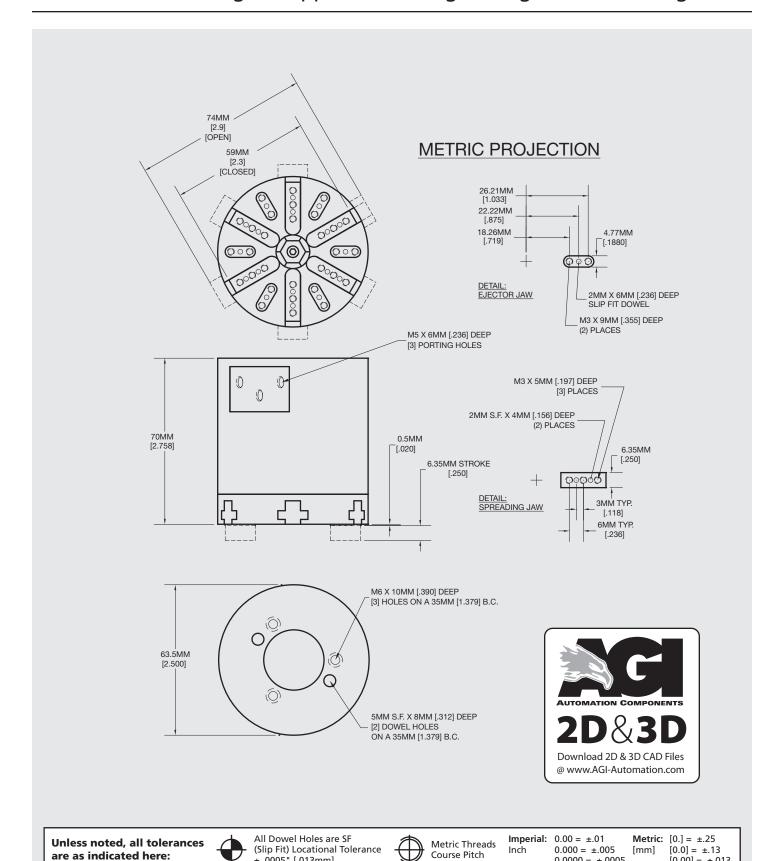


\* NOTE: Proximity sensors are 4 mm dia., 12-30 VDC, 50 mA and comes with 2 meter cable.

Sensor Part # SNC06, SNQ06, SPC06, SPQ06



## AGP-6-OR Parallel Gripper 6-Finger Gripper for Placing O-Rings, T-Slot Bearing Series



± .0005" [.013mm]

 $[0.00] = \pm .013$ 

 $0.0000 = \pm .0005$ 



### **AGP-8-OR Parallel Gripper**

### 8-Finger Gripper for Placing O-Rings, T-Slot Bearing Series



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- Spreading jaws and Ejector jaws have independent pistons to provide exact timing of O-ring placement.
- Compact design with long adjustable stroke.
- True parallel jaw motion for easy tooling.
- Hole through center facilitates part seating and ejection.
- Available in Imperial only.

### **SPECIFICATIONS**

**Design:** Parallel, Double Acting, Synchronized Sealed Jaws

**Stroke:** Spread 1.10 in. adj. [27.9 mm] Ejecting 0.55 in [13.9 mm]

Gripping Force Per Jaw @ 80 PSI [5.5 BAR]
Spreading Jaw: 200 lbs [889 N]
Ejector Jaw: 310 lbs [1378 N]

Time:

Close: 0.2 sec [0.2 sec]
Open: 0.2 sec [0.2 sec]

**Pressure Range:** 

Low/High 30-100 PSI [2-7 BAR]

**Temperature Range:** 

Low/High  $-20^{\circ}/180^{\circ}F$  [ $-28^{\circ}/80^{\circ}C$ ] Side Play:  $\pm 0.001$  [.03 mm]

Repeatability from center:

±.002 [.06 mm]

**Loading Capacity:** 

Static **Dynamic** Max Tensile T 100 lbs 30 lbs [445 N] [130 N] Max Compressive C 100 lbs 30 lbs [445 N] [130 N] 200 in/lb 50 in/lb Max Moment M<sub>x</sub> [22 Nm] [6 Nm] Max Moment Mv 230 in/lb 60 in/lb [23 Nm] [6 Nm] 200 in/lb Max Moment M<sub>7</sub> 50 in/lb [22 Nm] [6 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight: 8 lbs [3.6 Kg]

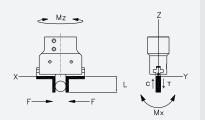
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### HOLDING FORCES CHART

# VARNING! DO NOT EXCEPT MAXIMUM FINGER LENGTHS 150 25 0 1 2 3 4 INCHES

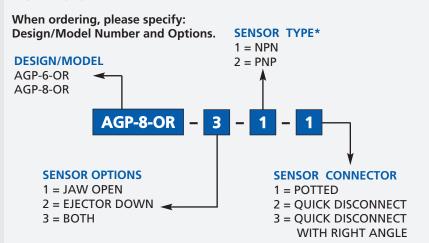
**WARNING!** Do not exceed tooling jaw length. See Chart above.

### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

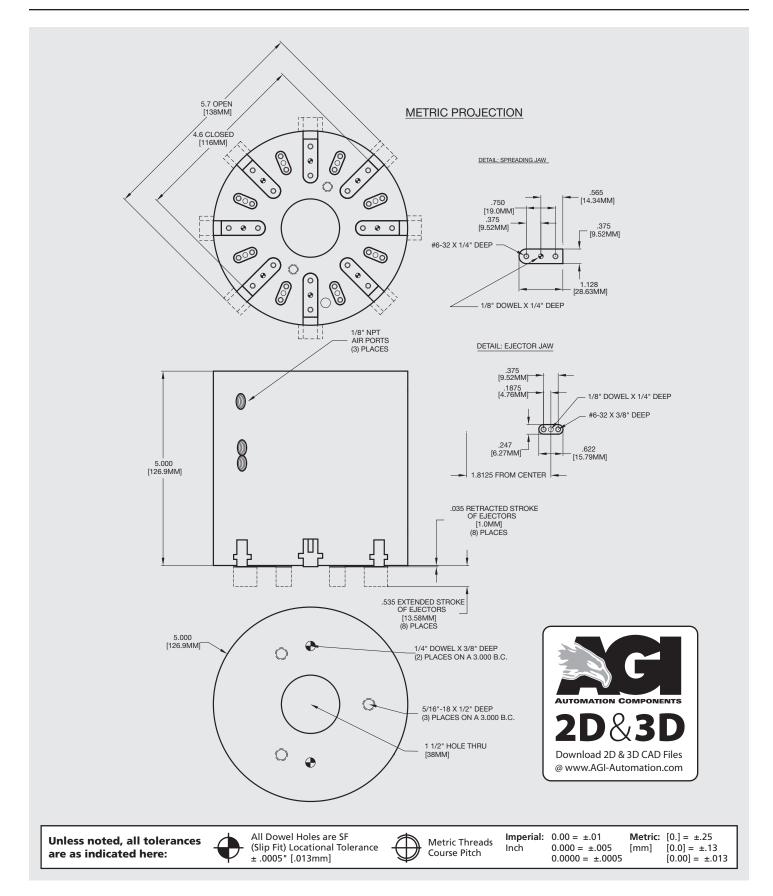


\* NOTE: Proximity sensors are 4 mm dia., 12-30 VDC, 50 mA and comes with 2 meter cable.

Sensor Part # SNC06, SNQ06, SPC06, SPQ06



## AGP-8-OR Parallel Gripper 8-Finger Gripper for Placing O-Rings, T-Slot Bearing Series





## AGPM-1 Parallel Gripper Miniature T-Slot Bearing Series



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- AGPM-1 is fully field repairable for cost savings and minimum down time.
- Wedge is guided in the body for precise center repeatability.
- Shielded design for long service life.
- Top porting allows unit to be manifolded, eliminating air fittings.
- Purge port on side of unit to evacuate any contaminates from inside for a clean room environment.
- · Available in metric only.

### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Jaws

Stroke:	0.190 in	[4.8 mm]
<b>Gripping Force @ 8</b>	0 PSI	[5.5 BAR]
Closing:	9 lbs	[40 N]
Opening:	9 lbs	[40 N]

Time:

Close: 0.10 sec [0.10 sec] 0.10 sec Open: [0.10 sec]

**Pressure Range:** 

10-100 PSI [.7-7 BAR] Low/High

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Static

Side Play: ± 0.001 [.03 mm]

Repeatability from center:

[.06 mm] +.002

**Dynamic** 

**Loading Capacity:** 

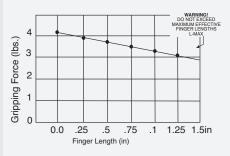
Max Tensile T	20 lbs	7 lbs
	[88 N]	[31 N]
Max Compressive C	20 lbs	7 lbs
	[88 N]	[31 N]
Max Moment M <sub>x</sub>	12 in/lb	4 in/lb
Λ	[1 Nm]	[.5 Nm]
Max Moment M <sub>v</sub>	15 in/lb	5 in/lb
y	[2 Nm]	[.6 Nm]
Max Moment M <sub>7</sub>	12 in/lb	4 in/lb
-	[1 Nm]	[ 5 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight: 1.7 oz. [48.1 g] **Piston Diameter:** .437 in [11 mm]

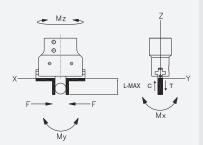
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### HOLDING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

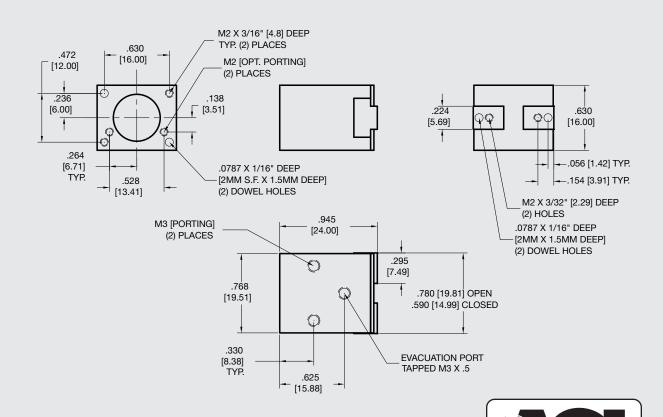
#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.





## AGPM-1 Parallel Gripper Miniature T-Slot Bearing Series



Unless noted, all tolerances are as indicated here:



All Dowel Holes are SF (Slip Fit) Locational Tolerance ± .0005" [.013mm]



Metric Threads Course Pitch

Imperial:  $0.00 = \pm .01$  $0.000 = \pm .005$ Inch  $0.0000 = \pm .0005$ 

Metric:  $[0.] = \pm .25$ [mm]  $[0.0] = \pm .13$  $[0.00] = \pm .013$ 

Download 2D & 3D CAD Files @ www.AGI-Automation.com



### **AGLP-1** Parallel Gripper

### T-Slot Bearing Series, Low Profile



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- Rugged rack and pinion synchronizing.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGLP is fully field repairable for cost savings and minimum down time

### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Jaws

**Stroke:** 0.25 in [6.4 mm]

Gripping Force @ 80 PSI [5.5 BAR]

Closing: 10 lbs [44 N] Opening: 10 lbs [44 N]

Time:

Close: 0.12 sec [0.12 sec] Open: 0.12 sec [0.12 sec]

**Pressure Range:** 

Low/High 10-100 PSI [.7-7 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Side Play:  $\pm 0.001$  [.03 mm]

**Loading Capacity:** 

 Max Tensile T
 Static
 Dynamic

 Max Tensile T
 65 lbs
 20 lbs

 [289 N]
 [89 N]

 Max Compressive C
 65 lbs
 20 lbs

 [289 N]
 [89 N]

Max Moment M<sub>X</sub>
60 in/lb 15 in/lb
[6.7 Nm] [1.6 Nm]
Max Moment M<sub>y</sub>
60 in/lb 20 in/lb
[6.7 Nm] [2.2 Nm]
Max Moment M<sub>z</sub>
60 in/lb 15 in/lb

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

[6.7 Nm]

[1.6 Nm]

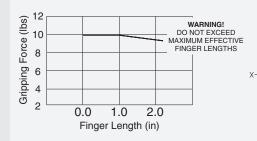
**Weight:** 2 oz [56 g] **Piston Diameter:** .625 in [15.8 mm]

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### HOLDING FORCES CHART

### **LOADING INFORMATION**

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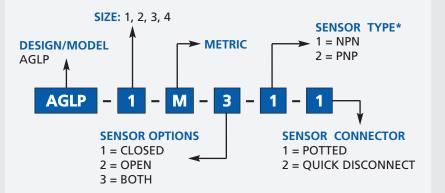


**WARNING!** Do not exceed tooling jaw length. See Chart above.

**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

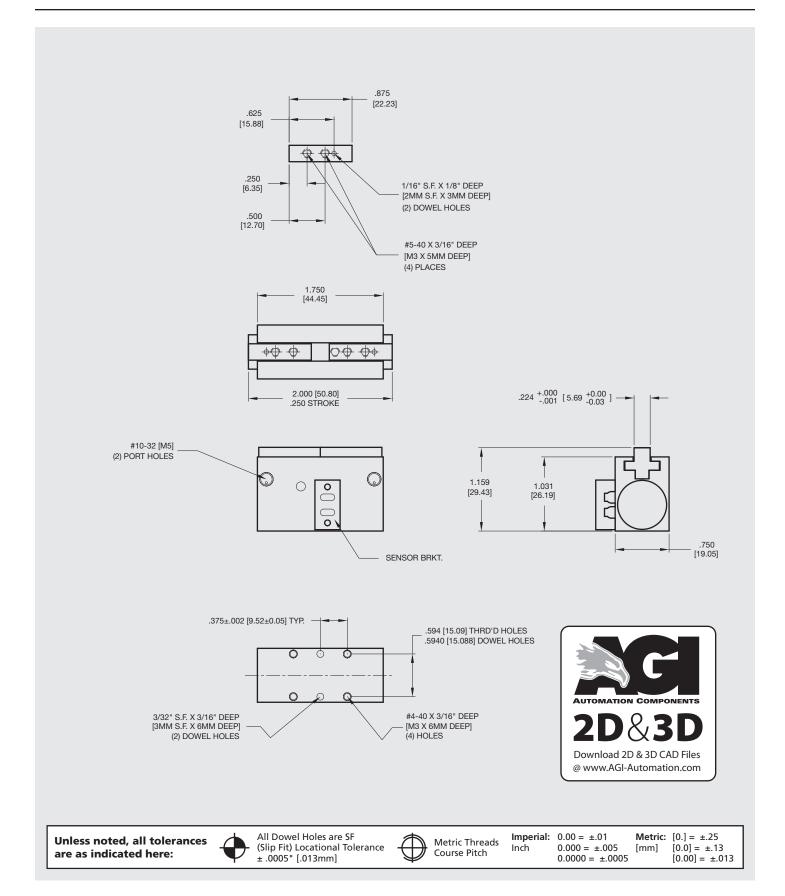


\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable or quick disc.

Sensor Part # SHN01, SHNQ3, SHP01, SHPQ3



## AGLP-1 Parallel Gripper T-Slot Bearing Series, Low Profile





### **AGLP-2** Parallel Gripper

### T-Slot Bearing Series, Low Profile



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- Rugged rack and pinion synchronizing.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGLP is fully field repairable for cost savings and minimum down time

### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Jaws

**Stroke:** 0.50 in [12.7 mm]

Gripping Force @ 80 PSI [5.5 BAR]

Closing: 10 lbs [44 N] Opening: 10 lbs [44 N]

Time:

Close: 0.12 sec [0.12 sec] Open: 0.12 sec [0.12 sec]

Pressure Range:

Low/High 10-100 PSI [.7-7 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Side Play:  $\pm 0.001$  [.03 mm]

**Loading Capacity:** 

 Max Tensile T
 Static 65 lbs 20 lbs [289 N]
 20 lbs [89 N]

 Max Compressive C
 65 lbs 20 lbs [289 N]
 20 lbs [89 N]

 Max Moment Mx
 60 in/lb
 15 in/lb

 [6.7 Nm]
 [1.6 Nm]

 Max Moment My
 60 in/lb
 20 in/lb

 Max Moment Mz
 60 in/lb
 15 in/lb

[6.7 Nm] [1.6 Nm]

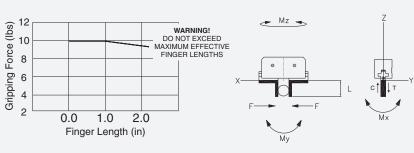
Material: High Strength, Hard Coated aluminum bronze alloys, Steel

**Weight:** 2 oz [56 g] **Piston Diameter:** .625 in [15.8 mm]

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### HOLDING FORCES CHART

### **LOADING INFORMATION**

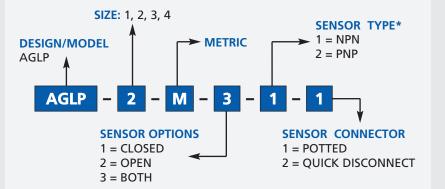


**WARNING!** Do not exceed tooling jaw length. See Chart above.

**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

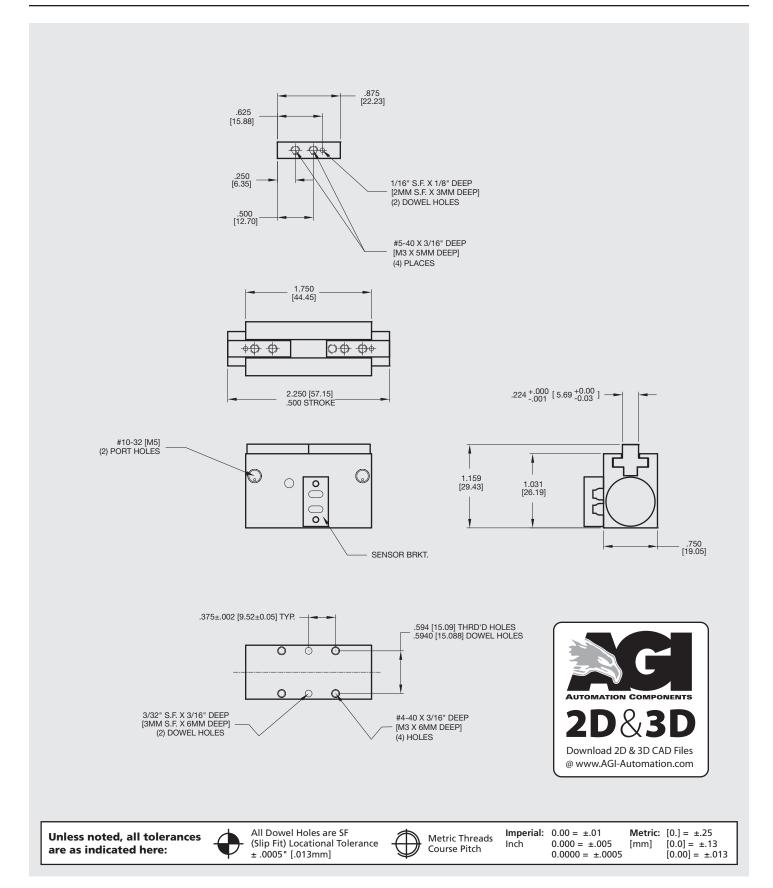


\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable or quick disc.

Sensor Part # SHN01, SHNQ3, SHP01, SHPQ3



## AGLP-2 Parallel Gripper T-Slot Bearing Series, Low Profile





### **AGLP-3** Parallel Gripper

### T-Slot Bearing Series, Low Profile



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- Rugged rack and pinion synchronizing.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGLP is fully field repairable for cost savings and minimum down time.

### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Jaws

**Stroke:** 0.75 in [19 mm]

Gripping Force @ 80 PSI [5.5 BAR]

Closing: 14 lbs [62 N] Opening: 14 lbs [62 N]

Time:

Close: 0.12 sec [0.12 sec] Open: 0.12 sec [0.12 sec]

**Pressure Range:** 

Low/High 10-100 PSI [.7-7 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Side Play:  $\pm 0.001$  [.03 mm]

**Loading Capacity:** 

 Max Tensile T
 120 lbs
 40 lbs

 [533 N]
 [177 N]

 Max Compressive C
 120 lbs
 40 lbs

 [533 N]
 [177 N]

Max Moment M<sub>X</sub> 75 in/lb 25 in/lb [8.5 Nm] [2.8 Nm] Max Moment M<sub>y</sub> 100 in/lb 35 in/lb [11.3 Nm] [3.9 Nm]

Max Moment M<sub>z</sub> 75 in/lb 25 in/lb [8.5 Nm] [2.8 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

**Weight:** 5 oz [142 g] **Piston Diameter:** 0.700 in [17.7 mm]

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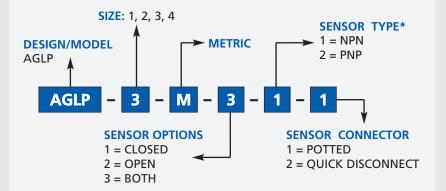
#### LOADING INFORMATION HOLDING FORCES CHART Mz 🚤 15 Gripping Force (lbs) Per Jaw 12 WARNING! DO NOT EXCEED MAXIMUM EFFECTIVE FINGER LENGTHS 9 6 3 0 2.0 3.0 0.0 1.0 Finger Length (in)

**WARNING!** Do not exceed tooling jaw length. See Chart above.

**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

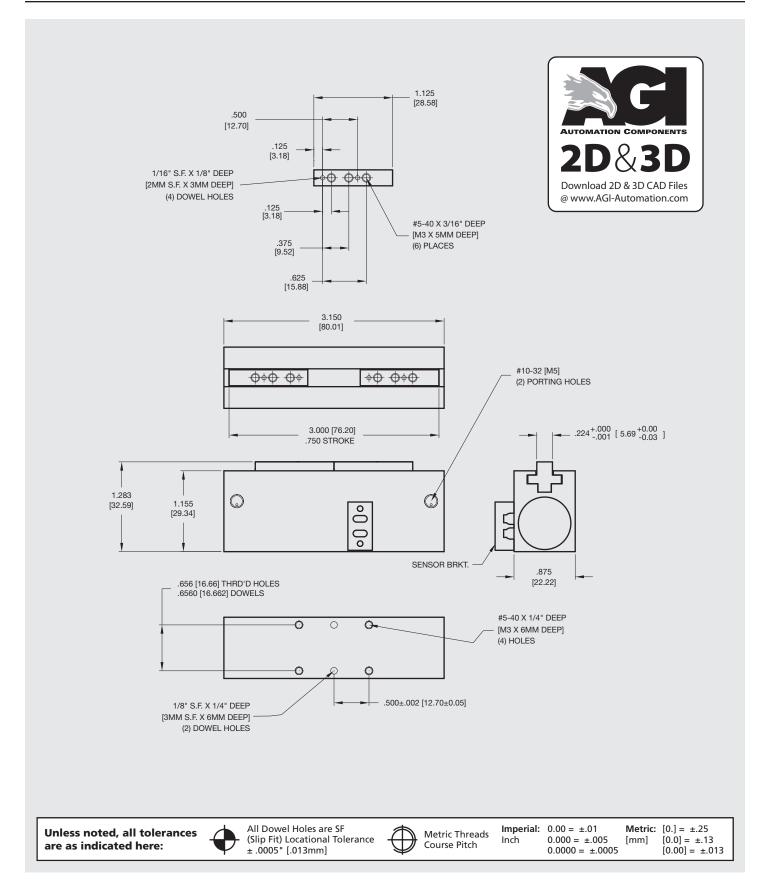


\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable or quick disc.

Sensor Part # SHN01, SHNQ3, SHP01, SHPQ3



## AGLP-3 Parallel Gripper T-Slot Bearing Series, Low Profile





### **AGLP-4** Parallel Gripper

### T-Slot Bearing Series, Low Profile



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- Rugged rack and pinion synchronizing.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGLP is fully field repairable for cost savings and minimum down time

### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Jaws

**Stroke:** 1.00 in [25.4 mm]

Gripping Force @ 80 PSI [5.5 BAR]

Closing: 14 lbs [62 N] Opening: 14 lbs [62 N]

Time:

Close: 0.12 sec [0.12 sec] Open: 0.12 sec [0.12 sec]

**Pressure Range:** 

Low/High 10-120 PSI [.7-7 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Side Play:  $\pm 0.001$  [.03 mm]

**Loading Capacity:** 

 Max Tensile T
 Static
 Dynamic

 120 lbs
 40 lbs

 [533 N]
 [177 N]

 Max Compressive C
 120 lbs
 40 lbs

 [533 N]
 [177 N]

Max Moment M<sub>X</sub> 75 in/lb 25 in/lb [8.5 Nm] [2.8 Nm] Max Moment M<sub>y</sub> 100 in/lb 35 in/lb [11.3 Nm] [3.9 Nm] Max Moment M<sub>z</sub> 75 in/lb 25 in/lb

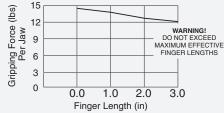
[8.5 Nm] [2.8 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

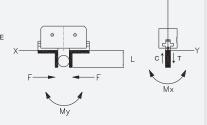
**Weight:** 5 oz [142 g] **Piston Diameter:** 0.700 in [17.7 mm]

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## HOLDING FORCES CHART LOADING INFORMATION Z



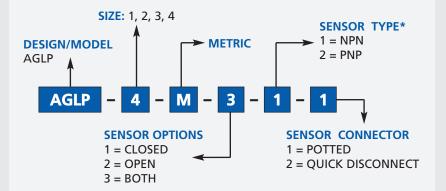
**WARNING!** Do not exceed tooling jaw length. See Chart above.



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

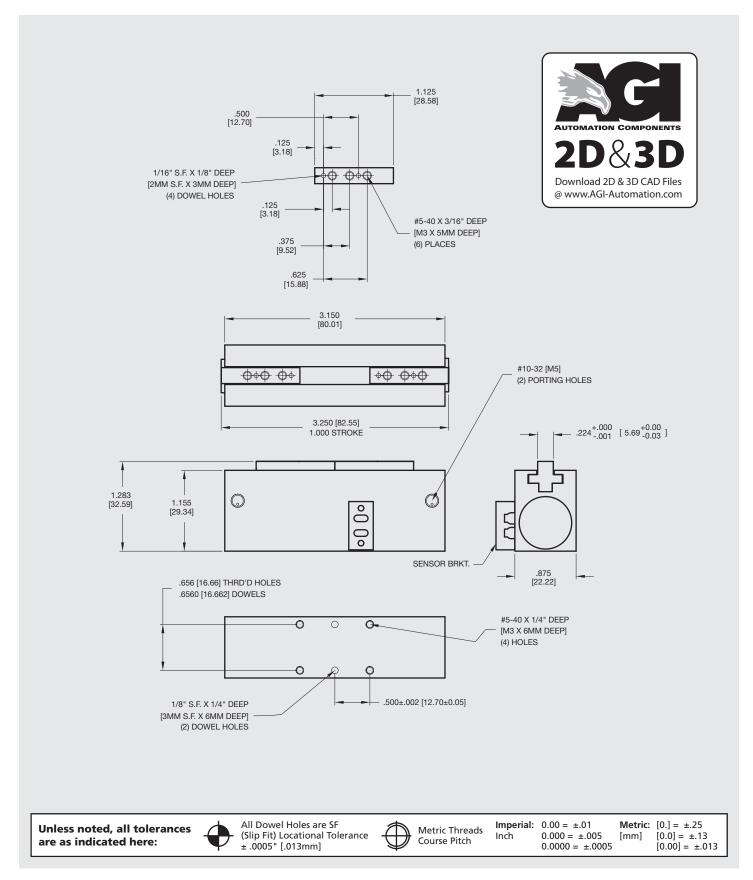


\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable or quick disc.

Sensor Part # SHN01, SHNQ3, SHP01, SHPQ3



## AGLP-4 Parallel Gripper T-Slot Bearing Series, Low Profile





### **AGP-187** Parallel Gripper

### Double Guided Wedge



#### **FEATURES AND BENEFITS**

- · Jaws machined from S7 tool steel to prevent jaw breakage.
- Ultra high gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, this allowing for compliance with OSHA regulations.
- Additional side mounting holes and side air ports for optional mounting and porting available.
- Proximity switches are available to monitor open and closed position of the jaws.
- Fully field repairable for cost savings and minimum down time.

### **SPECIFICATIONS**

**Design:** Parallel, Double Acting,

Synchronized Jaws

**Stroke:** 0.16 in [4 mm]

Gripping Force @ 80 PSI [5.5 bar]:

Closing: 15 lbs [66 N] Opening: 16 lbs [71 N]

Time:

 Close:
 0.15 sec
 [0.15 sec]

 Open:
 0.15 sec
 [0.15 sec]

 Pressure Range:
 20-120 PSI [1.3-8 bar]

 Temperature Range:
 -20°-180°F [-28°-80°C]

**Side Play:**  $\pm 0.001$  [0.03 mm]

Repeatability from center:

±.002 [0.06 mm]

**Loading Capacity:** 

	Static	Dynamic
Max Tensile <b>T</b>	50 lbs	7 lbs
	[222 N]	[31 N]
Max Compressive C	75 lbs	12 lbs
·	[333 N]	[53 N]

 Max Moment Mx
 30 in/lb
 5 in/lb

 [3.4 Nm]
 [0.6 Nm]

 Max Moment My
 30 in/lb
 5 in/lb

 [3.4 Nm]
 [0.6 Nm]

 Max Moment Mz
 30 in/lb
 5 in/lb

 [3.4 Nm]
 [0.6 Nm]

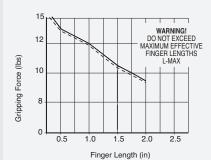
Material: High Strength, Hard

Coated aluminum bronze alloys, Steel

**Weight:** 3 oz. [85 g] **Piston Diameter:** 0.75 in [19 mm]

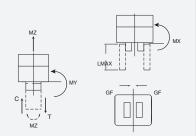
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### HOLDING FORCES CHART



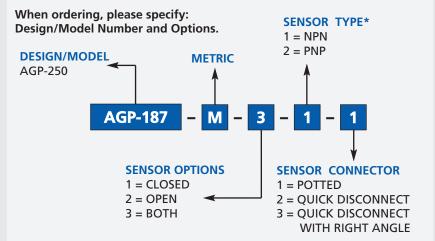
**WARNING!** Do not exceed tooling jaw length. See Chart above.

### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

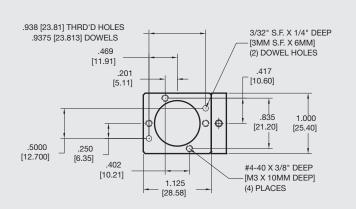


\* NOTE: Proximity sensors are 4 mm dia., 12-30 VDC, 50 mA and comes with 2 meter cable or quick disc.

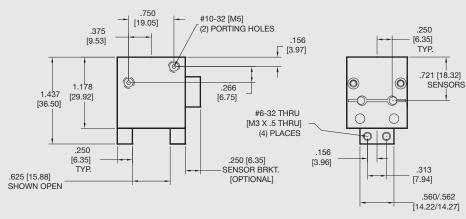
Sensor Part # SNC04, SNQ04, SPC04, SPQ04

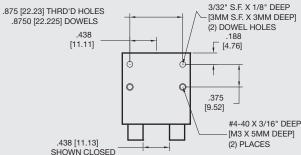


## AGP-187 Parallel Gripper Double Guided Wedge

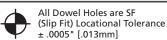








Unless noted, all tolerances are as indicated here:





Imperial:  $0.00 = \pm .01$  $0.000 = \pm .005$ Inch  $0.0000 = \pm .0005$ 

Metric:  $[0.] = \pm .25$ [mm]  $[0.0] = \pm .13$  $[0.00] = \pm .013$ 



## AGP-250 Parallel Gripper Double Guided Wedge



#### FEATURES AND BENEFITS

- · Jaws machined from S7 tool steel to prevent jaw breakage.
- Ultra high gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, this allowing for compliance with OSHA regulations.
- Additional side mounting holes and side air ports for optional mounting and porting available.
- Proximity switches are available to monitor open and closed position of the jaws.
- Fully field repairable for cost savings and minimum down time.

### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Jaws

0.25 in [6.3 mm] Stroke:

Gripping Force @ 80 PSI [5.5 bar]:

20 lbs [89 N] Closing: 22 lbs Opening: [97 N]

Time:

Close: 0.2 sec [0.2 sec] Open: 0.2 sec [0.2 sec] 30-120 PSI [2-8 bar] **Pressure Range:** Temperature Range: -20°-180°F [-28°-80°C]

Side Play:  $\pm 0.001$ [0.03 mm]

Static

100 lbs

Repeatability from center:

±.002 [0.06 mm]

**Dynamic** 

15 lbs

[1.7 Nm]

**Loading Capacity:** 

Max Tensile T

Max Compressive C	[444 N] 150 lbs [667 N]	[66.7 N] 25 lbs [111 N]
Max Moment <b>Mx</b>	90 in/lb	15 in/lb
	[10 Nm]	[1.7 Nm]
Max Moment My	90 in/lb	15 in/lb
	[10 Nm]	[1.7 Nm]
Max Moment Mz	90 in/lb	15 in/lb

Material: High Strength, Hard

[10 Nm]

Coated aluminum bronze alloys, Steel

Weight: 4 oz. [113 g] **Piston Diameter:** 1.00 in [25.4 mm]

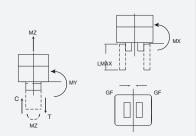
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### HOLDING FORCES CHART

### 20 WARNING Gripping Force (lbs) DO NOT EXCEED MAXIMUM EFFECTIVE FINGER LENGTHS 15 10 5 0 0.5 1.0 Finger Length (in)

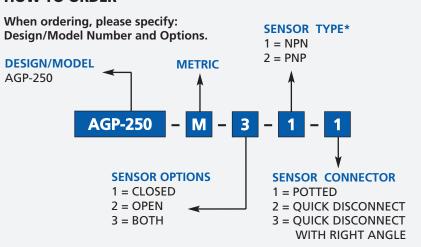
WARNING! Do not exceed tooling jaw length. See Chart above.

### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

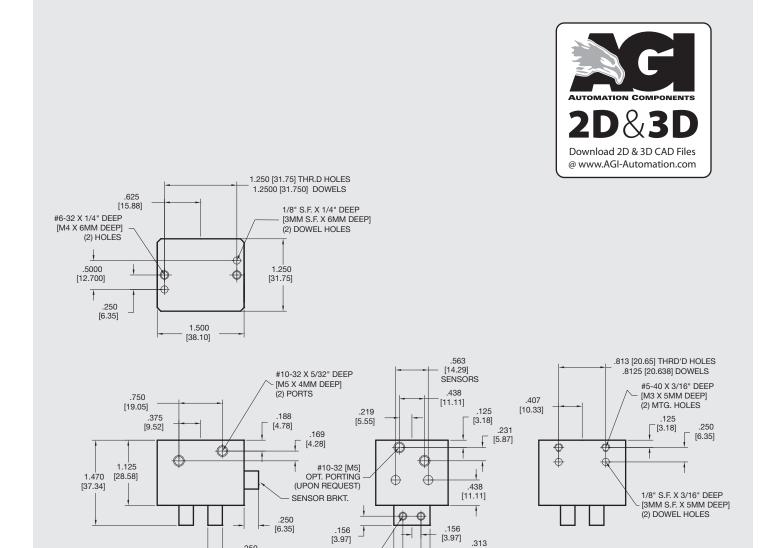


\* NOTE: Proximity sensors are 4 mm dia., 12-30 VDC, 50 mA and comes with 2 meter cable or quick disc.

Sensor Part # SNC04, SNQ04, SPC04, SPQ04



## AGP-250 Parallel Gripper Double Guided Wedge



Unless noted, all tolerances are as indicated here:



[6.35]

All Dowel Holes are SF (Slip Fit) Locational Tolerance ± .0005" [.013mm]

#6-32 THRU

(4) PLACES

[M4 THRU]



Metric Threads Course Pitch

[7.94]

.623/.625

[15.82/15.88]

Imperial:  $0.00 = \pm .01$  $0.000 = \pm .005$ Inch  $0.0000 = \pm .0005$ 

Metric:  $[0.] = \pm .25$ [mm]  $[0.0] = \pm .13$  $[0.00] = \pm .013$ 



### AGP-375 Parallel Gripper

### Double Guided Wedge



#### FEATURES AND BENEFITS

- Ultra high gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, this allowing for compliance with OSHA regulations.
- Additional side mounting holes and side air ports for optional mounting and porting available.
- Proximity switches are available to monitor open and closed position of the jaws.
- Fully field repairable for cost savings and minimum down time.

### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Jaws

0.375 in [9.5 mm] Stroke:

Gripping Force @ 80 PSI [5.5 bar]:

20 lbs [89 N] Closing: Opening: 22 lbs [97 N]

Time:

Close: 0.2 sec [0.2 sec] Open: 0.2 sec [0.2 sec] **Pressure Range:** 30-120 PSI [2-8 bar] Temperature Range: -20°-180°F [-28°-80°C]

Side Play:  $\pm 0.001$ [0.03 mm]

Repeatability from center:

±.002 [0.06 mm]

**Dynamic** 

**Loading Capacity:** 

Max Tensile T	200 lbs	25 lbs
	[889 N]	[111 N]
Max Compressive C		25 lbs
	[1780 N]	[111 N]
Max Moment <b>Mx</b>	150 in/lb	25 in/lb
wax woment wx	130 11/10	[2.0 Nins]

Static

[17 Nm] [2.8 Nm] Max Moment My 150 in/lb 25 in/lb [17 Nm] [2.8 Nm] 25 in/lb Max Moment Mz 150 in/lb [17 Nm] [2.8 Nm]

Material: High Strength, Hard

Coated aluminum bronze alloys, Steel

Weight: 7 oz. [198 g] **Piston Diameter:** 1.00 in [25.4 mm]

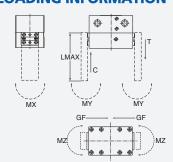
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### HOLDING FORCES CHART

#### WARNING! DO NOT EXCEED MAXIMUM EFFECTIVE FINGER LENGTHS 25 Gripping Force (lbs) 20 15 10 5 0 0.5 1.5 2.0 Finger Length (in)

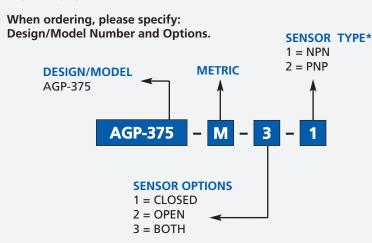
WARNING! Do not exceed tooling jaw length. See Chart above.

### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

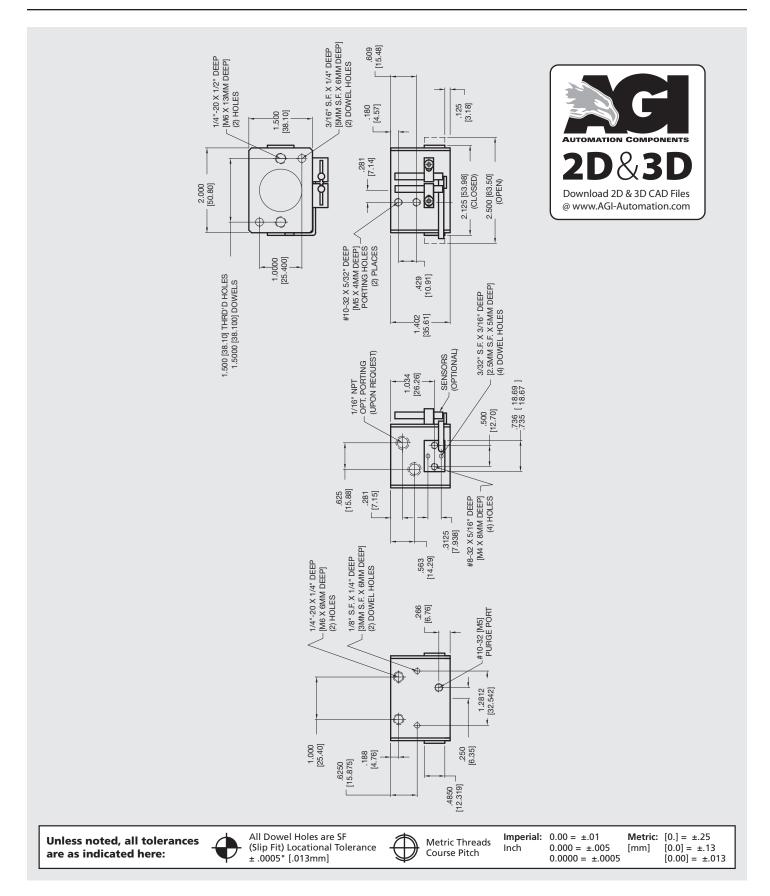


\* NOTE: Proximity sensors are 4 mm dia., 12-30 VDC, 50 mA and comes with 2 meter cable or quick disc.

Sensor Part # SNC04, SPC04



## AGP-375 Parallel Gripper Double Guided Wedge





### AGP-500 Parallel Gripper

### Double Guided Wedge



#### FEATURES AND BENEFITS

- Ultra high gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Totally sealed unit with air purge:
  - (i) can be slightly pressurized to prevent debris or coolant from entering.
  - (ii) a vacuum can be applied to evacuate any contaminants from inside the unit in a clean room environment.
- Units are permanently lubricated for non-lube air operation, this allowing for compliance with OSHA regulations.
  - Additional side mounting holes & air ports for optional mounting/porting are available.
- Proximity switches are available to monitor open/closed position of the jaws.
- Fully field repairable for cost savings and minimum down time.

### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Jaws

0.50 in [12.7 mm] Stroke:

Gripping Force @ 80 PSI [5.5 bar]:

37 lbs [164 N] Closing: Opening: 40 lbs [178 N]

Time:

Close: 0.2 sec [0.2 sec] Open: 0.2 sec [0.2 sec] 30-120 PSI [2-8 bar] Pressure Range: Temperature Range: -20°-180°F [-28°-80°C]

Side Play:  $\pm 0.001$ [0.03 mm]

Repeatability from center:

[0.06 mm] ±.002

Dynamic

**Loading Capacity:** 

	5 60 61 6	2 y
Max Tensile T	400 lbs	50 lbs
	[1780 N]	[222 N]
Max Compressive C	750 lbs	50 lbs
·	[3336 N]	[222 N]

Static

Max Moment Mx 300 in/lb 50 in/lb [34 Nm] [5.6 Nm] Max Moment My 300 in/lb 50 in/lb [34 Nm] [5.6 Nm] Max Moment Mz 300 in/lb 50 in/lb [34 Nm] [5.6 Nm]

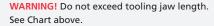
Material: High Strength, Hard

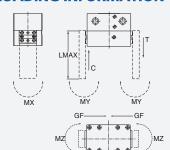
Coated aluminum bronze alloys, Steel

Weight: 11 07. [311 g] **Piston Diameter:** 1.25 in [31.75 mm]

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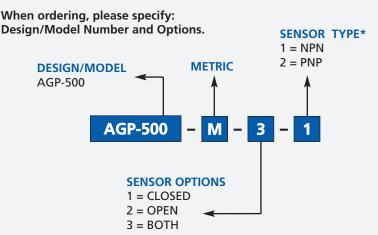
### LOADING INFORMATION HOLDING FORCES CHART 40 Gripping Force (lbs) 35 30 25 20 15 10 5 0 1.0 1.5 Finger Length (in)





**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

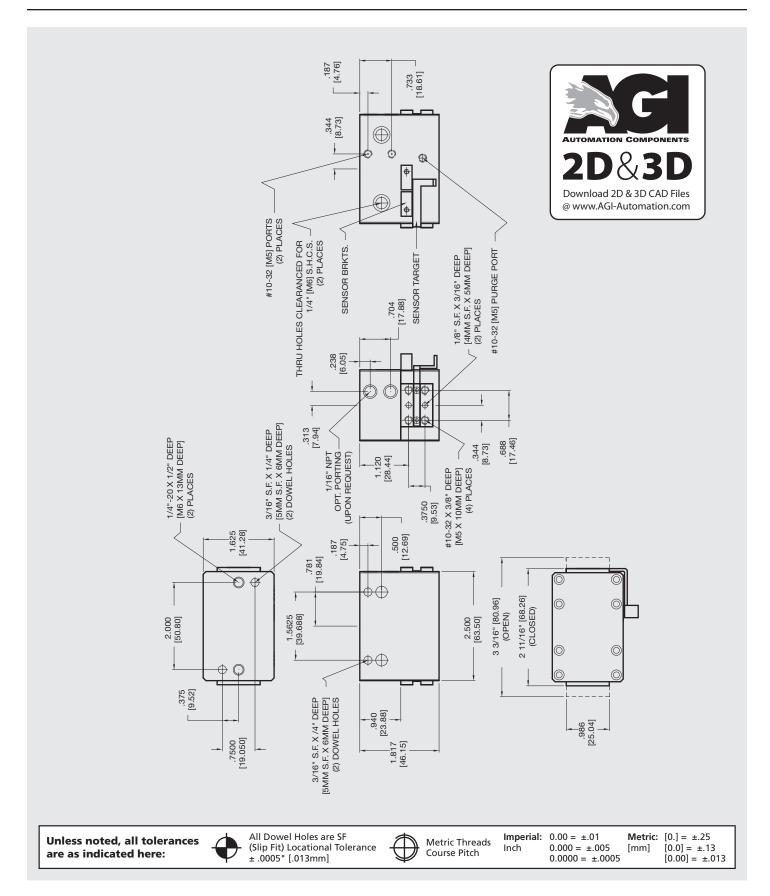


\* NOTE: Proximity sensors are 4 mm dia., 12-30 VDC, 50 mA and comes with 2 meter cable or quick disc.

Sensor Part # SNC04, SPC04



## AGP-500 Parallel Gripper Double Guided Wedge





### **AGPT-500** Parallel Gripper

### **T-Slot Bearing Series**



#### FEATURES AND BENEFITS

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Proximity switches are available to monitor open and closed position of the jaws.
- AGPT is fully field repairable for cost savings and minimum down time.
- Linkage is guided in the body for precise center repeatability.

### **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws

Stroke: 0.50 in [12.7 mm] Gripping Force Per Jaw @ 80 PSI [5.5 BAR] Closing: 10 PSI [44 N] 12 PSI

[53 N]

Time:

Opening:

Close: 0.12 sec [0.12 sec]Open: 0.12 sec [0.12 sec]

**Pressure Range:** 

10-120 PSI [.7-8 BAR] Low/High

**Temperature Range:** 

-20°/180°F [-28°/80°C] Low/High

Side Play:  $\pm 0.001$ [.03 mm]

Repeatability

 $\pm 0.002$ [.06 mm] from Center:

**Loading Capacity:** 

Static **Dynamic** Max Tensile T 50 lbs 15 lbs [66.7 N] [222 N] Max Compressive C 50 lbs 15 lbs [222 N] [66.7 N]

Max Moment Mx 50 in/lb 12 in/lb

[5.6 Nm] [1.3 Nm] Max Moment Mv 60 in/lb 15 in/lb

[6.7 Nm] [1.7 Nm] 50 in/lb 12 in/lb Max Moment M<sub>7</sub>

[5.6 Nm] [1.3 Nm] Material: High Strength, Hard Coated

aluminum bronze alloys, Steel

Weight: 5 oz [142 q] **Piston Diameter:** 0.625 in [15.8 mm]

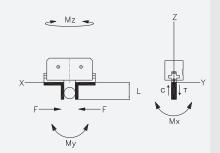
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### HOLDING FORCES CHART

#### 15 12 **Gripping Force** 9 6 3 Λ 1.0 2.0 3.0 Finger Length (in)

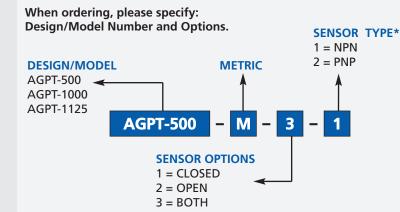
WARNING! Do not exceed tooling jaw length. See Chart above.

### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

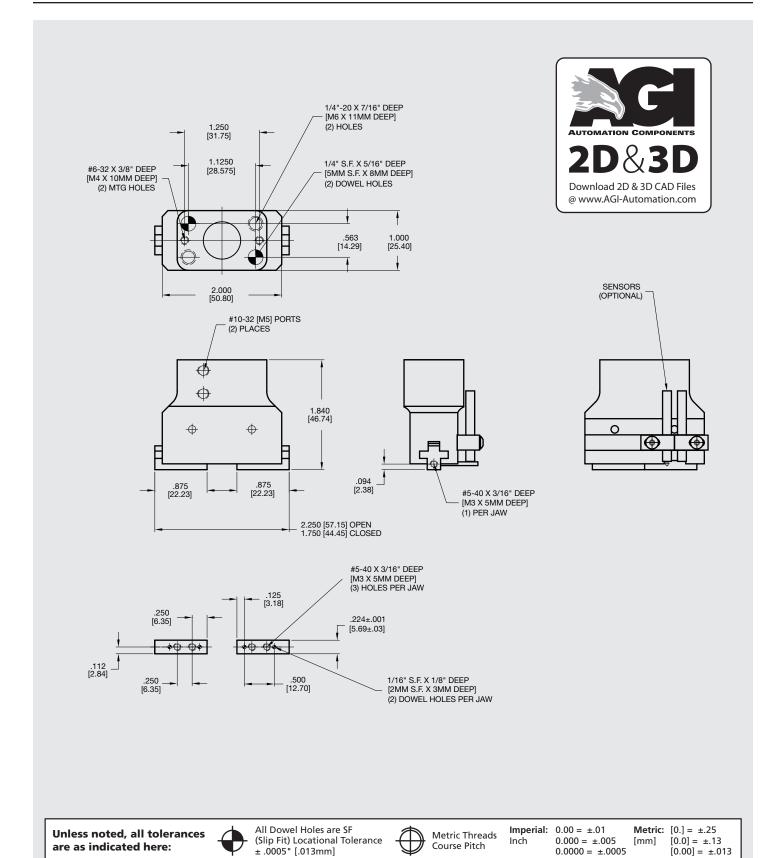


\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter

Sensor Part # SNC04, SPC04



## AGPT-500 Parallel Gripper T-Slot Bearing Series





### **AGPT-1000 Parallel Gripper**

### **T-Slot Bearing Series**



#### FEATURES AND BENEFITS

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Proximity switches are available to monitor open and closed position of the jaws.
- AGPT is fully field repairable for cost savings and minimum down time.
- Linkage is guided in the body for precise center repeatability.

### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Jaws

Stroke: 1.0 in [25.4 mm]

Gripping Force Per Jaw @ 80 PSI [5.5 BAR]

Closing: 15 PSI [67 N] Opening: 17 PSI [75 N]

Time:

Close: 0.20 sec [0.20 sec] Open: 0.20 sec [0.20 sec]

**Pressure Range:** 

10-120 PSI [.7-8 BAR] Low/High

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Side Play:  $\pm 0.001$ [.03 mm]

Repeatability

from Center:  $\pm 0.001$ [.03 mm]

**Loading Capacity:** 

Static **Dynamic** Max Tensile T 60 lbs 20 lbs [88.9 N] [266 N] Max Compressive C 60 lbs 20 lbs [266 N] [88.9 N] Max Moment Mx 100 in/lb 25 in/lb

[11.3 Nm] [2.8 Nm]

120 in/lb 30 in/lb

Max Moment M<sub>V</sub> [13.5 Nm] [3.4Nm]

Max Moment M<sub>2</sub> 100 in/lb 25 in/lb [11.3 Nm] [2.8 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight: 8 oz [226 g] **Piston Diameter:** 0.75 in [19 mm]

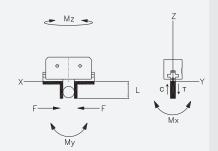
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### HOLDING FORCES CHART

### 12 **Gripping Force** 6 3 0.0 1.0 2.0 3.0 Finger Length (in)

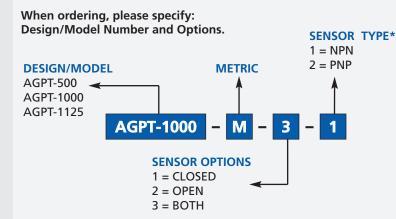
WARNING! Do not exceed tooling jaw length. See Chart above.

### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

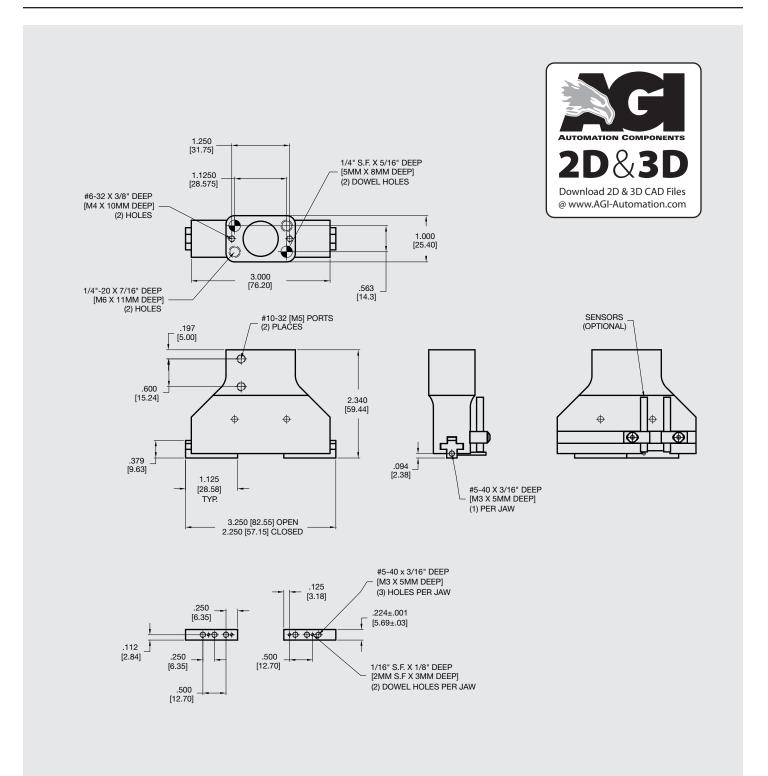


\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter

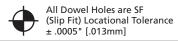
Sensor Part # SNC04, SPC04



## AGPT-1000 Parallel Gripper T-Slot Bearing Series



Unless noted, all tolerances are as indicated here:





Imperial:  $0.00 = \pm .01$  $0.000 = \pm .005$ Inch  $0.0000 = \pm .0005$ 

Metric:  $[0.] = \pm .25$ [mm]  $[0.0] = \pm .13$  $[0.00] = \pm .013$ 



### **AGPT-1125** Parallel Gripper

### **T-Slot Bearing Series**



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Proximity switches are available to monitor open and closed position of the jaws.
- AGPT is fully field repairable for cost savings and minimum down time.
- Linkage is guided in the body for precise center repeatabitity.

### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Jaws

**Stroke:** 1.125 in [28.6 mm]

Gripping Force Per Jaw @ 80 PSI [5.5 BAR]

Closing: 30 PSI [133 N] Opening: 27 PSI [120 N]

Time:

Close: 0.20 sec [0.20 sec]
Open: 0.20 sec [0.20 sec]

**Pressure Range:** 

Low/High 10-120 PSI [.7-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

**Side Play:**  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.001$  [.03 mm]

**Loading Capacity:** 

 Max Tensile T
 Static
 Dynamic

 100 lbs
 30 lbs

 [444 N]
 [133 N]

 Max Compressive C
 100 lbs
 30 lbs

[444 N] [133 N]

Max Moment M<sub>X</sub> 200 in/lb 25 in/lb [22.6 Nm] [5.6 Nm] Max Moment M<sub>y</sub> 250 in/lb 30 in/lb [28 Nm] [6.7Nm]

Max Moment **M<sub>z</sub>** 200 in/lb 25 in/lb [22.6 Nm] [5.6 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

**Weight:** 1 lb. [.5 kg] **Piston Diameter:** 1.00 in [25.4 mm]

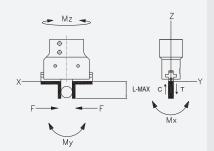
January 2009 - PATENTED Made in the USA

### HOLDING FORCES CHART

# 27 WARNING! DO NOT ENGINE FINGER LENGTHS 23 0 0.0 1.0 2.0 3.0 Finger Length (in)

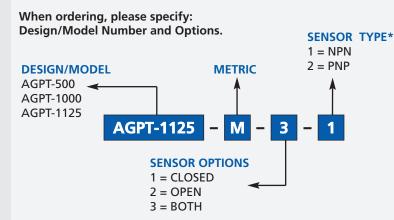
**WARNING!** Do not exceed tooling jaw length. See Chart above.

### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

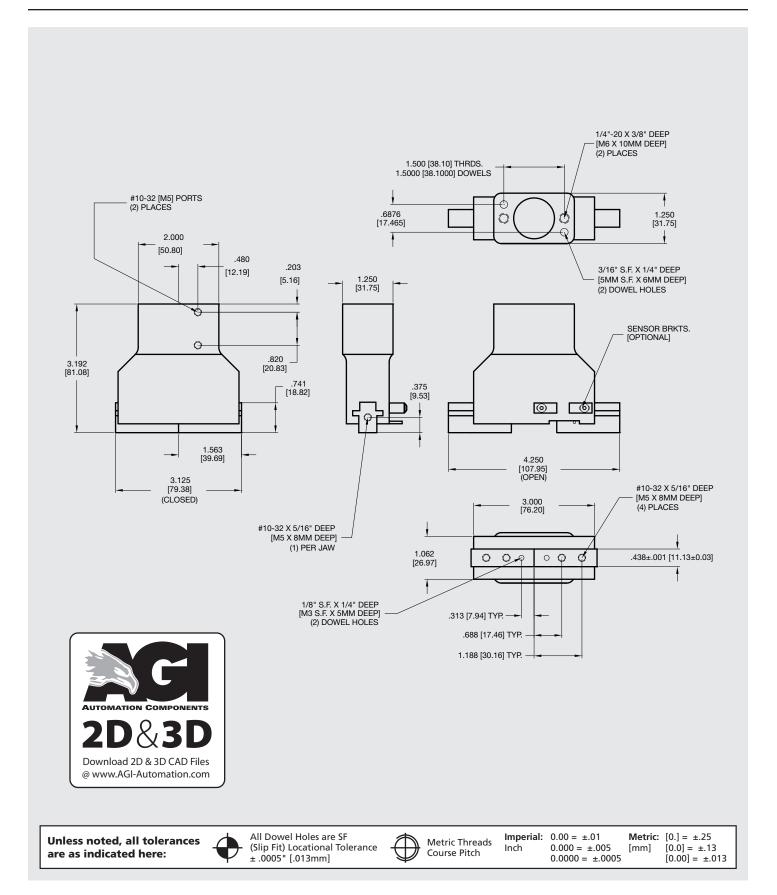


\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter

Sensor Part # SNC04, SPC04



## AGPT-1125 Parallel Gripper T-Slot Bearing Series





### **AGW-250 Parallel Gripper**

### Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Jaws

**Stroke:** .75 in [19 mm]

Thrust Force @ 80 PSI [5.5 BAR]

Closing: 20 lbs [89 N] Opening: 26 lbs [115 N]

Time:

Close: 0.2 sec [0.2 sec] Open: 0.2 sec [0.2 sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.7-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

**Side Play:**  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

Static

**Dynamic** 

**Loading Capacity:** 

Max Tensile T 50 lbs 10 lbs [230 N] [44.5 N]

Max Compressive C 50 lbs 10 lbs [230 N] [44.5 N]

Max Moment M<sub>X</sub> 100 in/lb 20 in/lb [11.3 Nm] [2.3 Nm]

Max Moment My [11.3 Nm] [2.3 Nm] 150 in/lb 30 in/lb [17 Nm] [3.4Nm] Max Moment Mz 100 in/lb 20 in/lb [11.3 Nm] [2.3 Nm]

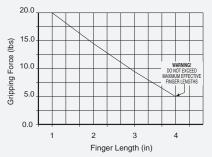
Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight: 11 oz [311 g]

Piston Diameter: .500 in x 4 [12.7 mm]

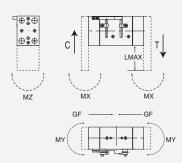
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### HOLDING FORCES CHART



**WARNING!** Do not exceed tooling jaw length. See Chart above.

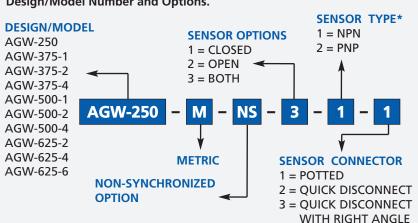
### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

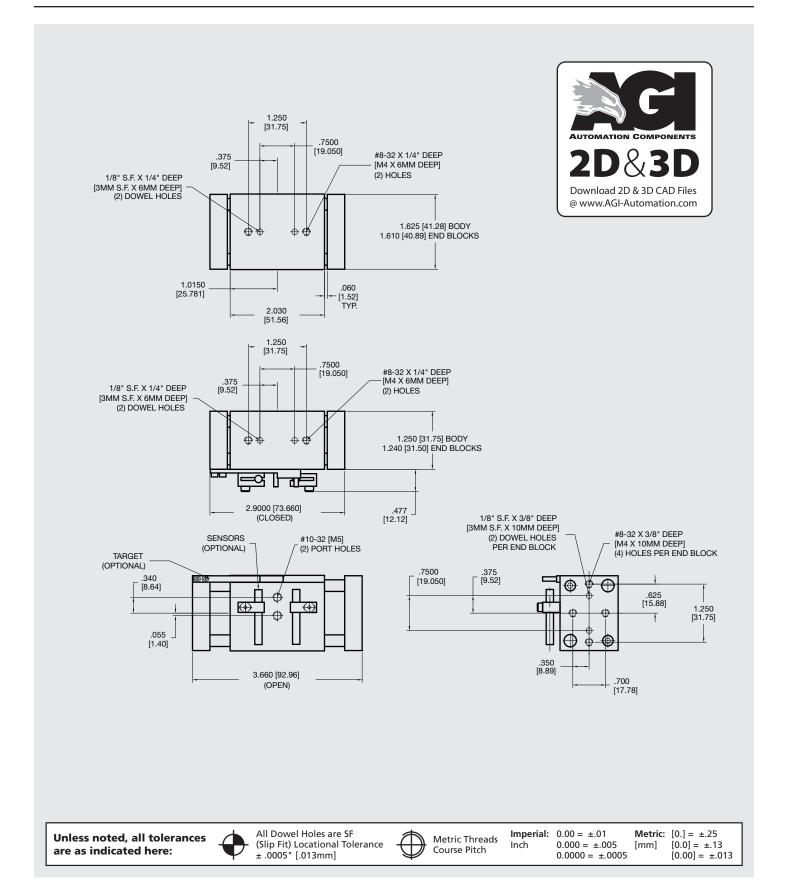


\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNQ04, SNC04, SPC04, SPQ04



# AGW-250 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous





# **AGW-375-1** Parallel Gripper

### Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Jaws

**Stroke:** 1 in [25.4 mm]

**Gripping Force @ 80 PSI Per Jaw [5.5 BAR]** Closing: 36 lbs [160 N]

Opening: 38 lbs [170 N]

Time:

Close: 0.3 sec [0.3 sec] Open: 0.3 sec [0.3 sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.7-8 BAR]

Temperature Range:

Low/High -20°/180°F [-28°/80°C]

**Side Play:** ± 0.001 [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

 Max Tensile T
 Static
 Dynamic

 100 lbs
 20 lbs

 [445 N]
 [89 N]

 Max Compressive C
 100 lbs
 20 lbs

 [445 N]
 [89 N]

Max Moment M<sub>X</sub>

Max Moment M<sub>y</sub>

Max Moment M<sub>y</sub>

Max Moment M<sub>z</sub>

Max Moment M<sub>z</sub>

175 in/lb 35 in/lb 50 in/lb [28 Nm] [5.6Nm]

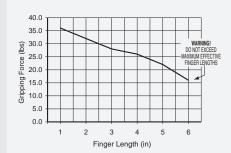
175 in/lb 35 in/lb

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

[19.7 Nm] [4 Nm]

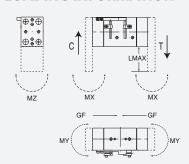
Weight: 1.3 lbs [6 kg]
Piston Diameter: .625 in x 4 [15.8 mm]
January 2009 - PATENTED Made in the USA

#### HOLDING FORCES CHART



**WARNING!** Do not exceed tooling jaw length. See Chart above.

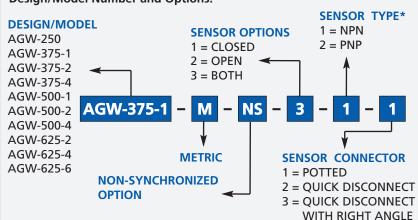
#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

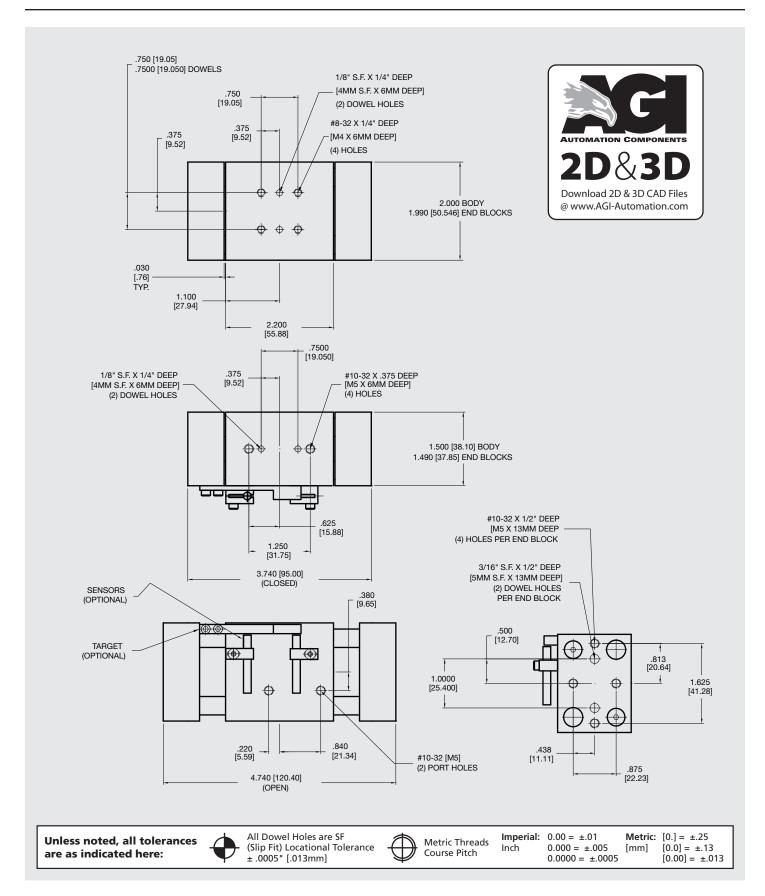
When ordering, please specify: Design/Model Number and Options.



\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter



# AGW-375-1 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous





# **AGW-375-2** Parallel Gripper

### Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Jaws

**Stroke:** 2 in [50.8 mm]

# **Gripping Force @ 80 PSI Per Jaw [5.5 BAR]** Closing: 36 lbs [160 N]

Opening: 38 lbs [170 N]

Time:

Close: 0.3 sec [0.3 sec] Open: 0.3 sec [0.3 sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.7-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

**Side Play:**  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

 Max Tensile T
 Static 100 lbs 20 lbs [445 N] [89 N]

 Max Compressive C
 100 lbs 20 lbs 20 lbs [445 N] [89 N]

 Max Moment M<sub>X</sub>
 175 in/lb 35 in/lb [19.5 Nm] [4 Nm]

Max Moment My 250 in/lb 50 in/lb [28 Nm] [5.6Nm] Max Moment Mz 175 in/lb 35 in/lb [19.5 Nm] [4 Nm]

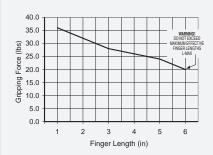
Material: High Strength, Hard Coated aluminum bronze alloys, Steel

 Weight:
 2 lbs [9 kg]

 Piston Diameter:
 .625 in x 4 [15.8 mm]

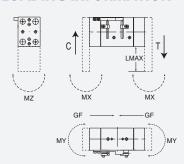
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#### HOLDING FORCES CHART



**WARNING!** Do not exceed tooling jaw length. See Chart above.

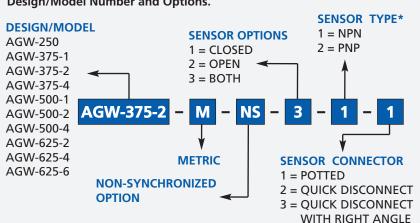
#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

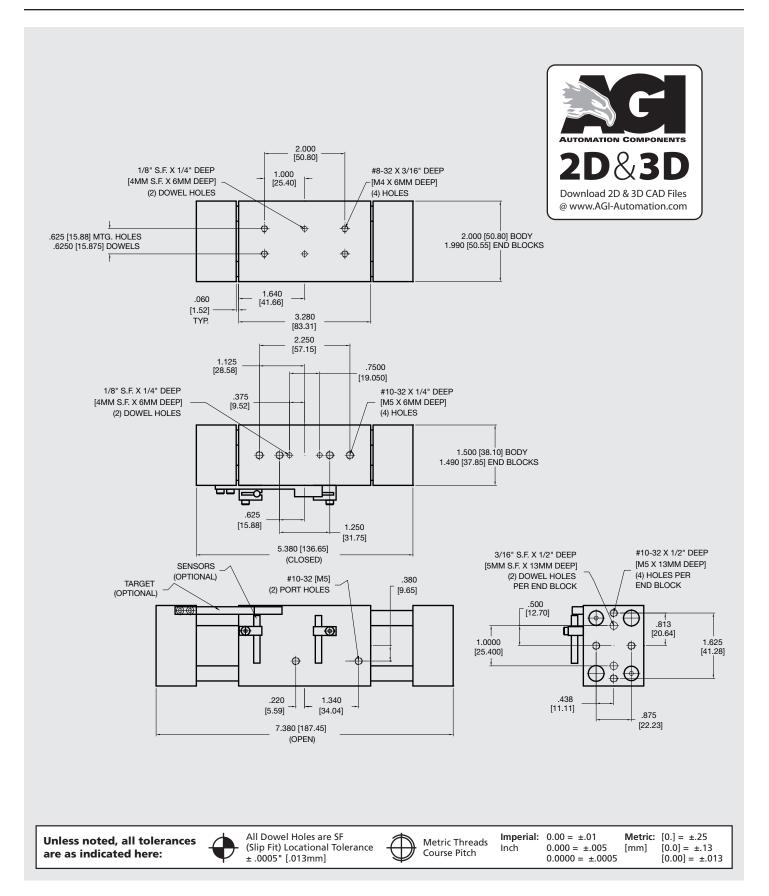
When ordering, please specify: Design/Model Number and Options.



\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.



# AGW-375-2 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous





# **AGW-375-4** Parallel Gripper

### Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

**Design:** Parallel, Double Acting, Synchronized Jaws

**Stroke:** 4 in [101.6 mm]

Gripping Force @ 80 PSI Per Jaw [5.5 BAR]

Closing: 36 lbs [160 N]
Opening: 38 lbs [170 N]

Time:

Close: 0.6 sec [0.6 sec]
Open: 0.6 sec [0.6 sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.7-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

**Side Play:**  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

 Max Tensile T
 Static 100 lbs 20 lbs [445 N] [89 N]

 Max Compressive C
 100 lbs 20 lbs 20 lbs [445 N] [89 N]

 Max Moment Mx
 175 in/lb 35 in/lb [19.5 Nm] [4 Nm]

Max Moment My 250 in/lb 50 in/lb [28 Nm] [5.6Nm]
Max Moment Mz 175 in/lb 35 in/lb [19.5 Nm] [4 Nm]

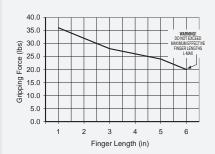
Material: High Strength, Hard Coated aluminum bronze alloys, Steel

 Weight:
 3.2 lbs [1.5 kg]

 Piston Diameter:
 .625 in x 4 [15.8 mm]

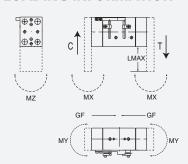
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#### HOLDING FORCES CHART



**WARNING!** Do not exceed tooling jaw length. See Chart above.

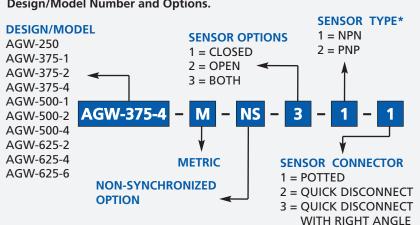
#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

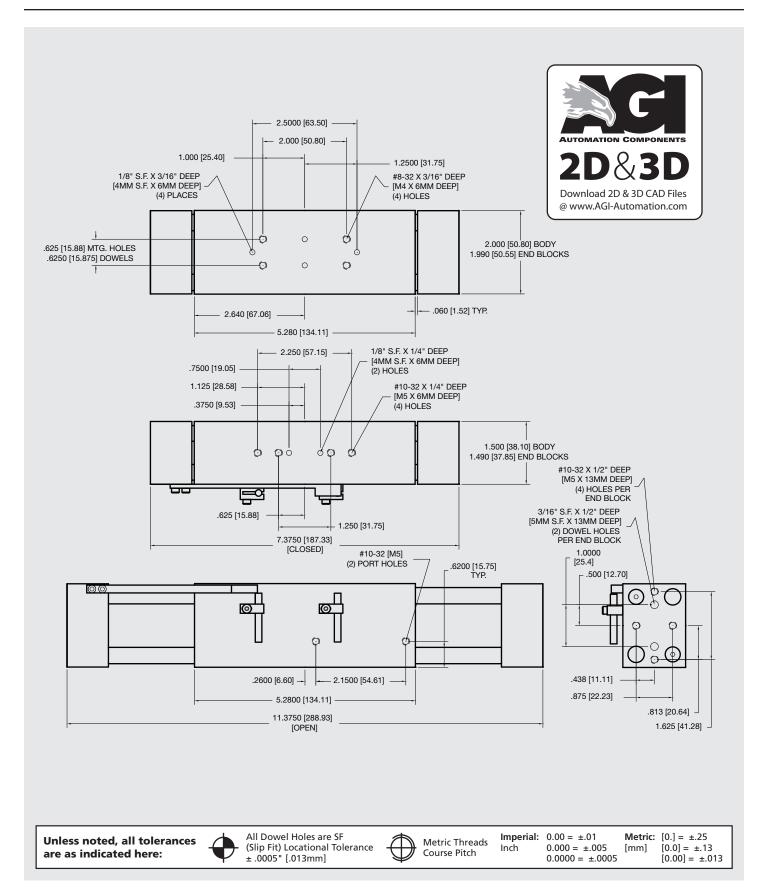


\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.



# **AGW-375-4** Parallel Gripper

Wide-Body, Synchronous/Non-Synchronous





# **AGW-500-1** Parallel Gripper

### Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Jaws

**Stroke:** 1.5 in [38.1 mm]

Gripping Force @ 80 PSI Per Jaw [5.5 BAR] Closing: 84 lbs [373 N]

Closing: 84 lbs [3/3 N] Opening: 86 lbs [383 N]

Time:

Close: 0.3 sec [0.3 sec] Open: 0.3 sec [0.3 sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.7-8 BAR]

Temperature Range:

Low/High -20°/180°F [-28°/80°C]

**Side Play:** ± 0.001 [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

 Max Tensile T
 Static
 Dynamic

 Max Tensile T
 500 lbs
 50 lbs

 [2220 N]
 [222 N]

 Max Compressive C
 500 lbs
 50 lbs

 [2220 N]
 [222 N]

Max Moment M<sub>X</sub> 500 in/lb 50 in/lb [56.5 Nm] [5.6 Nm] Max Moment M<sub>y</sub> 750 in/lb 75 in/lb [85 Nm] [8.5Nm] Max Moment M<sub>z</sub> 500 in/lb 50 in/lb [56.5 Nm] [5.6 Nm]

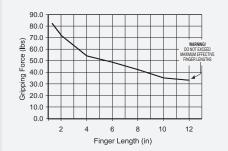
Material: High Strength, Hard Coated aluminum bronze alloys, Steel

 Weight:
 3 lbs
 [1.4 kg]

 Piston Diameter:
 .875 in x 4 [22.3 mm]

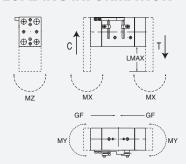
January 2009 - PATENTED Made in the USA

#### **HOLDING FORCES CHART**



**WARNING!** Do not exceed tooling jaw length. See Chart above.

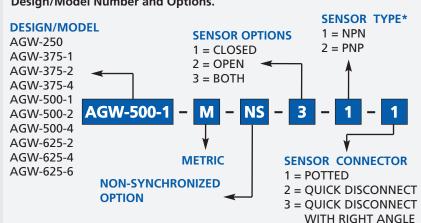
#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

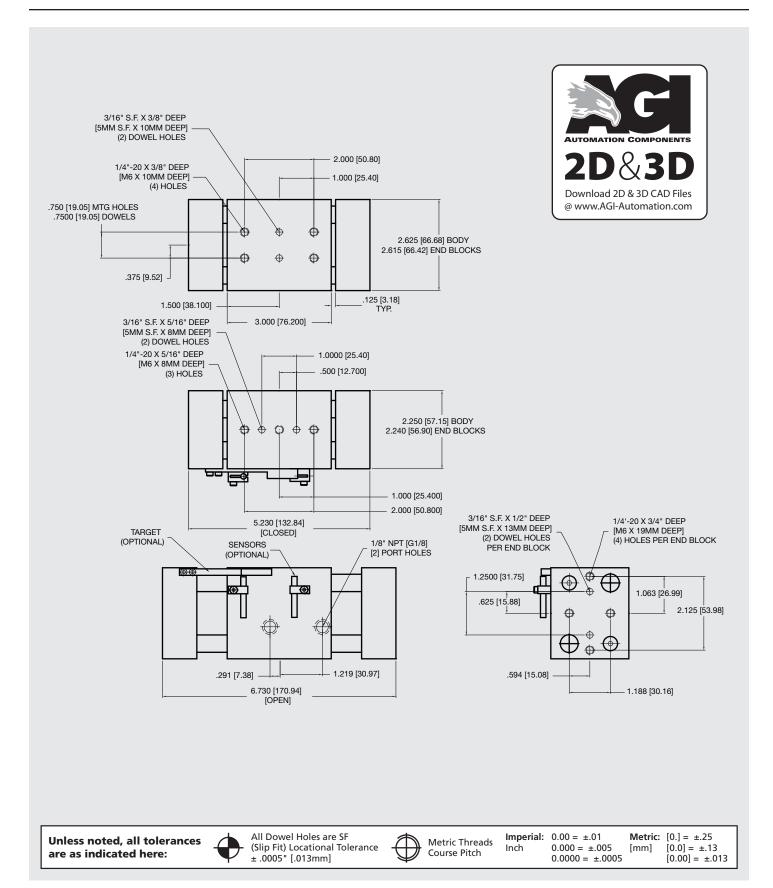
When ordering, please specify: Design/Model Number and Options.



\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter



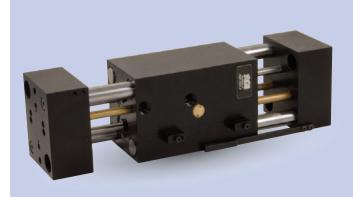
# AGW-500-1 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous





# **AGW-500-2** Parallel Gripper

### Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

**Design:** Parallel, Double Acting, Synchronized Jaws

**Stroke:** 2.5 in [63.5 mm]

Gripping Force @ 80 PSI Per Jaw [5.5 BAR]

Closing: 84 lbs [373 N] Opening: 86 lbs [383 N]

Time:

Close: 0.3 sec [0.3 sec] Open: 0.3 sec [0.3 sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.7-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Side Play:  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

Static Dynamic Max Tensile T 500 lbs 50 lbs [2220 N] [222 N] Max Compressive C 500 lbs 50 lbs [2220 N] [222 N] 500 in/lb Max Moment M<sub>x</sub> 50 in/lb [56.5 Nm] [5.6 Nm] Max Moment M<sub>V</sub> 750 in/lb 75 in/lb [85 Nm] [8.5Nm] 500 in/lb 50 in/lb Max Moment M<sub>7</sub>

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

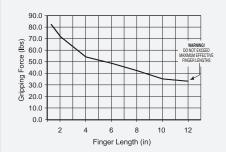
[56.5 Nm] [5.6 Nm]

Weight: 4 lbs [1.8 kg]

Piston Diameter: .875 in x 4 [22.3 mm]

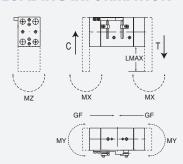
January 2009 - PATENTED Made in the USA

#### **HOLDING FORCES CHART**



**WARNING!** Do not exceed tooling jaw length. See Chart above.

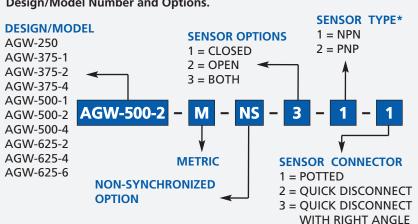
#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

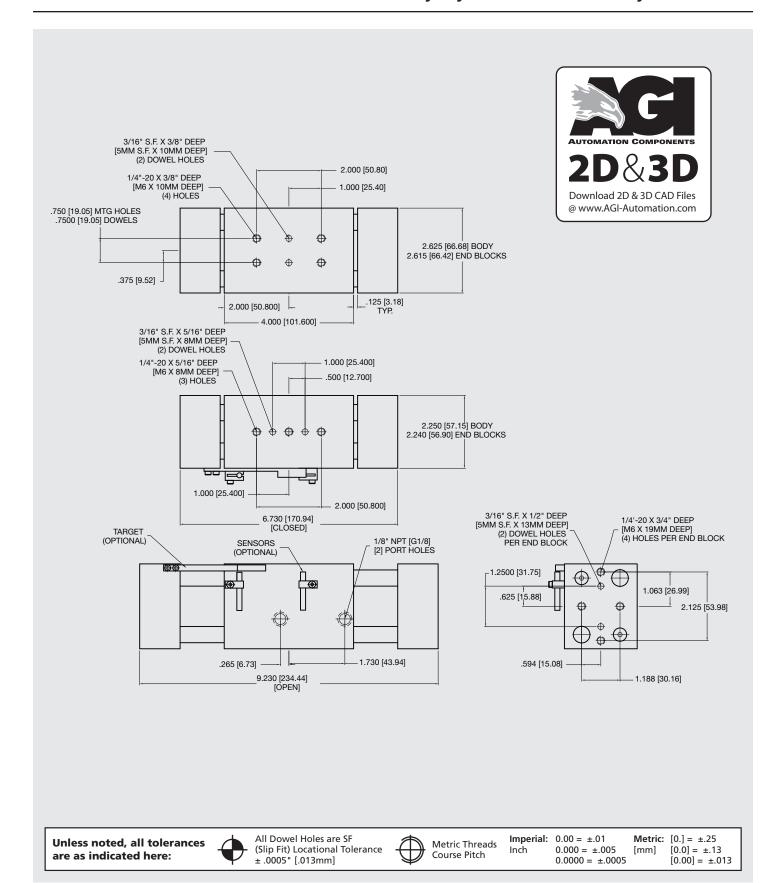
When ordering, please specify: Design/Model Number and Options.



\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.



# AGW-500-2 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous





# **AGW-500-4** Parallel Gripper

### Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

**Design:** Parallel, Double Acting, Synchronized Jaws

**Stroke:** 4 in [101.6 mm]

Gripping Force @ 80 PSI Per Jaw [5.5 BAR]

Closing: 84 lbs [373 N] Opening: 86 lbs [383 N]

Time:

Close: 0.5 sec [0.5 sec] Open: 0.5 sec [0.5 sec]

Pressure Range:

Low/High 20-120 PSI [1.7-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Side Play:  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

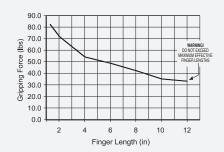
**Loading Capacity:** 

**Dynamic** Static Max Tensile T 500 lbs 50 lbs [2220 N] [222 N] Max Compressive C 500 lbs 50 lbs [2220 N] [222 N] 500 in/lb Max Moment M<sub>x</sub> 50 in/lb [56.5 Nm] [5.6 Nm] Max Moment M<sub>V</sub> 750 in/lb 75 in/lb [85 Nm] [8.5Nm] 500 in/lb 50 in/lb Max Moment M<sub>7</sub> [56.5 Nm] [5.6 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

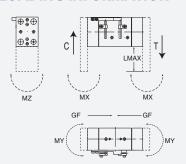
Weight: 6 lbs [2.7 kg]
Piston Diameter: .875 in x 4 [22.3 mm]
January 2009 - PATENTED Made in the USA

#### HOLDING FORCES CHART



**WARNING!** Do not exceed tooling jaw length. See Chart above.

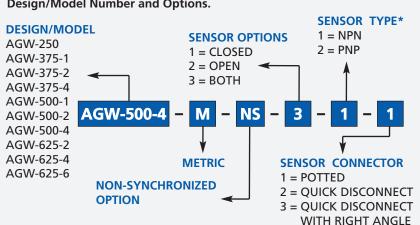
#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

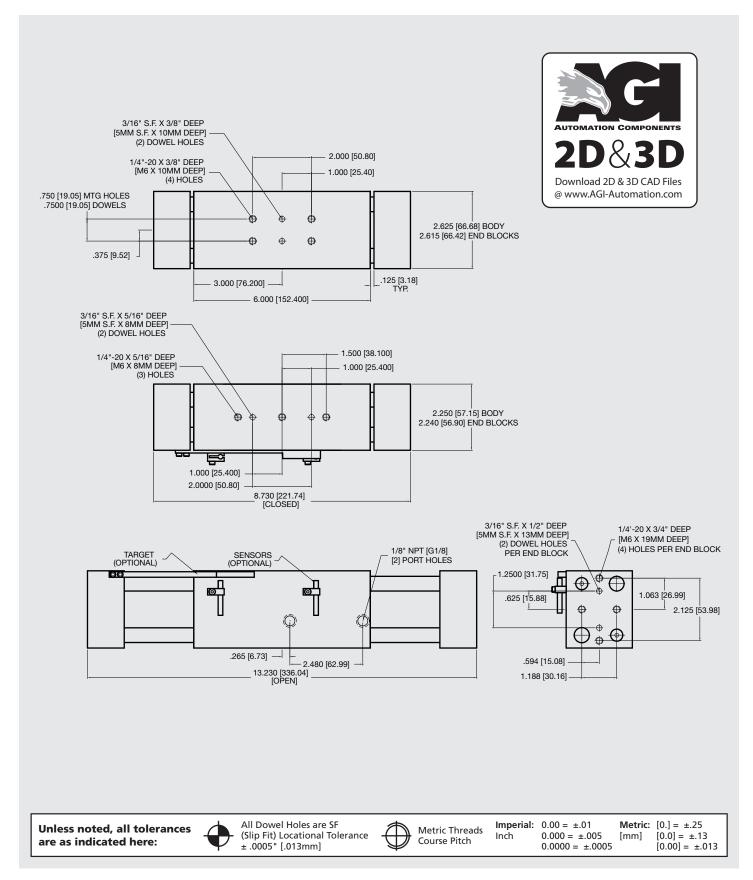


\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter



# **AGW-500-4** Parallel Gripper

### Wide-Body, Synchronous/Non-Synchronous





# **AGW-625-2** Parallel Gripper

### Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Pistons seals are quad ring type for long service life.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

**Design:** Parallel, Double Acting, Synchronized Jaws

**Stroke:** 2 in [50.8 mm]

Gripping Force @ 80 PSI Per Jaw [5.5 BAR]

Closing: 130 lbs [578 N] Opening: 132 lbs [587 N]

Time:

Close: 0.3 sec [0.3 sec] Open: 0.3 sec [0.3 sec]

Pressure Range:

Low/High 20-120 PSI [1.7-8 BAR]

Temperature Range:

Low/High -20°/180°F [-28°/80°C]

Side Play:  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

Max Tensile T 1300 lbs 150 lbs [5700 N] [667 N]

Max Compressive C 1300 lbs 150 lbs [5700 N] [667 N]

Max Moment M<sub>X</sub> 1100 in/lb 120 in/lb [124 Nm] [13.5 Nm]

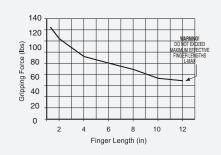
Max Moment M<sub>y</sub> 1500 in/lb 130 in/lb [170 Nm] [14.7Nm] Max Moment M<sub>z</sub> 1100 in/lb 120 in/lb

[124 Nm] [13.5 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

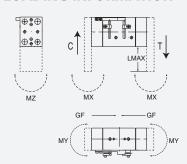
Weight: 6.3 lbs [2.9 kg]
Piston Diameter: 1.625 in [41.3 mm]
January 2009 - PATENTED Made in the USA

#### HOLDING FORCES CHART



**WARNING!** Do not exceed tooling jaw length. See Chart above.

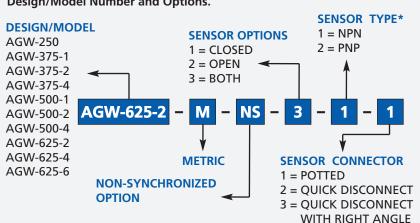
#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

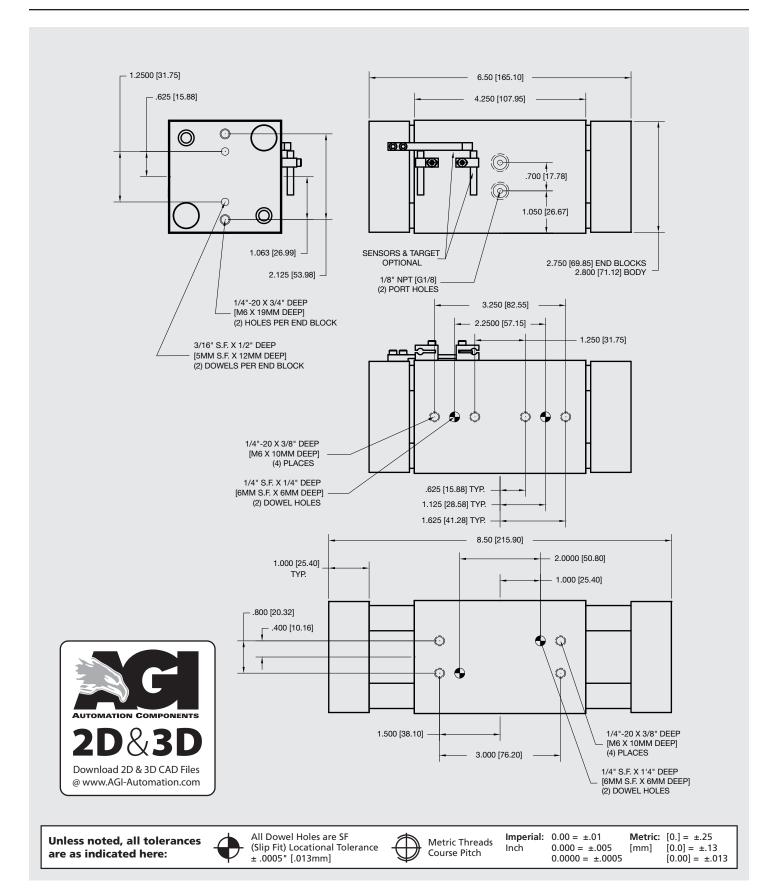
When ordering, please specify: Design/Model Number and Options.



\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.



# AGW-625-2 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous





# **AGW-625-4** Parallel Gripper

### Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

**Design:** Parallel, Double Acting, Synchronized Jaws

**Stroke:** 4 in [101.6 mm]

Gripping Force @ 80 PSI Per Jaw [5.5 BAR]

Closing: 130 lbs [578 N]
Opening: 132 lbs [587 N]

Time:

Close: 0.3 sec [0.3 sec] Open: 0.3 sec [0.3 sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.7-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Side Play:  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

 Max Tensile T
 1300 lbs
 150 lbs

 [5700 N]
 [667 N]

 Max Compressive C
 1300 lbs
 150 lbs

 [5700 N]
 [667 N]

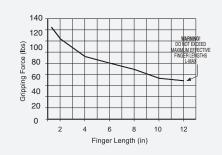
Max Moment M<sub>x</sub> 1100 in/lb 120 in/lb [124 Nm] [13.5 Nm]
Max Moment M<sub>y</sub> 1500 in/lb 130 in/lb [170 Nm] [14.7Nm]

Max Moment M<sub>z</sub> 1100 in/lb 120 in/lb [124 Nm] [13.5 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

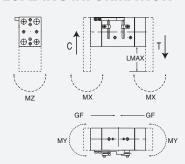
Weight: 8 lbs [3.6 kg]
Piston Diameter: 1.625 in [41.3 mm]
January 2009 - PATENTED Made in the USA

#### HOLDING FORCES CHART



**WARNING!** Do not exceed tooling jaw length. See Chart above.

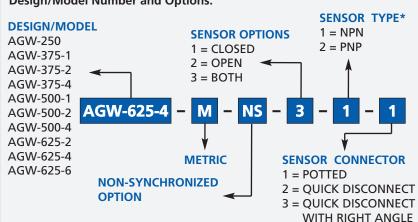
#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

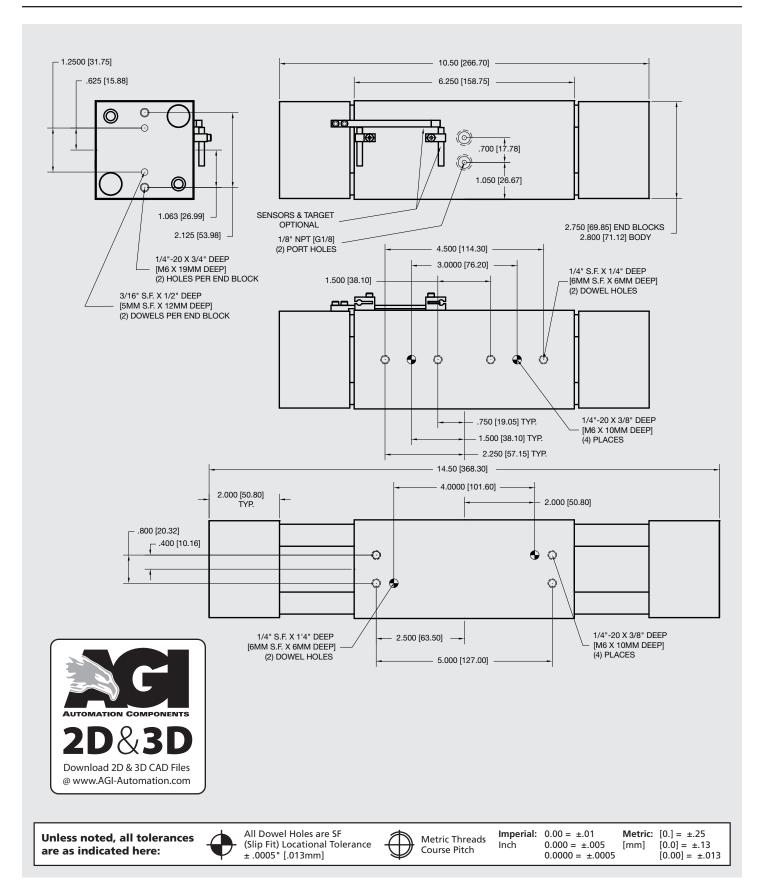
When ordering, please specify: Design/Model Number and Options.



\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.



# AGW-625-4 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous





# **AGW-625-6 Parallel Gripper**

### Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

**Design:** Parallel, Double Acting,

Synchronized Jaws

**Stroke:** 6 in [152.4 mm]

#### Gripping Force @ 80 PSI Per Jaw [5.5 BAR]

Closing: 130 lbs [578 N] Opening: 132 lbs [587 N]

Time:

Close: 0.3 sec [0.3 sec]
Open: 0.3 sec [0.3 sec]

Pressure Range:

Low/High 20-120 PSI [1.7-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Side Play:  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

Max Tensile T 1300 lbs 150 lbs [5700 N] [667 N]

Max Compressive C 1300 lbs 150 lbs [5700 N] [667 N]

Max Moment M<sub>X</sub> 1100 in/lb 120 in/lb [124 Nm] [13.5 Nm] Max Moment M<sub>y</sub> 1500 in/lb 130 in/lb [170 Nm] [14.7Nm]

[170 Nm] [14.7Nm]
Max Moment M<sub>z</sub> 1100 in/lb 120 in/lb
[124 Nm] [13.5 Nm]

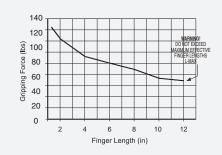
Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight: 9.7 lbs [4.4 kg]

Piston Diameter: 1.625 in [41.3 mm]

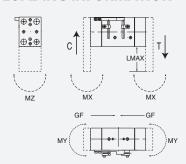
January 2009 - PATENTED Made in the USA

#### HOLDING FORCES CHART



**WARNING!** Do not exceed tooling jaw length. See Chart above.

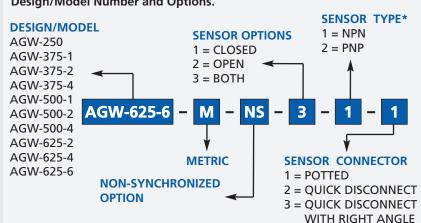
#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

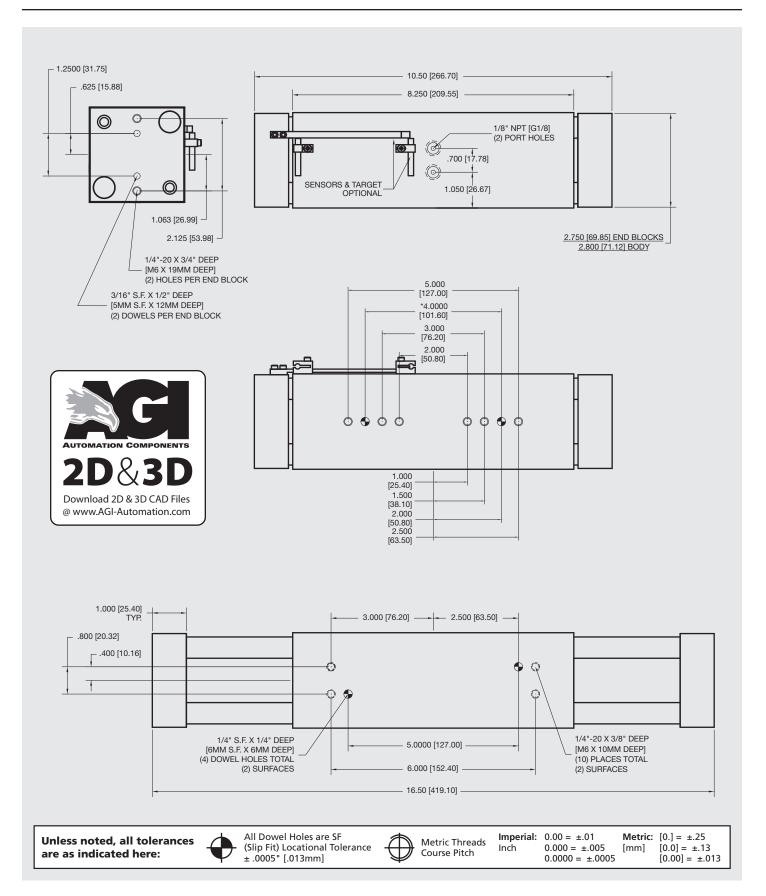
When ordering, please specify: Design/Model Number and Options.



\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.



# AGW-625-6 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous





# **AGP-23** Three Jaw Parallel Gripper

### **T-Slot Bearing Series**



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGP is fully field repairable for cost savings and minimum down time.
- Multiple mounting surfaces on jaw for easy tooling.
- Optional stripper plate ensures part preload in location upon release.

#### **SPECIFICATIONS**

**Design:** Parallel, Double Acting, Synchronized Jaws

**Stroke:** .30 in [7.6mm]

Gripping Force @ 80 PSI [5.5 BAR]

Closing: 29 lbs [129 N] Opening: 26 lbs [115 N]

Time:

Close: 0.22 sec [0.22 sec] Open: 0.22 sec [0.22 sec]

**Pressure Range:** 

Low/High 30-120 PSI [2-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

**Side Play:**  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

Max Tensile T 300 lbs 100 lbs [1300 N] [444 N]

Max Compressive C 300 lbs 100 lbs [1300 N] [444 N]

Max Moment M<sub>X</sub>

Max Moment M<sub>y</sub>

Max Moment M<sub>y</sub>

Max Moment M<sub>z</sub>

Max Moment M<sub>z</sub>

250 in/lb 75 in/lb [2.8 Nm] [8.5 Nm]

Max Moment M<sub>z</sub>

150 in/lb 75 in/lb [17 Nm] [8.5 Nm]

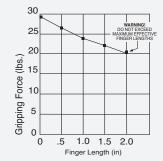
Material: High Strength, Hard Coated

aluminum bronze alloys, Steel

**Weight:** 9 oz [255 g] **Piston Diameter:** 1.25 in [32 mm]

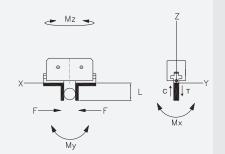
January 2009 - PATENTED Made in the USA

#### HOLDING FORCES CHART



**WARNING!** Do not exceed tooling jaw length. See Chart above.

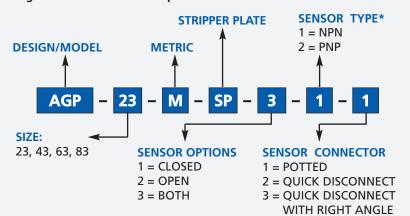
#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

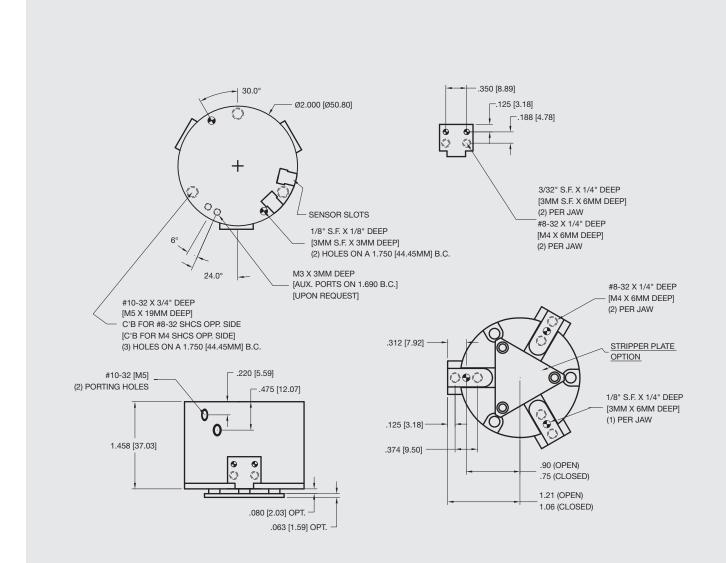


\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SHN02, SHNQ4, SHP02, SHPQ4



# AGP-23 Three Jaw Parallel Gripper T-Slot Bearing Series





Unless noted, all tolerances are as indicated here:



All Dowel Holes are SF (Slip Fit) Locational Tolerance ± .0005" [.013mm]



Metric Threads Course Pitch

Imperial:  $0.00 = \pm .01$  $0.000 = \pm .005$  $0.0000 = \pm .0005$ 

Metric:  $[0.] = \pm .25$ [mm]  $[0.0] = \pm .13$  $[0.00] = \pm .013$ 



# **AGP-43** Three Jaw Parallel Gripper

### **T-Slot Bearing Series**



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGP is fully field repairable for cost savings and minimum down time.
- Multiple mounting surfaces on jaw for easy tooling.
- Optional stripper plate ensures part preload in location upon release.

#### **SPECIFICATIONS**

Design: Parallel, Double Acting,

Synchronized Jaws

**Stroke:** .40 in [10.2 mm]

Gripping Force @ 80 PSI [5.5 BAR]

Closing: 80 lbs [355 N] Opening: 86 lbs [382 N]

Time:

Close: 0.22 sec [0.22 sec] Open: 0.22 sec [0.22 sec]

**Pressure Range:** 

Low/High 30-120 PSI [2-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Side Play:  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

 Max Tensile T
 Static 760 lbs 270 lbs [3380 N]
 270 lbs [1200 N]

 Max Compressive C
 760 lbs 270 lbs

[3380 N] [1200 N]

Max Moment M<sub>X</sub> 760 in/lb 270 in/lb [85.8 Nm] [30.5 Nm] 760 in/lb 270 in/lb 270 in/lb [85.8 Nm] [30.5 Nm]

Max Moment M<sub>z</sub> 300 in/lb 100 in/lb [34 Nm] [11.2 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

**Weight:** 1.0 lbs [5 kg] **Piston Diameter:** 2.0 in. [50.8 mm]

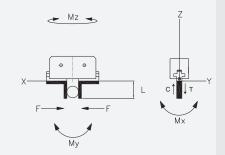
January 2009 - PATENTED Made in the USA

#### **HOLDING FORCES CHART**

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**WARNING!** Do not exceed tooling jaw length. See Chart above.

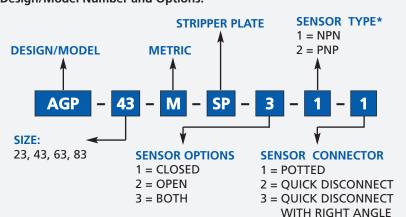
#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

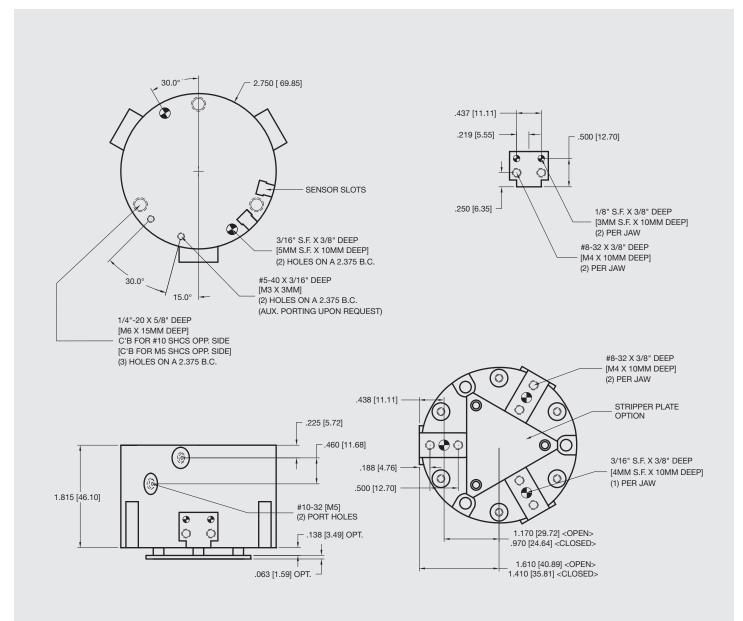


\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter

Sensor Part # SHN02, SHNQ4, SHP02, SHPQ4



# AGP-43 Three Jaw Parallel Gripper T-Slot Bearing Series





Unless noted, all tolerances are as indicated here:



All Dowel Holes are SF (Slip Fit) Locational Tolerance ± .0005" [.013mm]



Metric Threads Course Pitch

Imperial:  $0.00 = \pm .01$  $0.000 = \pm .005$  $0.0000 = \pm .0005$ 

Metric:  $[0.] = \pm .25$ [mm]  $[0.0] = \pm .13$  $[0.00] = \pm .013$ 



# **AGP-63** Three Jaw Parallel Gripper

### **T-Slot Bearing Series**



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGP is fully field repairable for cost savings and minimum down time.
- Multiple mounting surfaces on jaw for easy tooling.
- Optional stripper plate ensures part preload in location upon release.

#### **SPECIFICATIONS**

**Design:** Parallel, Double Acting,

Synchronized Jaws

**Stroke:** .62 in [15.7 mm]

Gripping Force @ 80 PSI [5.5 BAR]

Closing: 200 lbs [889 N] Opening: 194 lbs [862 N]

Time:

Close: 0.22 sec [0.22 sec]
Open: 0.22 sec [0.22 sec]

**Pressure Range:** 

Low/High 30-120 PSI [2-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

**Side Play:**  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

 Max Tensile T
 Static
 Dynamic

 1250 lbs
 400 lbs

 [5560 N]
 [1780 N]

 Max Compressive C
 1250 lbs
 400 lbs

[5560 N] [1780 N]
Max Moment **M**<sub>x</sub> 1000 in/lb 400 in/lb

[112 Nm] [45 Nm]
Max Moment **My**1000 in/lb 400 in/lb
[112 Nm] [45 Nm]

Max Moment **M<sub>z</sub>** 1000 in/lb 300 in/lb [112 Nm] [33.9 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

oight. 2.2 lbs [1 kg]

**Weight:** 2.3 lbs [1 kg] **Piston Diameter:** 2.75 in [69.8 mm]

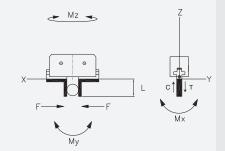
January 2009 - PATENTED Made in the USA

#### HOLDING FORCES CHART

#### 300 250 200 (200 (30) (30

**WARNING!** Do not exceed tooling jaw length. See Chart above.

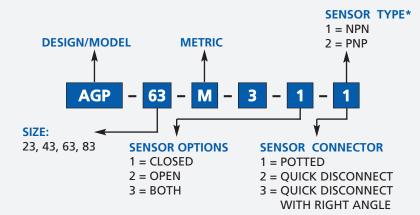
#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

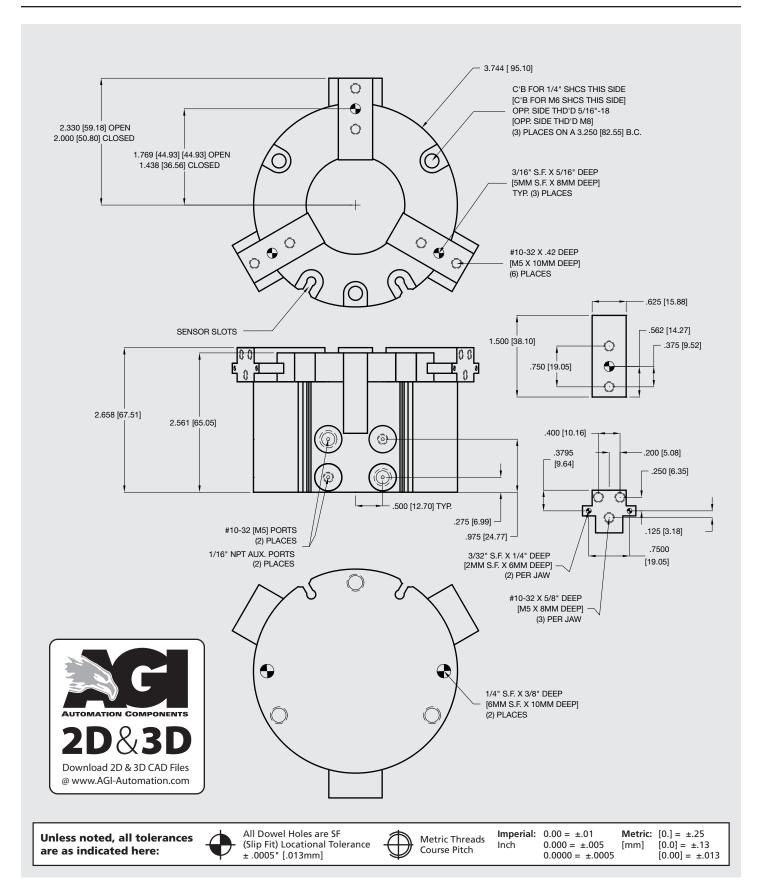


\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SHN02, SHNQ4, SHP02, SHPQ4



# AGP-63 Three Jaw Parallel Gripper T-Slot Bearing Series





# **AGP-83** Three Jaw Parallel Gripper

### **T-Slot Bearing Series**



#### FEATURES AND BENEFITS

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGP is fully field repairable for cost savings and minimum down time.
- Multiple mounting surfaces on jaw for easy tooling.
- Optional stripper plate ensures part preload in location upon release.

#### **SPECIFICATIONS**

**Design:** Parallel, Double Acting, Synchronized Jaws

**Stroke:** .88 in [22.3 mm]

Gripping Force @ 80 PSI [5.5 BAR]

Closing: 280 lbs [1245 N] Opening: 285 lbs [1267 N]

Time:

Close: 0.22 sec [0.22 sec]
Open: 0.22 sec [0.22 sec]

**Pressure Range:** 

Low/High 30-120 PSI [2-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Side Play:  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

 Max Tensile T
 Static
 Dynamic

 100 lbs
 760 lbs
 760 lbs

 19300 N
 [3380 N]
 760 lbs

 100 lbs
 760 lbs
 760 lbs

[9300 N] [3380 N]

Max Moment M<sub>X</sub> 2100 in/lb 760 in/lb [237 Nm] [85.8 Nm] Max Moment M<sub>y</sub> 2100 in/lb 760 in/lb [237 Nm] [85.8 Nm]

Max Moment **M<sub>z</sub>** 1600 in/lb 550 in/lb [180 Nm] [62.1 Nm]

Material: High Strength, Hard Coated

aluminum bronze alloys, Steel

**Weight:** 6.0 lbs [2.7 kg] **Piston Diameter:** 3.5 in [89 mm]

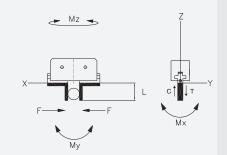
January 2009 - PATENTED Made in the USA

#### HOLDING FORCES CHART

# 280 | WARNING | DO NOT EXCED THE FINGER LENGTH'S FINGER LENGTH

**WARNING!** Do not exceed tooling jaw length. See Chart above.

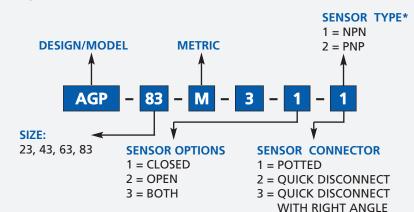
#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

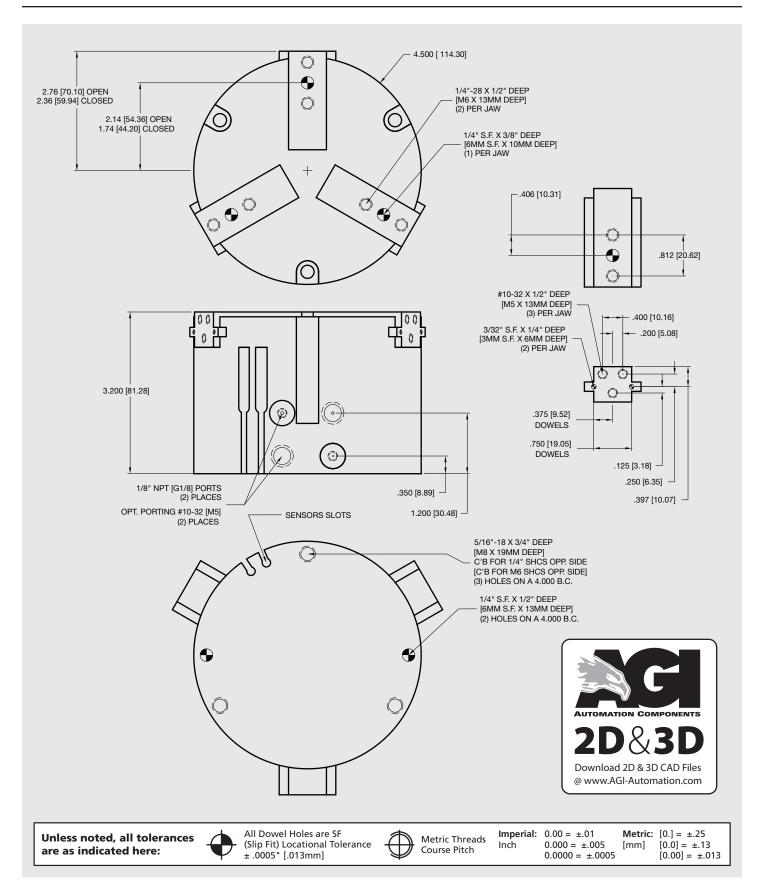


\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SHN02, SHNQ4, SHP02, SHPQ4



# AGP-83 Three Jaw Parallel Gripper T-Slot Bearing Series





# AGM Gripper & Rotary Modules Rotary Manifold, Ultra Low Profile, Zero Backlash Units



#### ADVANCED FEATURES AND BENEFITS

- Internal Porting of Motion Module thru a rotary manifold.
- This prevents airlines from twisting, rubbing and sagging outside the unit.
- The rotary manifold connects the gripper and rotary actuator.
- This yields a versitile automation module system for assembly.

#### **PRODUCT DETAILS:**

Multi-Motion Actuators provide linear and rotary motion from one unit. The grip-and-turn motions are independent from one another, making it easy to sequence the two motions. The Multi Motion Module yields a versatile automation module for part pick and place applications and orientation operations. Internal porting prevents airlines from twisting, snagging, and breaking outside the unit.

#### **MODULE COMBINATIONS:**

Rotary	+	Gripper	=	Part #
AGR-1-90	+	AGP-250	=	AGM-1
AGR-1-180	+	AGP-250	=	AGM-2
AGR-2-90	+	AGP-250	=	AGM-3
AGR-2-180	+	AGP-250	=	AGM-4
AGR-2-90	+	AGP-375	=	AGM-5
AGR-2-180	+	AGP-375	=	AGM-6
AGR-2-90	+	AGP-500	=	AGM-7
AGR-2-180	+	AGP-500	=	AGM-8
AGR-2-90	+	AGW-250	=	AGM-9
AGR-2-180	+	AGW-250	=	AGM-10
AGR-3-90-M	+	AGW-375-1	=	AGM-11
AGR-3-180 -M	+	AGW-375-1	=	AGM-12
AGR-3-90-M	+	AGW-375-2	=	AGM-13
AGR-3-180-M	+	AGW-375-2	=	AGM-14
AGR-3-90-M	+	AGW-375-4	=	AGM-15
AGR-3-180-M	+	AGW-375-4	=	AGM-16

#### A total of 80 possible combinations available online

For detailed product specifications and CAD drawings, please visit our website at www.AGI-Automation.com





**AGA** Series





# **AGA-10** Angular Gripper

# Double Guided, Low Profile



#### **FEATURES AND BENEFITS**

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.
- Compact design with long stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

#### **SPECIFICATIONS**

Design: Angular

Stroke: 0-180° adj

Gripping Force @ 80 PSI [5.5 BAR]

Closing: 20 lbs [88 N] Opening: 22 lb [97 N]

Time:

Close: 0.2 sec [0.2 sec] Open: 0.2 sec [0.2 sec]

**Pressure Range:** 

Low/High 10-120 PSI [.7-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

**Side Play:**  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

Static **Dvnamic** Max Tensile T 22 lbs 14 lbs [100 N] [65 N] 22 lbs 14 lbs Max Compressive C [100 N] [65 N] 26 in/lb 9 in/lb Max Moment Mx [3 Nm] [1 Nm] 26 in/lb 9 in/lb Max Moment M<sub>V</sub> [3 Nm] [1Nm] Max Moment M<sub>7</sub> 26 in/lb 9 in/lb [3 Nm] [1 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight: XX oz [XX g]
Piston Diameter: 0.5 in [13 mm]

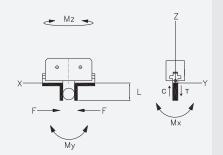
January 2009 - PATENTED Made in the USA

## HOLDING FORCES CHART GRIPPING FORCES CHART AGA-10

# GRIPPING FORCES CHART AGA-10 F 20 80 PSI 10 7 LBS. Max Tooling Length FINGER LENGTH

**WARNING!** Do not exceed tooling jaw length. See Chart above.

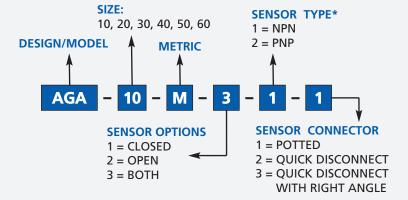
#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

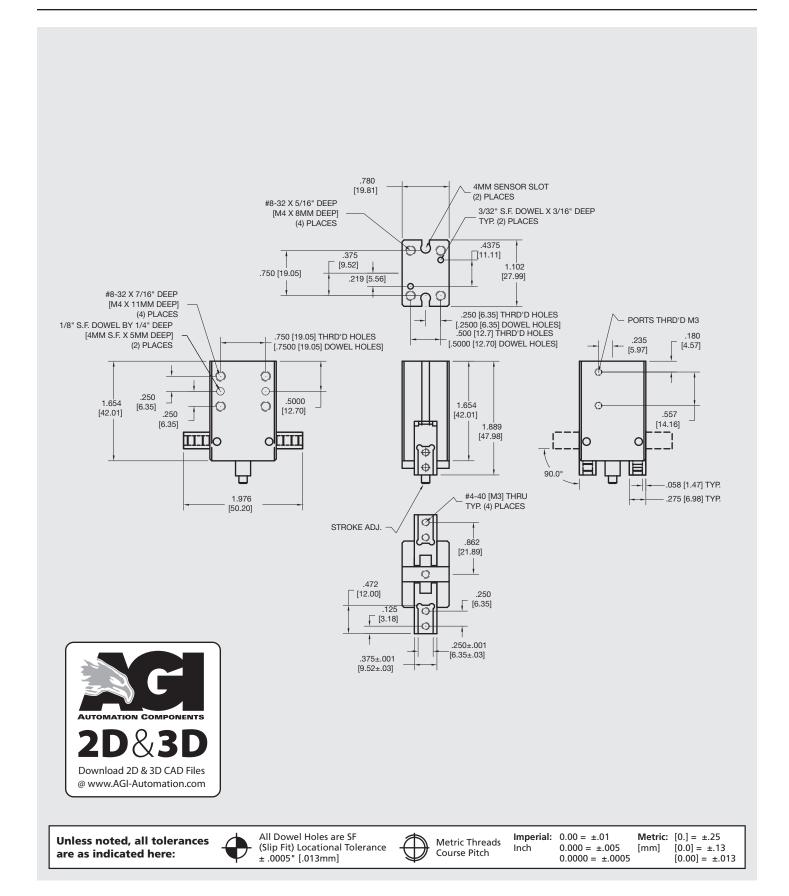
When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.



# AGA-10 Angular Gripper Double Guided, Low Profile





# **AGA-20** Angular Gripper

# Double Guided, Low Profile



#### **FEATURES AND BENEFITS**

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.
- Compact design with long stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

#### **SPECIFICATIONS**

Design: Angular

Stroke: 0-180° adj

Gripping Force @ 80 PSI [5.5 BAR]

Closing: 52 lbs [231 N] Opening: 55 lb [245 N]

Time:

Close: 0.2 sec [0.2 sec]
Open: 0.2 sec [0.2 sec]

Pressure Range:

Low/High 10-120 PSI [.7-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

**Side Play:**  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

 Max Tensile T
 50 lbs
 20 lbs

 [222 N]
 [89 N]

 Max Compressive C
 50 lbs
 20 lbs

 [222 N]
 [89 N]

Max Moment M<sub>x</sub>

Max Moment M<sub>y</sub>

Max Moment M<sub>y</sub>

Max Moment M<sub>-</sub>

Max Moment M<sub>-</sub>

60 in/lb 20 in/lb 12.3 Nm]

120 in/lb 40 in/lb 13.6 Nm] [4.5Nm]

60 in/lb 20 in/lb 20 in/lb

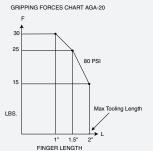
Max Moment **M<sub>z</sub>** 60 in/lb 20 in/lb [6.8 Nm] [2.3 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

**Weight:** 7 oz [198 g] **Piston Diameter:** 0.787 in [20 mm]

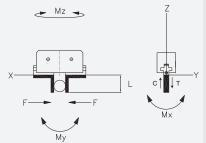
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### HOLDING FORCES CHART LOAD



**WARNING!** Do not exceed tooling jaw length. See Chart above.

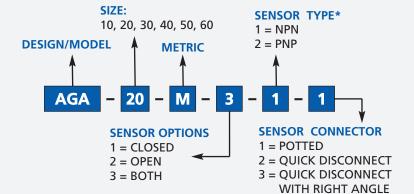
#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

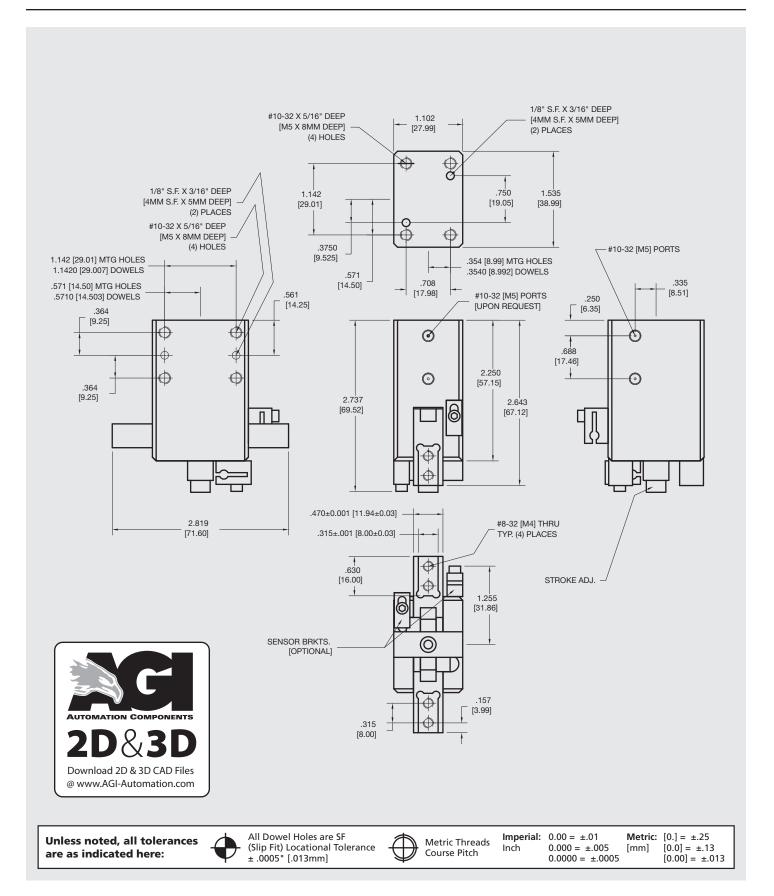
When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.



# AGA-20 Angular Gripper Double Guided, Low Profile





# **AGA-30** Angular Gripper

# Double Guided, Low Profile



#### **FEATURES AND BENEFITS**

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.
- Compact design with long stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

#### **SPECIFICATIONS**

Design: Angular

Stroke: 0-180° adj

Gripping Force @ 80 PSI [5.5 BAR]

Closing: 75 lbs [333 N] Opening: 62 lbs [275 N]

Time:

Close: 0.2 sec [0.2 sec] Open: 0.2 sec [0.2 sec]

**Pressure Range:** 

Low/High 10-120 PSI [.7-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

**Side Play:**  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

 Max Tensile T
 Static 60 lbs [266 N]
 Dynamic 30 lbs [130 N]

 Max Compressive C
 60 lbs 30 lbs [266 N]
 30 lbs [130 N]

Max Moment M<sub>X</sub> 90 in/lb 30 in/lb [10 Nm] [3.4 Nm] Max Moment M<sub>V</sub> 140 in/lb 35 in/lb

Max Moment **M<sub>z</sub>** [15.8 Nm] [4 Nm] 90 in/lb 30 in/lb [10 Nm] [3.4 Nm]

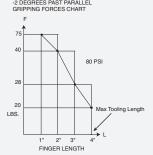
Material: High Strength, Hard Coated aluminum bronze alloys, Steel

 Weight:
 1.5 lbs
 [.7 kg]

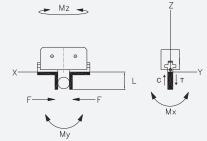
 Piston Diameter:
 1.125 in
 [28.5 mm]

January 2009 - PATENTED Made in the USA

# HOLDING FORCES CHART -2 DEGREES PAST PARALLEL GRIPPING FORCES CHART M7 Z



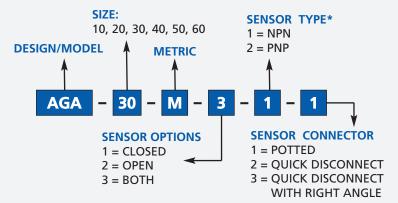
**WARNING!** Do not exceed tooling jaw length. See Chart above.



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

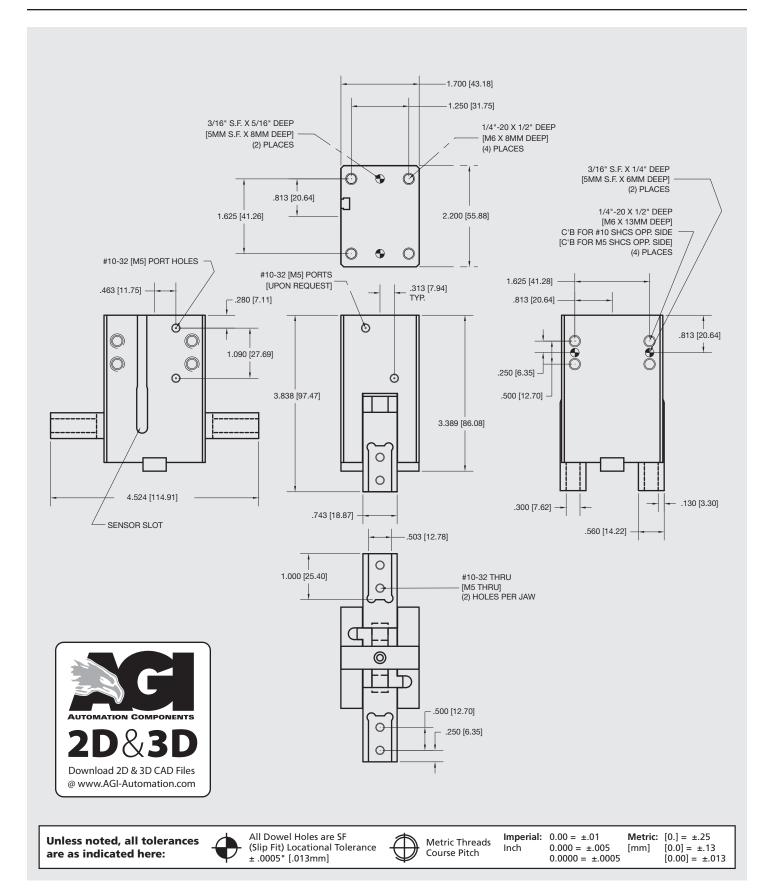
When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter



# AGA-30 Angular Gripper Double Guided, Low Profile





# **AGA-40** Angular Gripper

### Double Guided, Low Profile



#### **FEATURES AND BENEFITS**

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.
- Compact design with long stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

#### **SPECIFICATIONS**

Design: Angular

Stroke: 0-180° adj

Gripping Force @ 80 PSI [5.5 BAR]

Closing: 180 lbs [800 N] Opening: 168 lbs [747 N]

Time:

Close: 0.2 sec [0.2 sec]
Open: 0.2 sec [0.2 sec]

**Pressure Range:** 

Low/High 10-120 PSI [.7-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

**Side Play:**  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

 Max Tensile T
 Static
 Dynamic

 90 lbs
 40 lbs

 [400 N]
 [177 N]

 Max Compressive C
 90 lbs
 40 lbs

 [400 N]
 [177 N]

Max Moment **M**<sub>X</sub> 150 in/lb 430 in/lb [17 Nm] [4.5 Nm] Max Moment **M**<sub>V</sub> 180 in/lb 45 in/lb

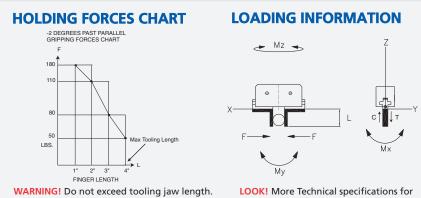
Max Moment **M<sub>z</sub>** [20.3 Nm] [5 Nm] 150 in/lb 40 in/lb [17 Nm] [4.5 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

 Weight:
 2.25 lbs
 [1 kg]

 Piston Diameter:
 1.5 in
 [38 mm]

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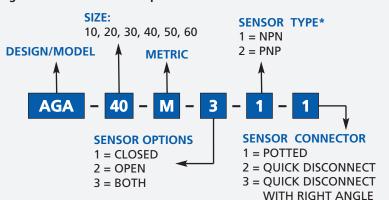


See Chart above.

LOOK! More Technical specifications to sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

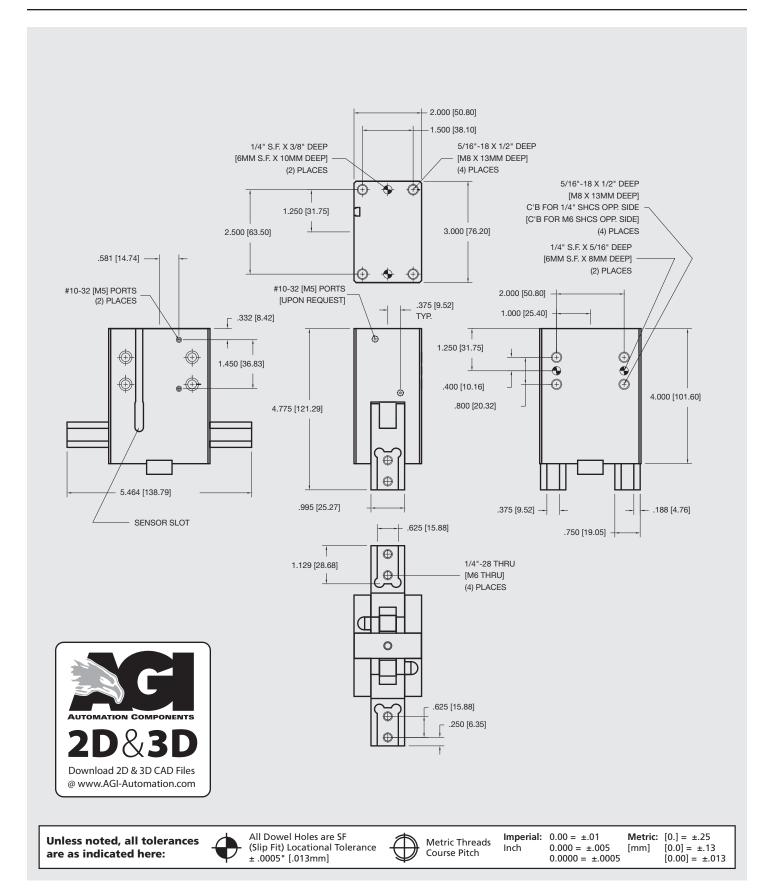
When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.



# AGA-40 Angular Gripper Double Guided, Low Profile





### **AGA-50** Angular Gripper

### Double Guided, Low Profile



#### **FEATURES AND BENEFITS**

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.
- Compact design with long stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

### **SPECIFICATIONS**

Design: Angular

Stroke: 0-180° adj

Gripping Force @ 80 PSI [5.5 BAR]

Closing: 720 lbs [3200 N] Opening: 685 lbs [3050 N]

Time:

Close: 0.2 sec [0.2 sec] Open: 0.2 sec [0.2 sec]

**Pressure Range:** 

Low/High 10-120 PSI [.7-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

**Side Play:**  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

 Max Tensile T
 Static
 Dynamic

 1200 lbs
 400 lbs

 [5330 N]
 [1780 N]

 Max Compressive C
 1200 lbs
 400 lbs

[5330 N] [1780 N]

Max Moment M<sub>X</sub> 930 in/lb 310 in/lb [105 Nm] [35 Nm]

Max Moment M<sub>y</sub> 880 in/lb 276 in/lb [20.3 Nm] [31.2 Nm]
Max Moment M<sub>-</sub> 880 in/lb 276 in/lb

Max Moment M<sub>z</sub> 880 in/lb 276 in/lb [99.5 Nm] [31.2 Nm]

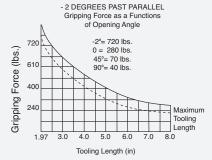
Material: High Strength, Hard Coated aluminum bronze alloys, Steel

 Weight:
 5.5 lbs
 [2.3 kg]

 Piston Diameter:
 2.25 in
 [57.2 mm]

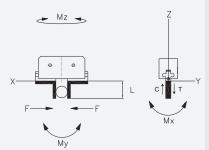
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### **HOLDING FORCES CHART**



**WARNING!** Do not exceed tooling jaw length. See Chart above.

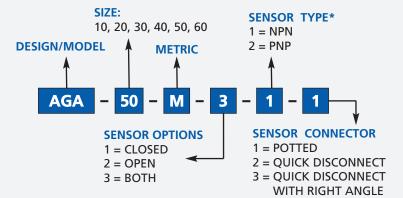
### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

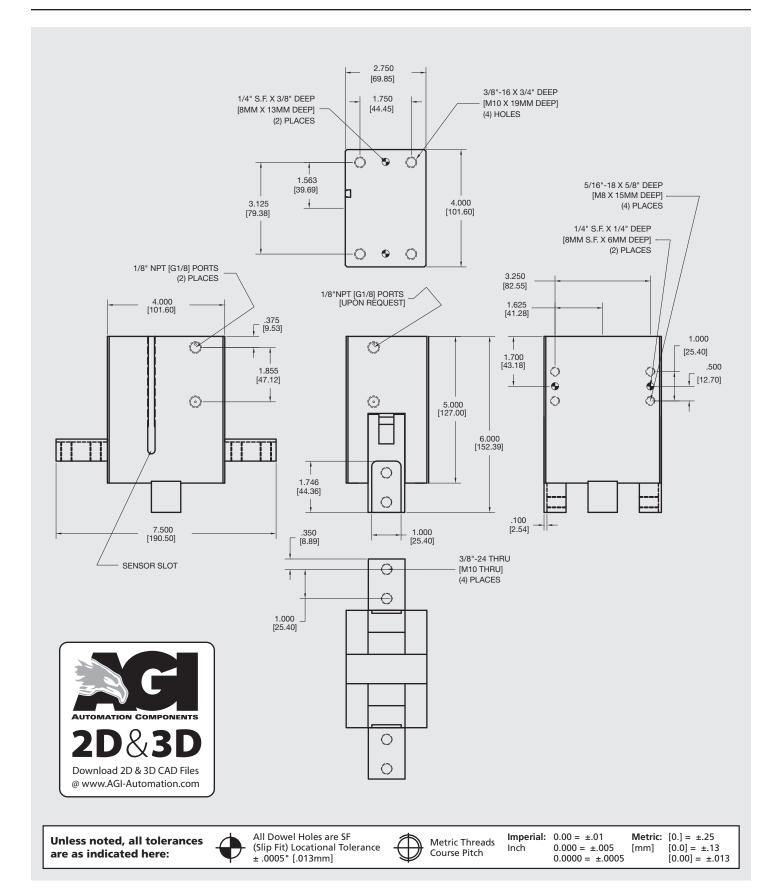


\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNQ04, SNC02, SPC02, SPQ04



# AGA-50 Angular Gripper Double Guided, Low Profile





### **AGA-60 Angular Gripper**

Double Guided, Low Profile



#### FEATURES AND BENEFITS

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.
- Compact design with long stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

### **SPECIFICATIONS**

**Design:** Angular

Stroke: 0-180° adj

Gripping Force @ 80 PSI [5.5 BAR]

Closing: 820 lbs [3600 N] Opening: 691 lbs [3070 N]

Time:

Close: 0.5 sec [0.5 sec]
Open: 0.5 sec [0.5 sec]

**Pressure Range:** 

Low/High 10-120 PSI [.7-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

**Side Play:**  $\pm 0.001$  [.03 mm]

Repeatability

from Center:  $\pm 0.002$  [.06 mm]

**Loading Capacity:** 

 Max Tensile T
 Static
 Dynamic

 1200 lbs
 400 lbs

 [5330 N]
 [1780 N]

 Max Compressive C
 1200 lbs
 400 lbs

 [5330 N]
 [1780 N]

Max Moment M<sub>X</sub> 930 in/lb 310 in/lb [105 Nm] [35 Nm] 880 in/lb 276 in/lb [99.5 Nm] [31.2 Nm]

Max Moment **M<sub>z</sub>** 880 in/lb 276 in/lb [99.5 Nm] [31.2 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight: 6 lbs [2.7 kg]
Piston Diameter: 3.0 in [76 mm]

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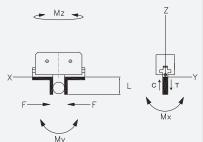
# HOLDING FORCES CHART - 2 DEGREES PAST PARALLEL Gripping Force as a Functions of Opening Angle - 2°= 820 lbs. 0 = 480 lbs. 45°= 110 lbs. 90°= 70 lbs. Waximum Tooling Length

Tooling Length (in)

WARNING! Do not exceed tooling jaw length.

See Chart above.

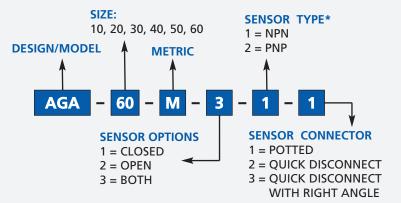
### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

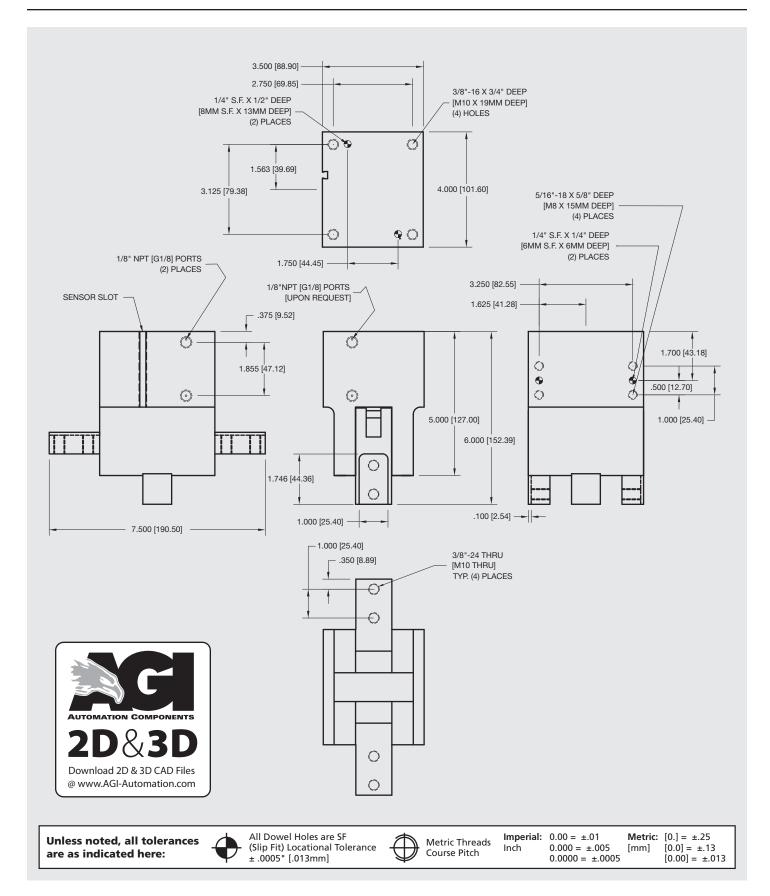


\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNQ04, SNC02, SPC02, SPQ04



# AGA-60 Angular Gripper Double Guided, Low Profile





### AGA-23 Angular Gripper 180° Three Jaw



#### FEATURES AND BENEFITS

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required
- High gripping force to weight ratio.
- Compact design with long, adjustable stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

### **SPECIFICATIONS**

Design: 3-Jaw Angular

Stroke: 0-180° adjustable

Gripping Force @ 80 PSI [5.5 BAR]

17 lbs [75 N] Closing: Opening: 20 lb [89 N]

Time:

0.2 sec [0.2 sec] Close: Open: 0.2 sec [0.2 sec]

**Pressure Range:** 

Low/High 10-120 PSI [.7-8 BAR]

**Temperature Range:** 

-20°/180°F [-28°/80°C] Low/High

[.03 mm] Side Play:  $\pm 0.001$ 

Repeatability

 $\pm 0.002$ from Center: [.06 mm]

Static

**Dvnamic** 

40 in/lb

**Loading Capacity:** 

Max Tensile T 50 lbs 20 lbs [222 N] [89 N] 20 lbs Max Compressive C 50 lbs [222 N] [89 N] Max Moment Mx 60 in/lb 20 in/lb [6.8 Nm] [2.3 Nm] 120 in/lb

Max Moment M<sub>V</sub> [13.6 Nm] [4.5Nm] 60 in/lb 20 in/lb Max Moment M<sub>2</sub> [6.8 Nm] [2.3 Nm]

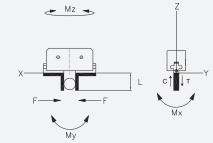
Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight: 1.0 lb [0.45 kg]**Piston Diameter:** 0.787 in [20 mm]

January 2009 - PATENTED Made in the USA

### HOLDING FORCES CHART

### **LOADING INFORMATION**



WARNING! Do not exceed tooling jaw length. See Chart above.

FINGER LENGTH

80 PS

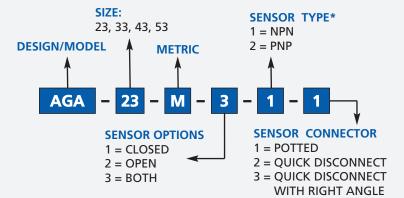
Max Tooling Length

**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

LBS

When ordering, please specify: Design/Model Number and Options.

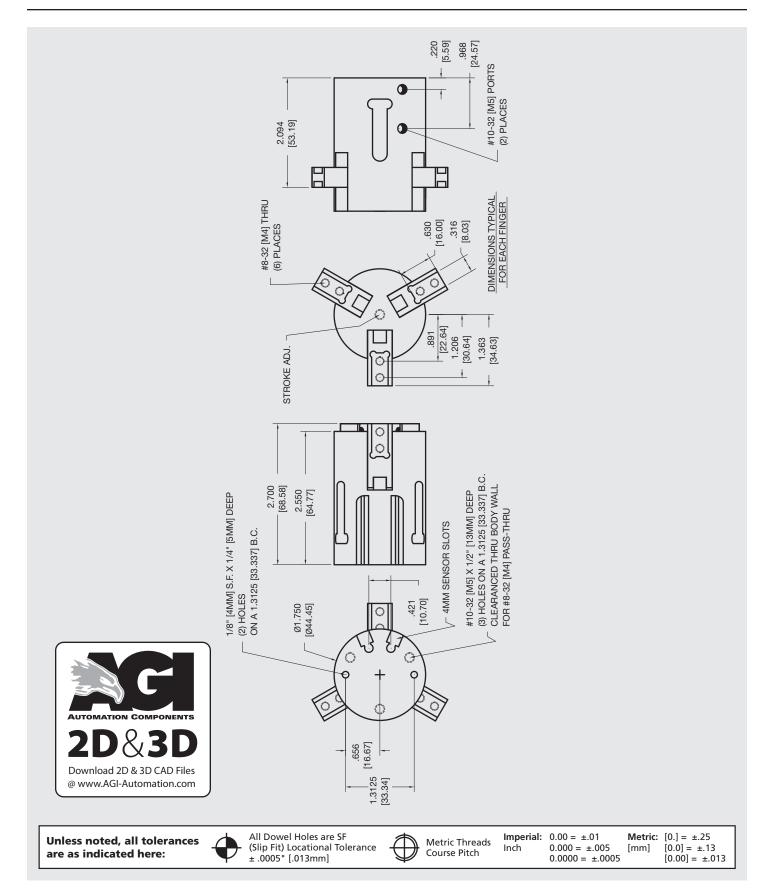


\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter

Sensor Part # SNQ04, SNC02, SPC02, SPQ04



# AGA-23 Angular Gripper 180° Three Jaw





## AGA-33 Angular Gripper 180° Three Jaw



### FEATURES AND BENEFITS

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required
- High gripping force to weight ratio.
- Compact design with long, adjustable stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

### **SPECIFICATIONS**

Design: 3-Jaw Angular

Stroke: 0-180° adjustable

Gripping Force @ 80 PSI [5.5 BAR]

[115 N] Closing: 26 lbs Opening: 22 lbs [97 N]

Time:

0.3 sec [0.3 sec] Close: Open: 0.3 sec [0.3 sec]

**Pressure Range:** 

Low/High 10-120 PSI [.7-8 BAR]

**Temperature Range:** 

-20°/180°F [-28°/80°C] Low/High

 $\pm 0.001$ [.03 mm] Side Play:

Repeatability

 $\pm 0.002$ from Center: [.06 mm]

**Loading Capacity:** 

Static **Dvnamic** Max Tensile T 60 lbs 30 lbs [266 N] [130 N] 60 lbs Max Compressive C 30 lbs [266 N] [130 N]

Max Moment Mx 90 in/lb 30 in/lb [10 Nm] [3.4 Nm] 35 in/lb Max Moment M<sub>V</sub> 140 in/lb [15.8 Nm] [4 Nm]

Max Moment M<sub>7</sub> 90 in/lb 30 in/lb [10 Nm] [3.4 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight: 2 lbs [1 kg] **Piston Diameter:** 1.125 in [28.5 mm]

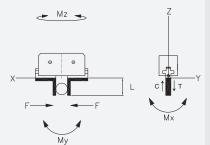
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### HOLDING FORCES CHART

# 80 PS

WARNING! Do not exceed tooling jaw length. See Chart above.

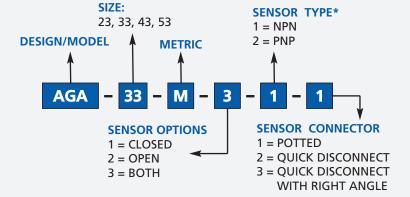
### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

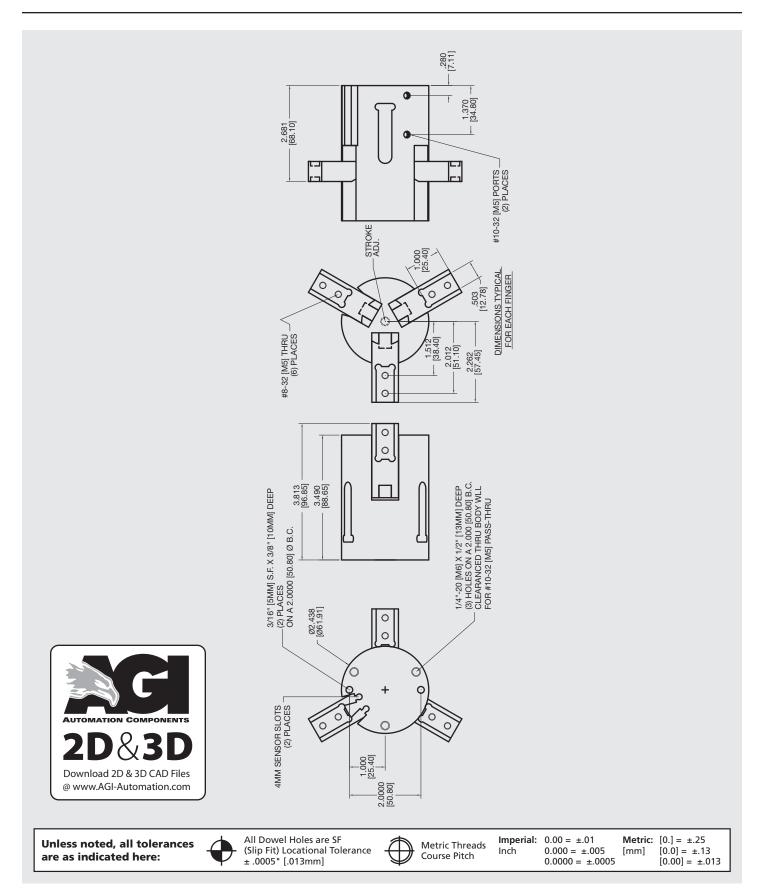


\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter

Sensor Part # SNQ04, SNC02, SPC02, SPQ04



# AGA-33 Angular Gripper 180° Three Jaw





### AGA-43 Angular Gripper 180° Three Jaw



#### FEATURES AND BENEFITS

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required
- High gripping force to weight ratio.
- Compact design with long, adjustable stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

### **SPECIFICATIONS**

Design: 3-Jaw Angular

Stroke: 0-180° adjustable

Gripping Force @ 80 PSI [5.5 BAR]

[266 N] 60 lbs Closing: Opening: 55 lbs [244 N]

Time:

0.4 sec [0.4 sec] Close: Open: 0.4 sec [0.4 sec]

**Pressure Range:** 

Low/High 10-120 PSI [.7-8 BAR]

**Temperature Range:** 

-20°/180°F [-28°/80°C] Low/High

 $\pm 0.001$ [.03 mm] Side Play:

Repeatability

 $\pm 0.002$ from Center: [.06 mm]

Static

150 in/lb

[17 Nm]

**Dvnamic** 

40 in/lb

[4.5 Nm]

**Loading Capacity:** 

Max Moment M<sub>2</sub>

Max Tensile T 90 lbs 40 lbs [400 N] [177 N] 90 lbs Max Compressive C 40 lbs [400 N] [177 N] Max Moment Mx 150 in/lb 430 in/lb [4.5 Nm] [17 Nm] Max Moment M<sub>v</sub> 180 in/lb 45 in/lb [20.3 Nm] [5 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight: 3.5 lbs [1.6 kg]**Piston Diameter:** 1.5 in [38 mm]

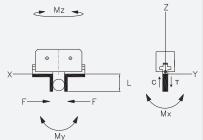
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### HOLDING FORCES CHART -2 DEGREES PAST PARALLEL GRIPPING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

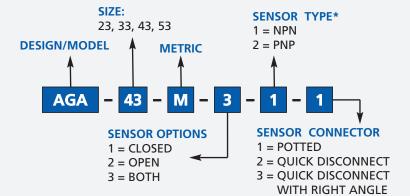
### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

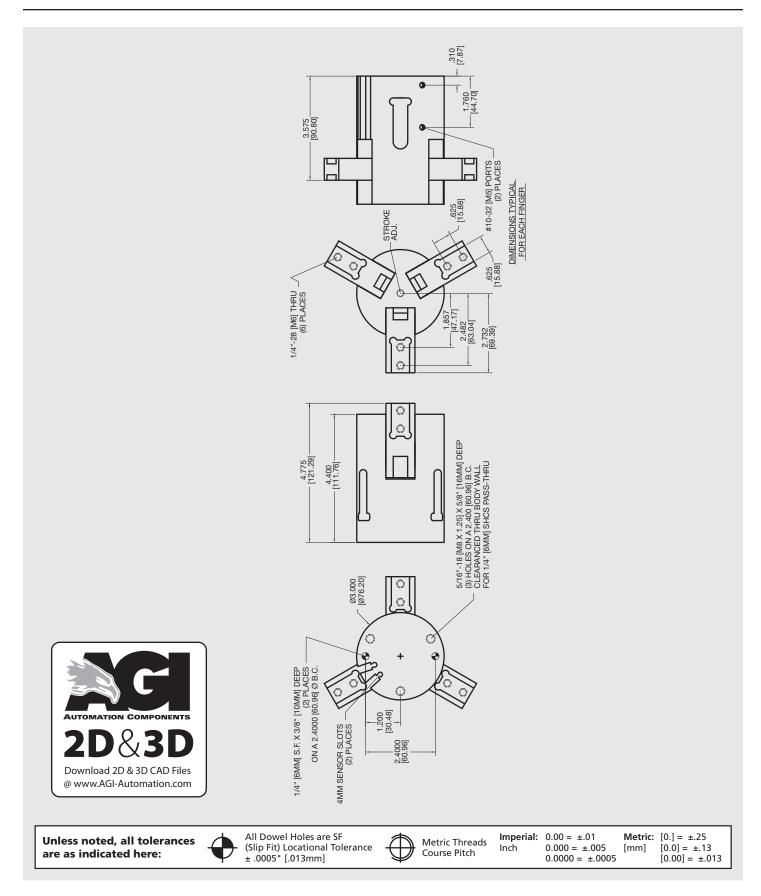


\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter

Sensor Part # SNQ04, SNC02, SPC02, SPQ04



# AGA-43 Angular Gripper 180° Three Jaw





## AGA-53 Angular Gripper 180° Three Jaw



#### FEATURES AND BENEFITS

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required
- High gripping force to weight ratio.
- Compact design with long, adjustable stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

### **SPECIFICATIONS**

Design: 3-Jaw Angular

Stroke: 0-180° adjustable

Gripping Force @ 80 PSI [5.5 BAR]

200 lbs [888 N] Closing: Opening: 170 lbs [758 N]

Time:

0.4 sec [0.4 sec] Close: Open: 0.4 sec [0.4 sec]

**Pressure Range:** 

Low/High 10-120 PSI [.7-8 BAR]

**Temperature Range:** 

-20°/180°F [-28°/80°C] Low/High

Side Play:  $\pm 0.001$ [.03 mm]

Repeatability

 $\pm 0.002$ from Center: [.06 mm]

**Loading Capacity:** 

Static **Dvnamic** Max Tensile T 1200 lbs 400 lbs [5330 N] [1780 N] Max Compressive C 1200 lbs 400 lbs [5330 N] [1780 N]

Max Moment Mx 930 in/lb 310 in/lb [105 Nm] [35 Nm] Max Moment M<sub>V</sub> 880 in/lb 276 in/lb [99.5 Nm] [31.2 Nm] 880 in/lb 276 in/lb Max Moment M<sub>2</sub>

[99.5 Nm] [31.2 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight: 8 lbs [3.6 kg]**Piston Diameter:** 2.25 in [57.2 mm]

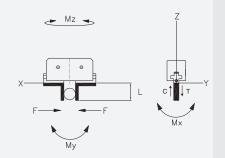
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### HOLDING FORCES CHART

#### 2 DEGREES PAST PARALLEL of Opening Angle -2°= 20 lbs 200 (lbs.) 150 Force 100 Gripping Lenath 2.0 3.0 Tooling Length (in)

WARNING! Do not exceed tooling jaw length. See Chart above.

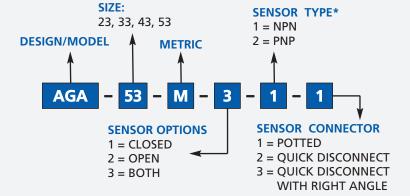
### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

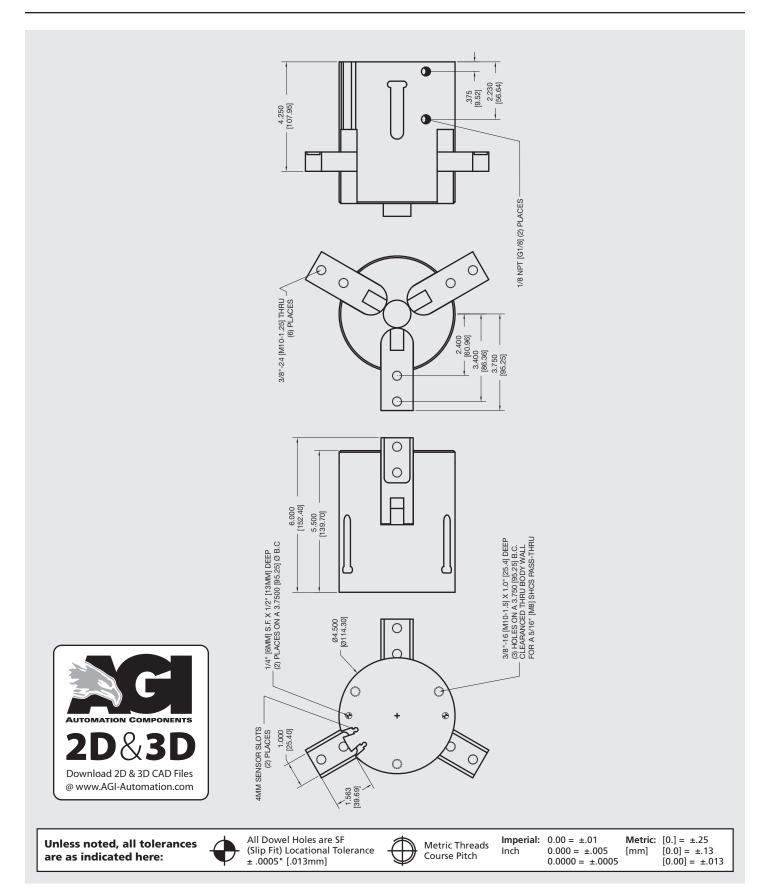


\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter

Sensor Part # SNQ04, SNC02, SPC02, SPQ04

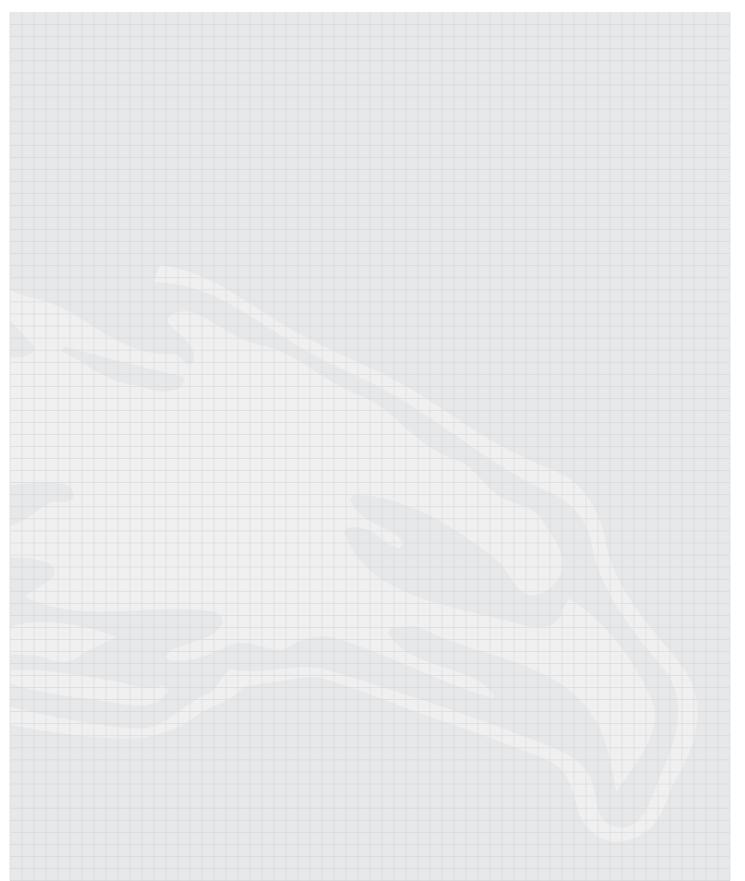


# AGA-53 Angular Gripper 180° Three Jaw

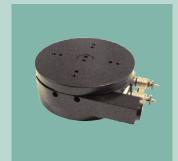




### **Notes**









**AGR** Series







### **AGR-1** Rotary Actuator

### Low Profile, Zero Backlash



### **FEATURES AND BENEFITS**

- Built in adjustable hardstops on output flange stops against a dowel pin imbedded in the body to prevent pinion breakage, and give accurate specific rotation requirements.
- Two large bearings, one on either side of the pinion, provides for steady output flange with high loading capacity.
- Ultra high torque to weight ratio for faster cycle times.
- Compact body design to fit into tight space applications.
- Units are permanently lubricated for non-lube air operation, allowing compliance with OSHA regulations.
- All rotary units have zero backlash at either end of rotation, this keeps the output flange against the hard stop.
- Built in adjustable flow controls allow for maximum cycle times and smooth deceleration.
- Proximity switches are available to monitor end of rotation.
- The AGR unit is fully repairable for cost savings and minimum down time.

### **SPECIFICATIONS**

Design: Rack and Pinion with Flange Hard Stop

0°-180° (Adi. +/- 5°) **Rotation Range:** Payload: 1 lb central to axis of

rotation [.44 Kg]

**Torque:** 

@80 psi [5.5 BAR] 5 in/lb [.56 Nm]

**Bearing Load:** 

198 lbs [880 N] Dynamic Static 385 lbs [1620 N] **Rotation Time:** No load .1 second

**Pressure Range:** 

30-120 PSI [2-8 BAR] Low/High

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Backlash: Zero

.001 concentric and **Accuracy:** 

perpendicular to axis

of rotation

Material: High Strength, Hard Coated Aluminum Alloys, Steel

Weight: 7 oz [198 g] Piston Diameter: (2x) .5 in [12.7 mm]

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#### LOADING INFORMATION LOADING CAPACITY

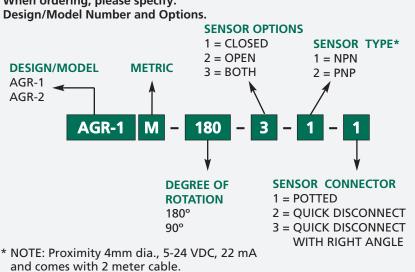
Max Tensile T  Max Compressive C	<b>Static</b> 50 lbs [222 N] 250 lbs [1110 N]	<b>Dynamic</b> 12 lbs [53 N] 50 lbs [222 N]	T Mxy
Max Moment M <sub>X</sub> Max Moment M <sub>y</sub>	100 in/lb [11.3 Nm] 100 in/lb [11.3 Nm]	[2.8 Nm] 25 in/lb	Y MZ • V

**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

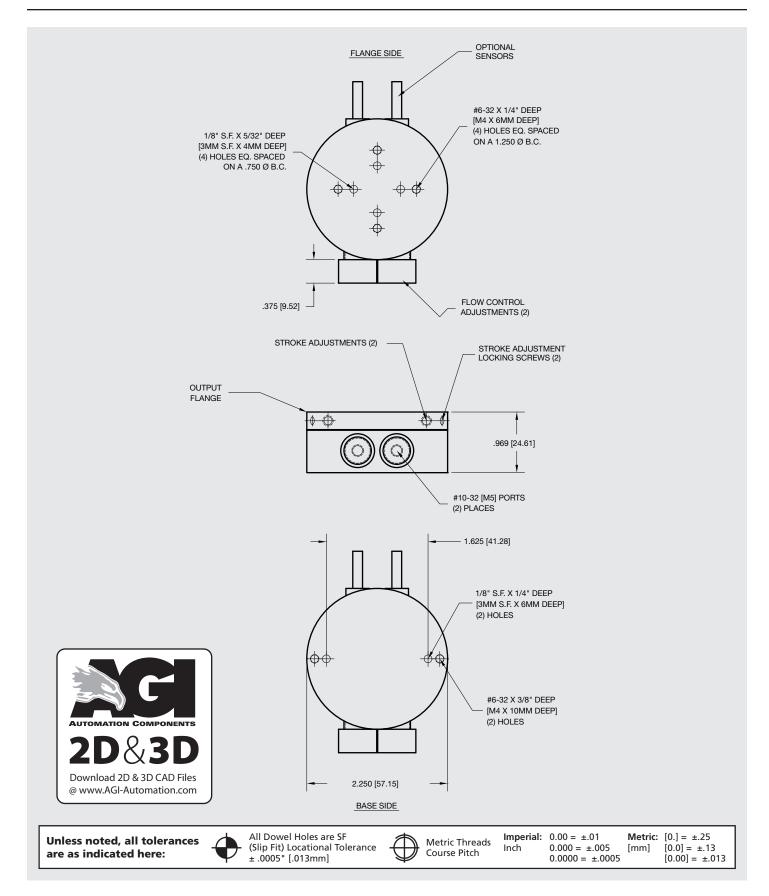
Sensor Part # SPC05, SPQ05, SNC05, SNQ05



info@AGI-Automation.com • www.AGI-Automation.com



# AGR-1 Rotary Actuator Low Profile, Zero Backlash





### **AGR-2** Rotary Actuator

Low Profile, Zero Backlash



### **FEATURES AND BENEFITS**

- Built in adjustable hardstops on output flange stops against a dowel pin imbedded in the body to prevent pinion breakage, and give accurate specific rotation requirements.
- Two large bearings, one on either side of the pinion, provides for steady output flange with high loading capacity.
- Ultra high torque to weight ratio for faster cycle times.
- Compact body design to fit into tight space applications.
- Units are permanently lubricated for non-lube air operation, allowing compliance with OSHA regulations.
- All rotary units have zero backlash at either end of rotation, this keeps the output flange against the hard stop.
- Built in adjustable flow controls allow for maximum cycle times and smooth deceleration.
- Proximity switches are available to monitor end of rotation.
- The AGR unit is fully repairable for cost savings and minimum down time.

### **SPECIFICATIONS**

Design: Rack and Pinion with Flange Hard Stop

0°-180° (Adi. +/- 5°) **Rotation Range:** Payload: 3 lbs central to axis of

rotation [1.4 Kg]

**Torque:** 

@80 psi [5.5 BAR] 17 in/lb [1.9 Nm]

**Bearing Load:** 

198 lbs [880 N] Dynamic Static 385 lbs [1620 N] **Rotation Time:** No load .2 second

**Pressure Range:** 

30-120 PSI [2-8 BAR] Low/High

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Backlash: Zero

.001 concentric and **Accuracy:** 

perpendicular to axis

of rotation

Material: High Strength, Hard Coated

Aluminum Alloys, Steel

1.2 lb Weight: [1.2 kg] Piston Diameter: (2x) .75 in [19 mm]

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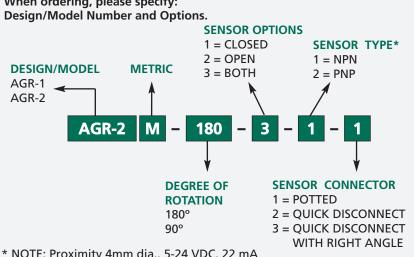
#### LOADING INFORMATION LOADING CAPACITY

Max Tensile T  Max Compressive C	<b>Static</b> 75 lbs [333 N] 350 lbs [1550 N]	<b>Dynamic</b> 20 lbs [88 N] 75 lbs [333 N]	T C Mxy
Max Moment $M_X$	200 in/lb [22.6 Nm] 200 in/lb [22.6 Nm]	[5.6 Nm] 50 in/lb	Y WZ - V

**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

### **HOW TO ORDER**

When ordering, please specify:

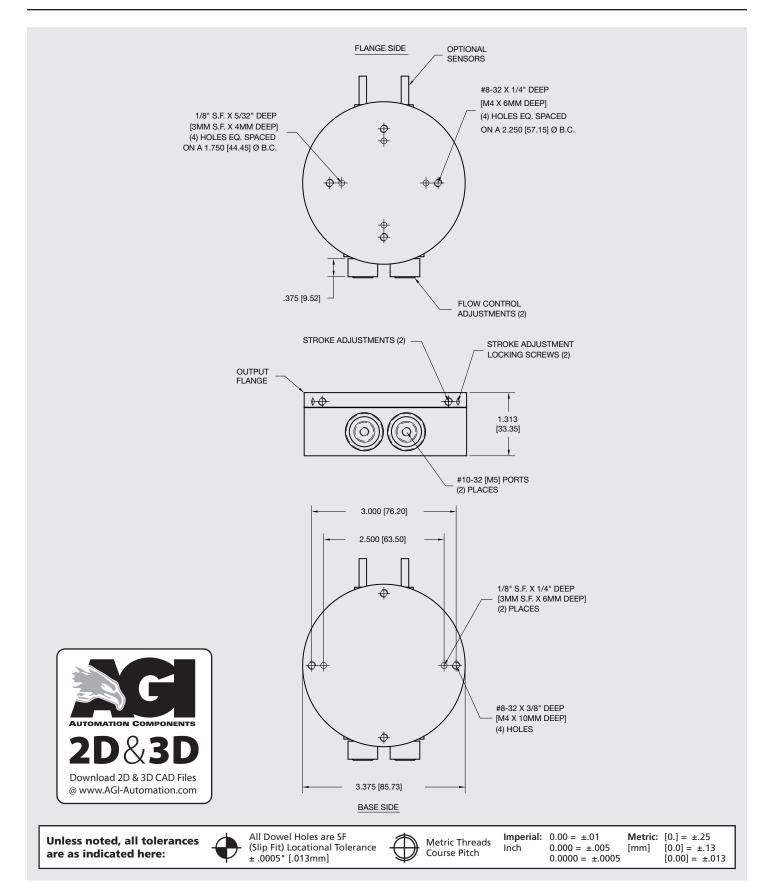


\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SPC05, SPQ05, SNC05, SNQ05



# AGR-2 Rotary Actuator Low Profile, Zero Backlash





## AGR-2P/AGR-2H Rotary Actuator Mid Position and External Shock Options



### **SPECIFICATIONS**

Design: Rack and Pinion with Flange Hard Stop

0°-180° (Adj. +/- 5°) **Rotation Range:** 

Payload: 3 lbs central to axis of

rotation [1.4 Kg]

**Torque:** 

@80 psi [5.5 BAR] 17 in/lb [1.9 Nm]

**Bearing Load:** 

Dynamic 198 lbs [N 088] Static 385 lbs [1620 N]

**Rotation Time:** 

No load .2 Sec [.2 sec]

Pressure Range:

Low/High 30-120 PSI [2-8 BAR]

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Backlash: Zero

.001 concentric and **Accuracy:** 

perpendicular to axis

of rotation

Material: High Strength, Hard Coated

Aluminum Alloys, Steel

1.2 lb Weight: [.5 kg]

**Piston Diameter:** (2x) .75 in [1.9 mm]

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#### THREE POSITION STOP

The three-position stop option is available on the AGR-2. It provides an extra stop at 90 degrees between 0 and 180 degree of rotation. The mid stop cylinder is single acting, so a three way / two-position valve is required to actuate it. The rotary will need its own four way / two-position

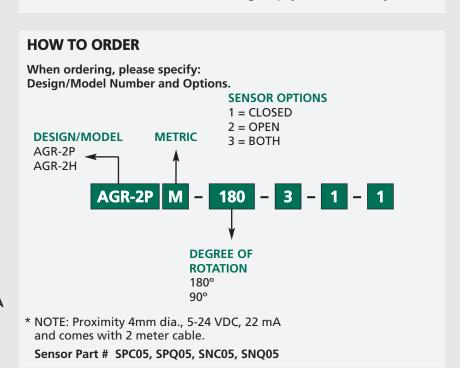
#### **SEQUENCING**

The rotary actuator ports A and B will only control clockwise and counter clockwise rotation. Port C will control the mid position stop. With no air pressure on port C the 180 degree rotary will stop at 90 degree. With air pressure on port C the rotary will travel the full 180 degree.

**CAUTION:** Rotary actuator must be in the full clockwise position before removing pressure from port C.

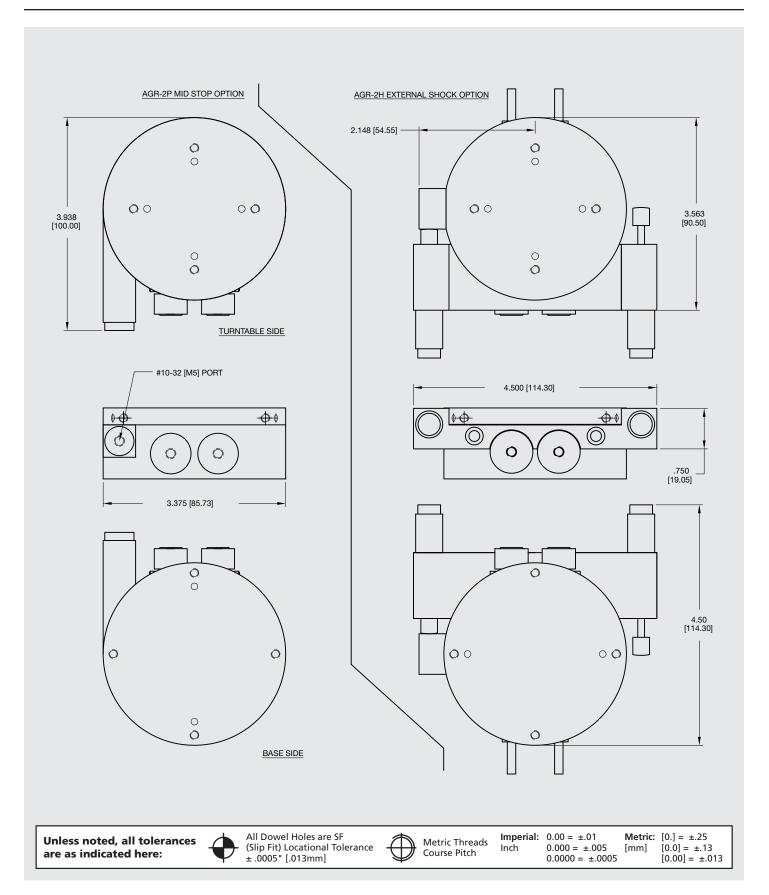
#### EXTERNAL SHOCK OPTION

Double the payload of the AGR-2 with the external shock option. Two shocks decelerate the load and allow higher payloads and fast cycle times.





# AGR-2P/AGR-2H Rotary Actuator Mid Position and External Shock Options





### **AGR-3** Rotary Actuator

### Low Profile, Zero Backlash, Optional Rotary Manifold



### **FEATURES AND BENEFITS**

- Built in adjustable hardstops on output flange stops against a dowel pin imbedded in the body to prevent pinion breakage, and give accurate specific rotation requirements.
- Two large bearings, one on either side of the pinion, provides for steady output flange with high loading capacity.
- Ultra high torque to weight ratio for faster cycle times.
- Compact body design to fit into tight space applications.
- Units are permanently lubricated for non-lube air operation, allowing compliance with OSHA regulations.
- All rotary units have zero backlash at either end of rotation, this keeps the output flange against the hard stop.
- Built in adjustable flow controls allow for maximum cycle times and smooth deceleration.
- Proximity switches are available to monitor end of rotation.
- The AGR unit is fully repairable for cost savings and minimum down time.

### **SPECIFICATIONS**

Design: Rack and Pinion with Flange Hard Stop

**Rotation Range:** 0°-180° (Adj. +/- 5°)

Payload: 8 lbs central to axis of

rotation [3.6 Kg]

Torque:

@80 psi [5.5 BAR] 50 in/lb [5.6 Nm]

**Bearing Load:** 

Dynamic 360 lbs [1600 N] Static 940 lbs [4180 N]

**Rotation Time:** No load .35 second

**Pressure Range:** 

30-120 PSI [2-8 BAR] Low/High

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Backlash: 7ero

**Accuracy:** .001 concentric and

perpendicular to axis

of rotation

Material: High Strength, Hard Coated Aluminum Alloys, Steel

3.0 lb Weight: [1.4 kg]

Piston Diameter: (2x) 1.0 in [25.4 mm]

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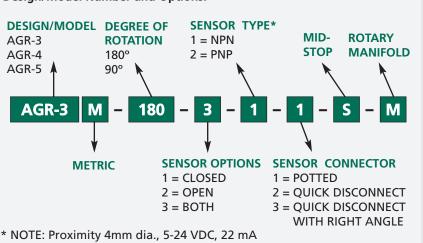
### LOADING INFORMATION



WARNING! Do not exceed tooling jaw length.

### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

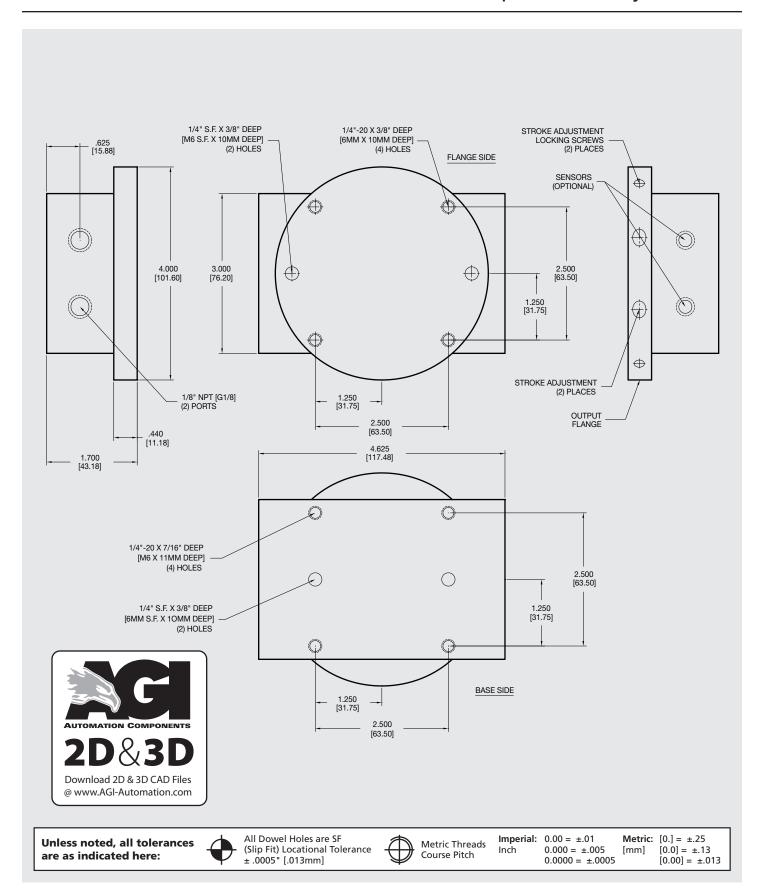


and comes with 2 meter cable.

Sensor Part # SPC05, SPQ05, SNC05, SNQ05

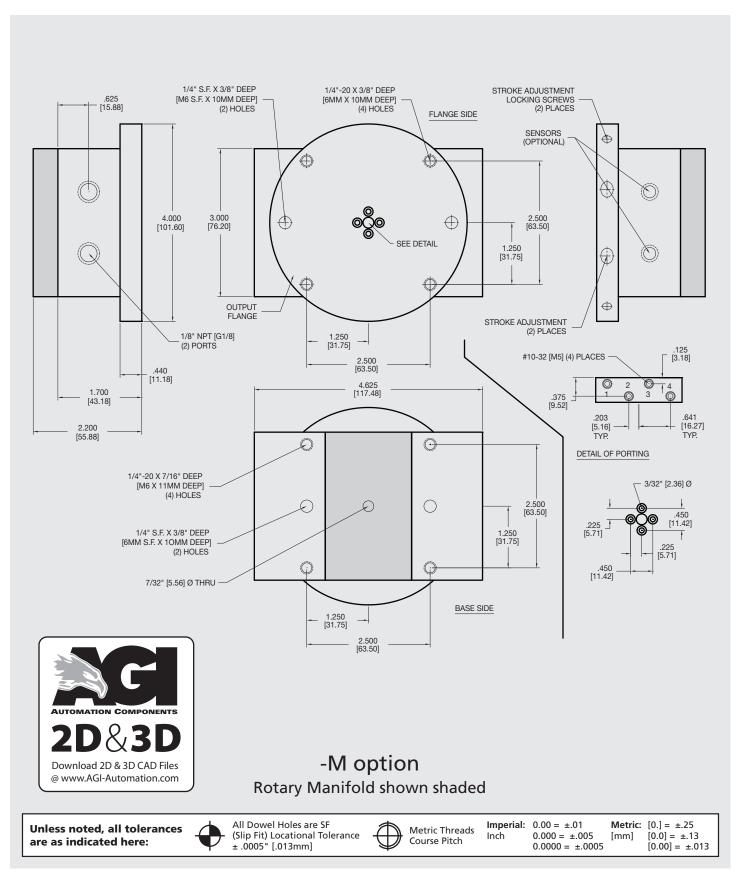


# AGR-3 Rotary Actuator Low Profile, Zero Backlash, Optional Rotary Manifold



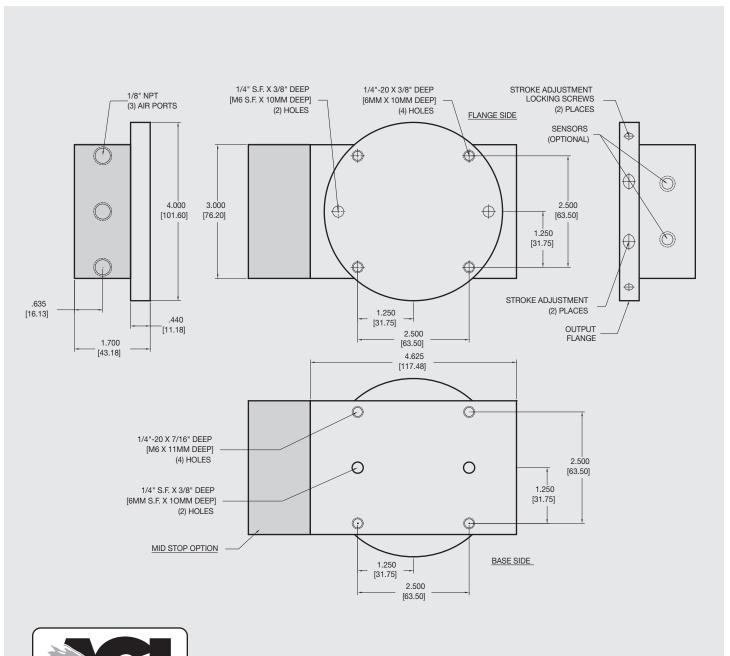


# AGR-3 Rotary Actuator Low Profile, Zero Backlash, Optional Rotary Manifold





# AGR-3 Rotary Actuator Low Profile, Zero Backlash, Optional Rotary Manifold





### -S option Mid-Stop shown shaded

Unless noted, all tolerances are as indicated here:



All Dowel Holes are SF (Slip Fit) Locational Tolerance ± .0005" [.013mm]



Metric Threads Course Pitch

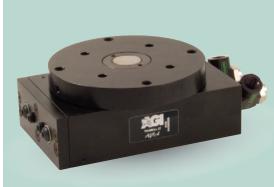
Imperial:  $0.00 = \pm .01$  $0.000 = \pm .005$ Inch  $0.0000 = \pm .0005$ 

Metric:  $[0.] = \pm .25$ [mm]  $[0.0] = \pm .13$  $[0.00] = \pm .013$ 



### **AGR-4** Rotary Actuator

### Low Profile, Zero Backlash, Optional Rotary Manifold



### **FEATURES AND BENEFITS**

- Built in adjustable hardstops on output flange stops against a dowel pin imbedded in the body to prevent pinion breakage, and give accurate specific rotation requirements.
- Two large bearings, one on either side of the pinion, provides for steady output flange with high loading capacity.
- Ultra high torque to weight ratio for faster cycle times.
- Compact body design to fit into tight space applications.
- Units are permanently lubricated for non-lube air operation, allowing compliance with OSHA regulations.
- All rotary units have zero backlash at either end of rotation, this keeps the output flange against the hard stop.
- Built in adjustable flow controls allow for maximum cycle times and smooth deceleration.
- Proximity switches are available to monitor end of rotation.
- The AGR unit is fully repairable for cost savings and minimum down time.

### **SPECIFICATIONS**

Design: Rack and Pinion with Flange Hard Stop

**Rotation Range:** 0°-180° (Adj. +/- 5°)

Payload: 15 lbs central to axis of

rotation [6.8 Kg]

**Torque:** 

@80 psi [5.5 BAR] 100 in/lb [11.3 Nm]

**Bearing Load:** 

Dynamic 1390 lbs [6180 N] Static 2150 lbs [9560 N]

**Rotation Time:** No load .40 second

**Pressure Range:** 

30-120 PSI [2-8 BAR] Low/High

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Backlash: 7ero

**Accuracy:** .001 concentric and

perpendicular to axis

of rotation

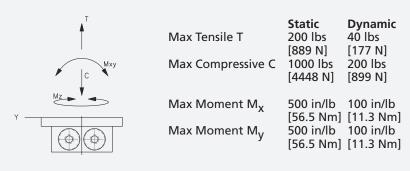
Material: High Strength, Hard Coated Aluminum Alloys, Steel

5.0 lb Weight: [2.3 kg]

Piston Diameter: (2x) 1.25 in [32 mm]

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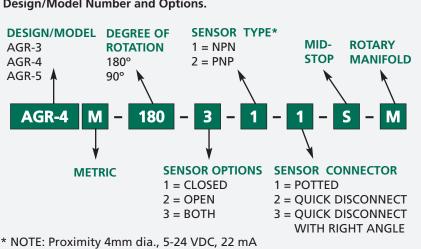
### LOADING INFORMATION



WARNING! Do not exceed tooling jaw length.

### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

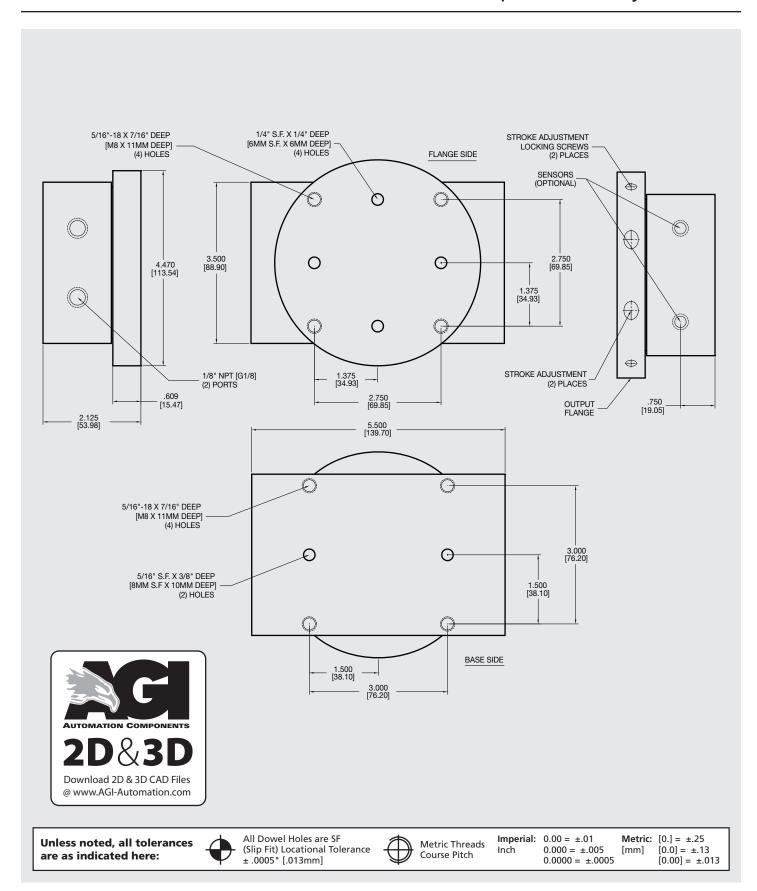


and comes with 2 meter cable.

Sensor Part # SPC05, SPQ05, SNC05, SNQ05

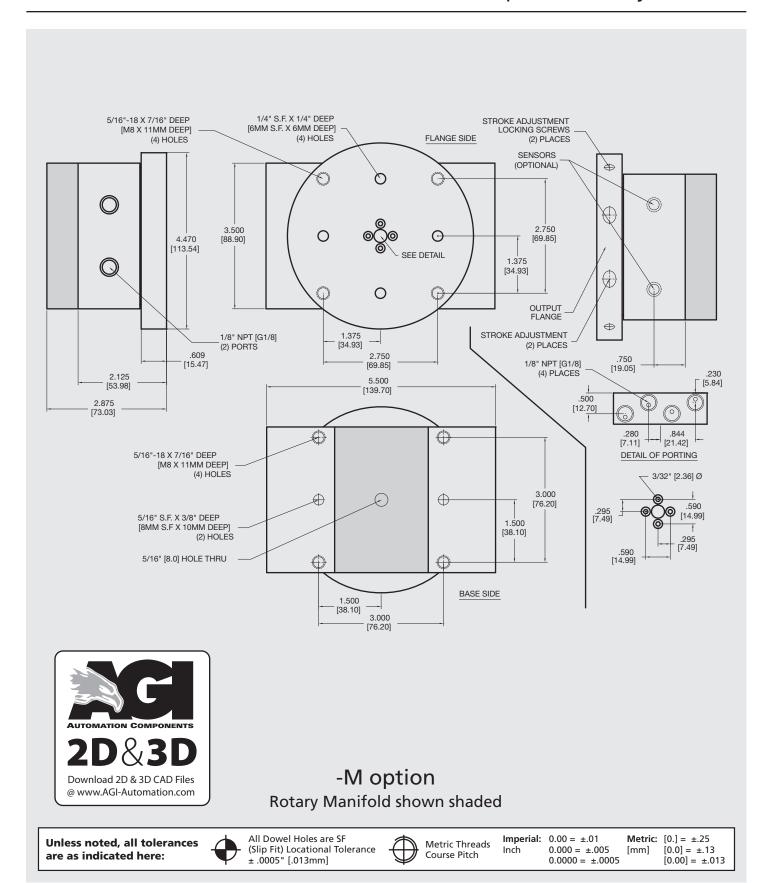


# AGR-4 Rotary Actuator Low Profile, Zero Backlash, Optional Rotary Manifold



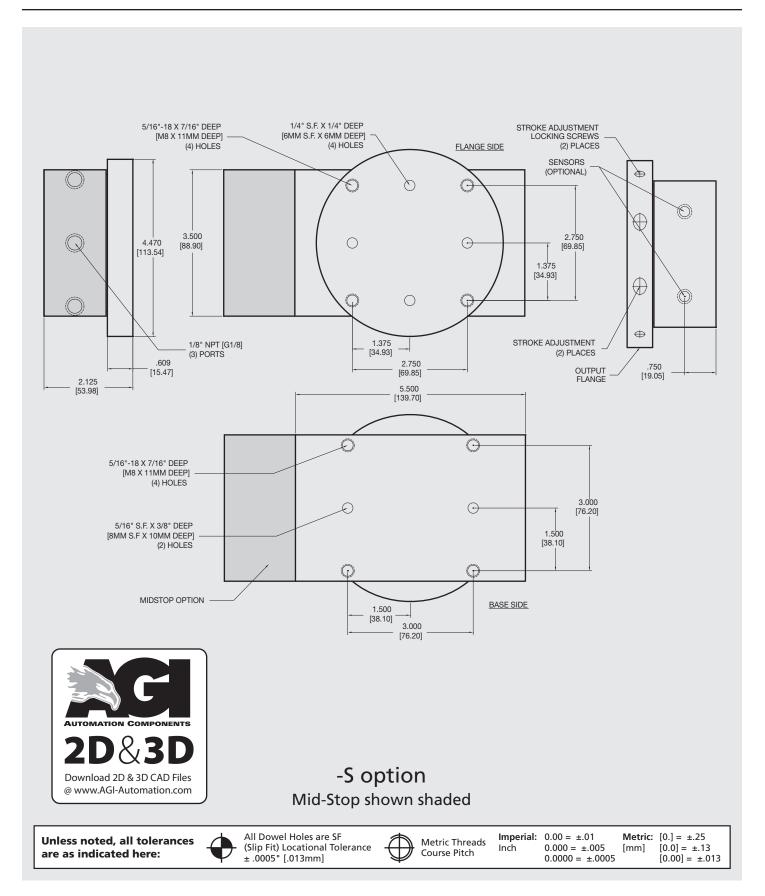


# AGR-4 Rotary Actuator Low Profile, Zero Backlash, Optional Rotary Manifold





# AGR-4 Rotary Actuator Low Profile, Zero Backlash, Optional Rotary Manifold





### **AGR-5** Rotary Actuator

Low Profile, Zero Backlash



### **FEATURES AND BENEFITS**

- Built in adjustable hardstops on output flange stops against a dowel pin imbedded in the body to prevent pinion breakage, and give accurate specific rotation requirements.
- Two large bearings, one on either side of the pinion, provides for steady output flange with high loading capacity.
- Ultra high torque to weight ratio for faster cycle times.
- Compact body design to fit into tight space applications.
- Units are permanently lubricated for non-lube air operation, allowing compliance with OSHA regulations.
- All rotary units have zero backlash at either end of rotation, this keeps the output flange against the hard stop.
- Built in adjustable flow controls allow for maximum cycle times and smooth deceleration.
- Proximity switches are available to monitor end of rotation.
- The AGR unit is fully repairable for cost savings and minimum down time.

### **SPECIFICATIONS**

Design: Rack and Pinion with Flange Hard Stop

**Rotation Range:** 0°-180° (Adj. +/- 5°)

Payload: 30 lbs central to axis of

rotation [13.6 Kg]

Torque:

@80 psi [5.5 BAR] 248 in/lb [28 Nm]

**Bearing Load:** 

1495 lbs Dynamic [6650 N] Static 2260 lbs [10050 N]

**Rotation Time:** No load .40 second

**Pressure Range:** 

30-120 PSI [2-8 BAR] Low/High

**Temperature Range:** 

Low/High -20°/180°F [-28°/80°C]

Backlash: 7ero

**Accuracy:** .001 concentric and

perpendicular to axis

of rotation

Material: High Strength, Hard Coated

Aluminum Alloys, Steel

Weight: 8.5 lb [3.9 kg]

Piston Diameter: (2x) 1.625 in [41.3 mm]

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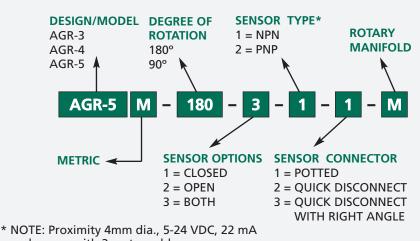
### LOADING INFORMATION



WARNING! Do not exceed tooling jaw length.

### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

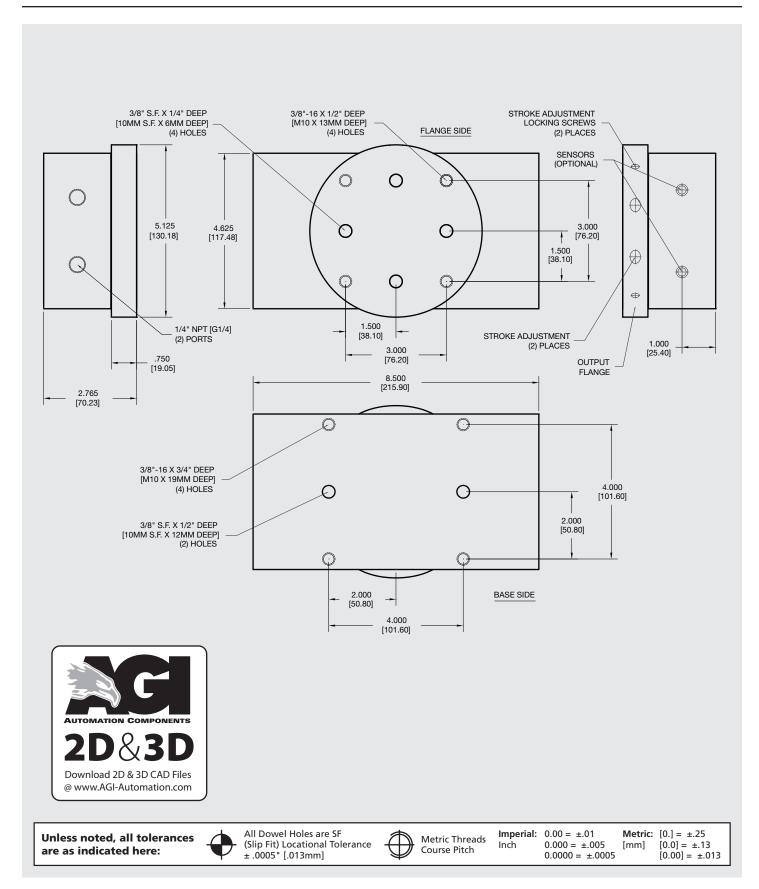


and comes with 2 meter cable.

Sensor Part # SPC05, SPQ05, SNC05, SNQ05

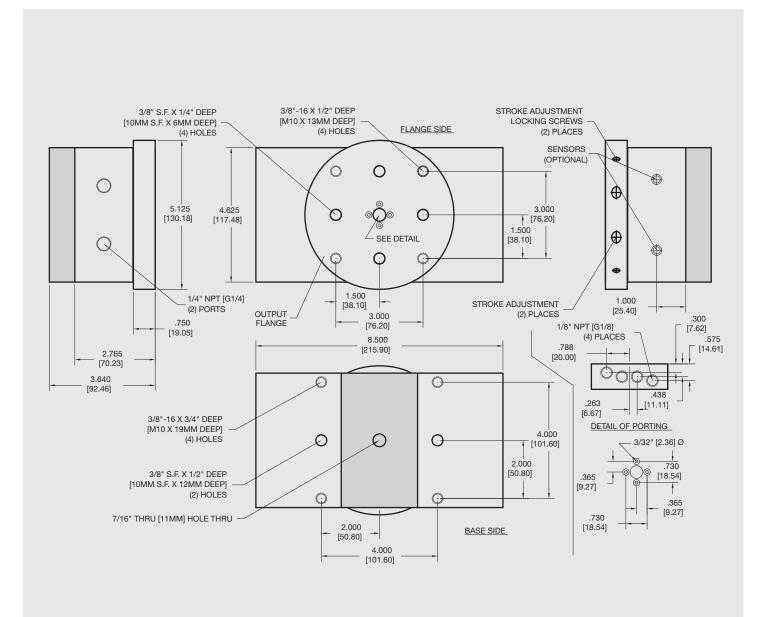


# AGR-5 Rotary Actuator Low Profile, Zero Backlash





# AGR-5 Rotary Actuator Low Profile, Zero Backlash, Optional Rotary Manifold





### -M option Rotary Manifold shown shaded

Unless noted, all tolerances are as indicated here:



All Dowel Holes are SF (Slip Fit) Locational Tolerance ± .0005" [.013mm]



Metric Threads Course Pitch

Imperial:  $0.00 = \pm .01$ Inch

 $0.000 = \pm .005$  $0.0000 = \pm .0005$ 

Metric:  $[0.] = \pm .25$ [mm]  $[0.0] = \pm .13$  $[0.00] = \pm .013$ 







### **AGMS-1-1 Mini Powered Slide**

### Built-In Air Cylinder



#### **FEATURES AND BENEFITS**

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

### **SPECIFICATIONS**

Design: Built-in air cylinder

T-slot slide

Stroke: .5 in adj [12.7 mm]

Thrust Force @ 80 PSI [5.5 BAR]

Extended: 15 lbs [66.7 N] Retract: 13 lbs [57.8 N]

Recommended

Speed: 2-12 in/sec

[0.5-.3m/sec]

**Pressure Range:** 

20-120 PSI [1.4-8 BAR] Low/High

**Temperature Range:** 

Low/High -20°/150°F [-28°/80°C]

Side Play:  $\pm 0.001$ [.03 mm]

Maximum Payload: 3 lbs [1.3 kg]

Material: High Strength, Aluminum Alloys,

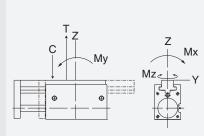
Bronze

Weight: 2.5 oz [70.1 g]

**Piston Diameter:** .50 in [12.7 mm]

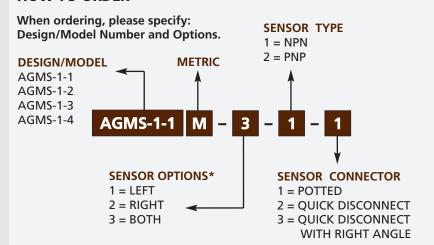
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### **MAXIMUM FORCES & MOMENTS**



Static **Dynamic** Max Tensile T 50 lbs 20 lbs [222 N] [89 N] Max Compressive C 50 lbs 20 lbs [89 N] [222 N] Max Moment M<sub>x</sub> 25 in/lb 15 in/lb [2.8 Nm] [1.7Nm] 15 in/lb Max Moment M<sub>v</sub> 30 in/lb [3.4 Nm] [1.7Nm] Max Moment M<sub>7</sub> 30 in/lb 15 in/lb [3.4 Nm] [1.7Nm]

### **HOW TO ORDER**

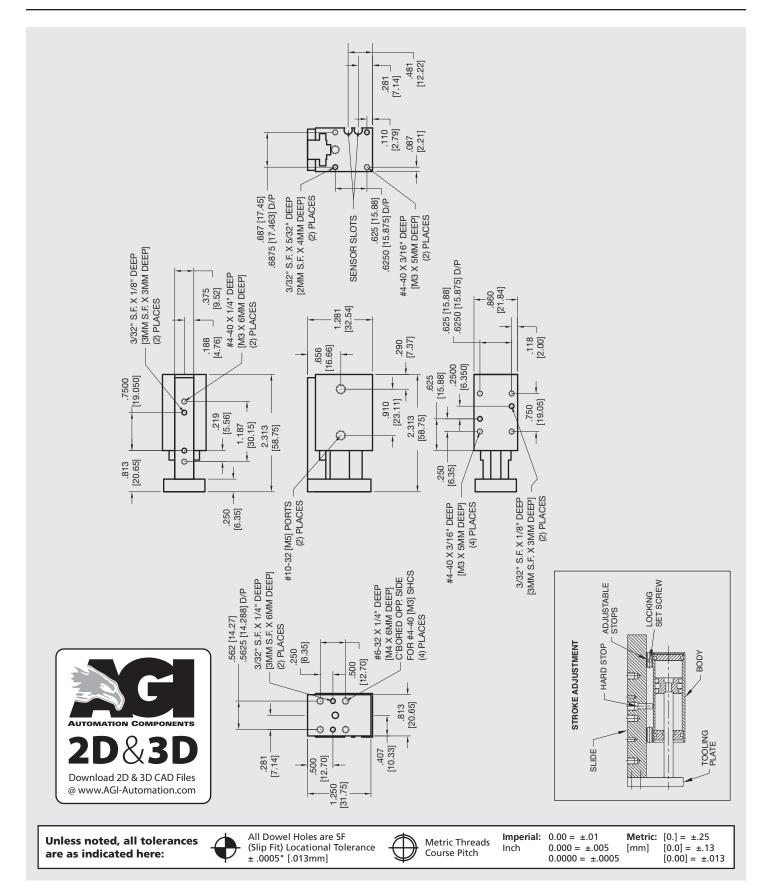


\* NOTE: Hall Effect sensors – Potted or Quick disconnect. Sensor Part # SHN01, SHP01, SHNQ3, SHPQ3



### AGMS-1-1 Mini Powered Slide

Built-In Air Cylinder





### **AGMS-1-2** Mini Powered Slide

### Built-In Air Cylinder



### **FEATURES AND BENEFITS**

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

### **SPECIFICATIONS**

Design: Built-in air cylinder

T-slot slide

Stroke: 1 inch [25.4 mm]

Thrust Force @ 80 PSI [5.5 BAR]

Extended: 15 lbs [66.7 N] Retract: 13 lbs [57.8 N]

Recommended

Speed: 2-12 in/sec

[0.5-.3m/sec]

**Pressure Range:** 

20-120 PSI [1.4-8 BAR] Low/High

**Temperature Range:** 

Low/High -20°/150°F [-28°/80°C]

Side Play:  $\pm 0.001$ [.03 mm]

Maximum Payload: 7 lbs [3.2 kg]

Material: High Strength, Aluminum Alloys,

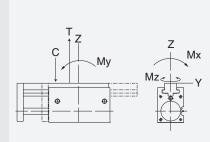
Bronze

Weight: 3.2 oz [90 g]

**Piston Diameter:** .50 in [12.7 mm]

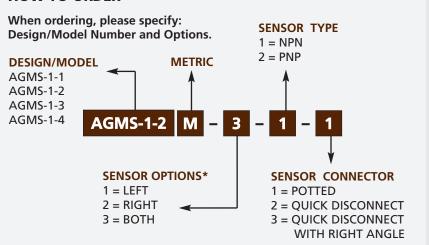
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### **MAXIMUM FORCES & MOMENTS**



Static **Dynamic** Max Tensile T 75 lbs 32 lbs [333 N] [142 N] Max Compressive C 75 lbs 32 lbs [142 N] [333 N] Max Moment M<sub>x</sub> 60 in/lb 30 in/lb [6.7 Nm] [3.4 Nm] Max Moment M<sub>v</sub> 60 in/lb 30 in/lb [6.7 Nm] [3.4 Nm] Max Moment M<sub>7</sub> 60 in/lb 30 in/lb [6.7 Nm] [3.4 Nm]

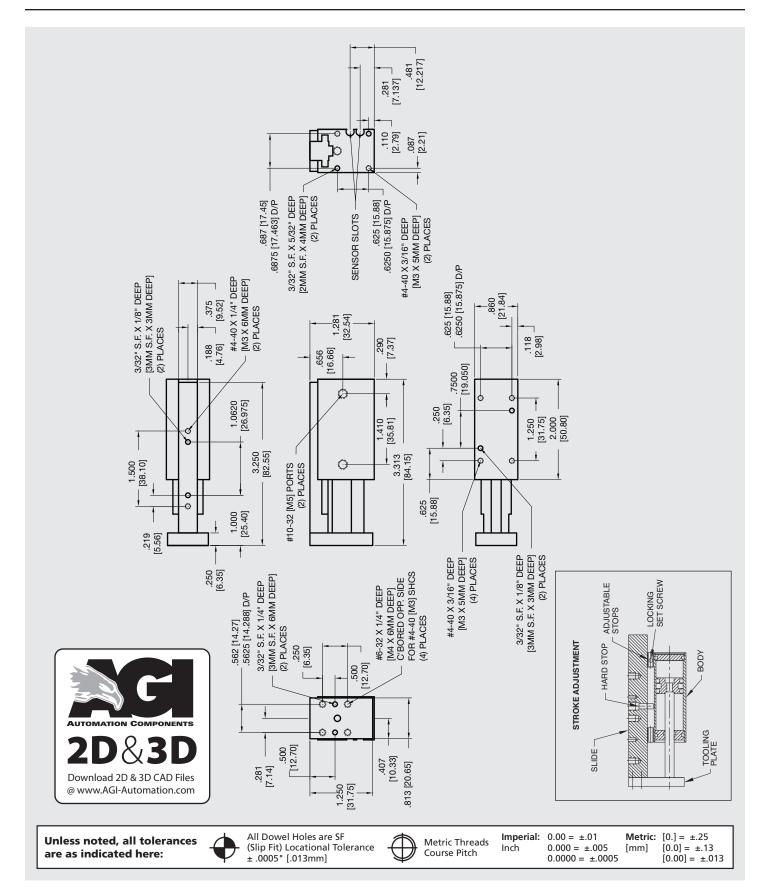
### **HOW TO ORDER**



\* NOTE: Hall Effect sensors – Potted or Quick disconnect. Sensor Part # SHN01, SHP01, SHNQ3, SHPQ3



# **AGMS-1-2 Mini Powered Slide**





# **AGMS-1-3** Mini Powered Slide

### Built-In Air Cylinder



#### **FEATURES AND BENEFITS**

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

#### **SPECIFICATIONS**

Design: Built-in air cylinder

T-slot slide

**Stroke:** 1.5 in [38.1 mm]

Thrust Force @ 80 PSI [5.5 BAR]

Extended: 15 lbs [66.7 N] Retract: 13 lbs [57.8 N]

Recommended

**Speed:** 2-12 in/sec

[0.5-.3m/sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.4-8 BAR]

**Temperature Range:** 

Low/High -20°/150°F [-28°/80°C]

**Side Play:**  $\pm 0.001$  [.03 mm]

Maximum Payload: 12 lbs [5.4 kg]

Material: High Strength, Aluminum Alloys,

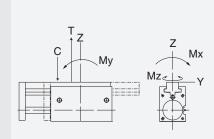
Bronze

**Weight:** 4 oz [113 g]

Piston Diameter: .50 in [12.7 mm]

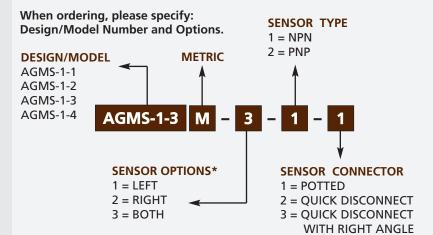
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#### **MAXIMUM FORCES & MOMENTS**



Static **Dynamic** Max Tensile T 100 lbs 42 lbs [444 N] [186 N] Max Compressive C 100 lbs 42 lbs [444 N] [186 N] Max Moment M<sub>x</sub> 80 in/lb 40 in/lb [9 Nm] [4.5 Nm] 80 in/lb 40 in/lb Max Moment M<sub>v</sub> [9 Nm] [4.5 Nm] Max Moment M<sub>7</sub> 80 in/lb 40 in/lb [9 Nm] [4.5 Nm]

#### **HOW TO ORDER**



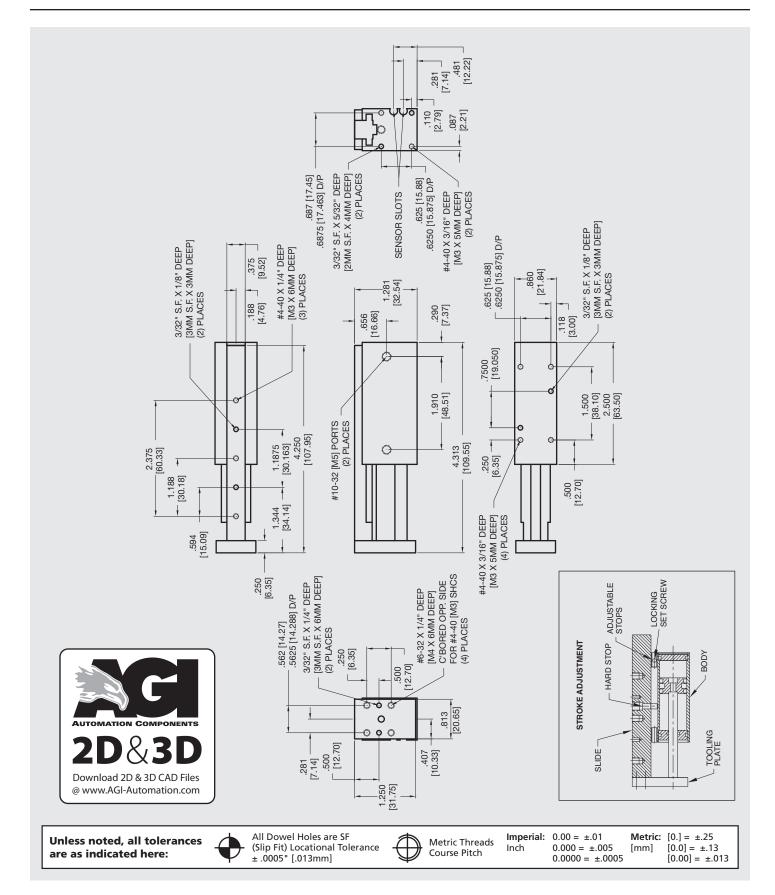
\* NOTE: Hall Effect sensors – Potted or Quick disconnect.

Sensor Part # SHN01, SHP01, SHNQ3, SHPQ3

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# AGMS-1-3 Mini Powered Slide





# **AGMS-1-4 Mini Powered Slide**

### Built-In Air Cylinder



#### **FEATURES AND BENEFITS**

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

#### **SPECIFICATIONS**

Design: Built-in air cylinder

T-slot slide

Stroke: 2.0 in [50.8 mm]

Thrust Force @ 80 PSI [5.5 BAR]

Extended: 15 lbs [66.7 N] 13 lbs Retract: [57.8 N]

Recommended

Speed: 2-12 in/sec

[0.5-.3m/sec]

**Pressure Range:** 

20-120 PSI [1.4-8 BAR] Low/High

**Temperature Range:** 

Low/High -20°/150°F [-28°/80°C]

Side Play:  $\pm 0.001$ [.03 mm]

Maximum Payload: 18 lbs [81.6 kg]

Material: High Strength, Aluminum Alloys,

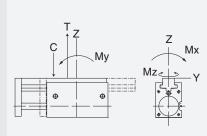
Bronze

Weight: 5 oz [142 g]

**Piston Diameter:** .50 in [12.7 mm]

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#### **MAXIMUM FORCES & MOMENTS**



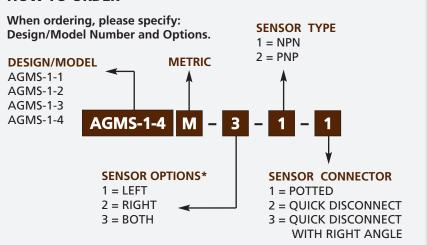
Static **Dynamic** Max Tensile T 130 lbs 55 lbs [578 N] [244 N] Max Compressive C 130 lbs 55 lbs [244 N] [578 N]

Max Moment M<sub>x</sub> Max Moment M<sub>v</sub>

Max Moment M<sub>7</sub>

110 in/lb 50 in/lb [12.5 Nm][6.7 Nm] 110 in/lb 50 in/lb [12.5 Nm][6.7 Nm] 110 in/lb 50 in/lb [12.5 Nm][6.7 Nm]

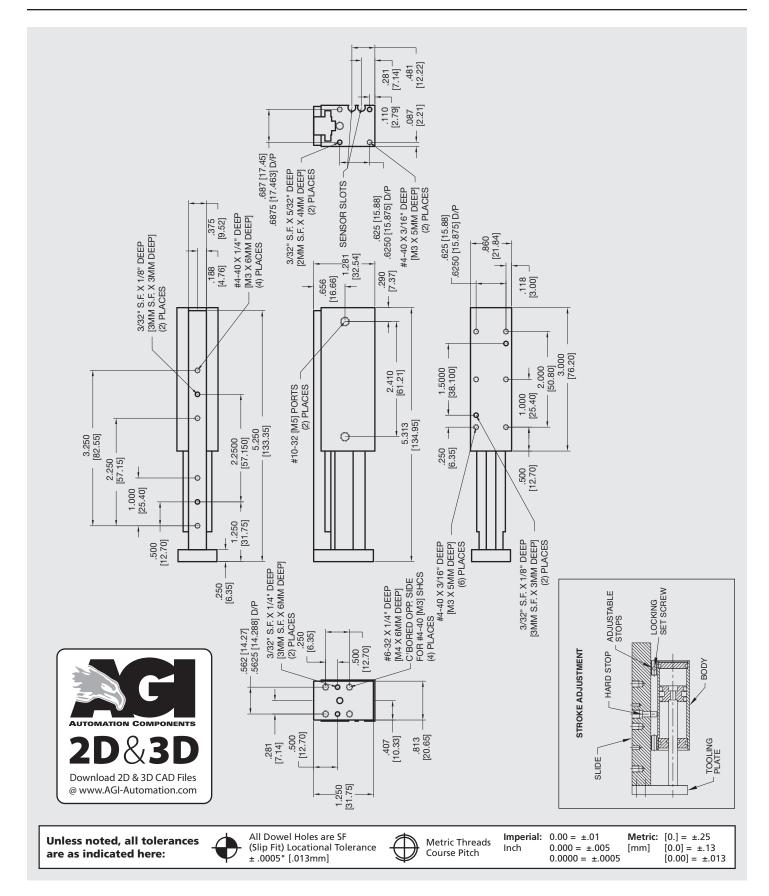
#### **HOW TO ORDER**



\* NOTE: Hall Effect sensors – Potted or Quick disconnect. Sensor Part # SHN01, SHP01, SHNQ3, SHPQ3



# **AGMS-1-4** Mini Powered Slide





# **AGMS-2-1** Mini Powered Slide

### Built-In Air Cylinder



#### **FEATURES AND BENEFITS**

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

#### **SPECIFICATIONS**

Design: Built-in air cylinder

T-slot slide

**Stroke:** 0.5 in [12.7 mm]

Thrust Force @ 80 PSI [5.5 BAR]

Extended: 35 lbs [155 N] Retract: 33 lbs [146 N]

Recommended

**Speed:** 2-12 in/sec

[0.5-.3m/sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.4-8 BAR]

**Temperature Range:** 

Low/High -20°/150°F [-28°/80°C]

**Side Play:**  $\pm 0.001$  [.03 mm]

Maximum Payload: 7 lbs [3.2 kg]

Material: High Strength, Aluminum Alloys,

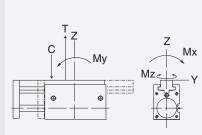
Bronze

**Weight:** 4.2 oz [120 g]

Piston Diameter: .750 in [19 mm]

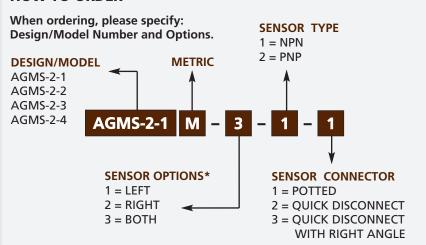
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#### **MAXIMUM FORCES & MOMENTS**



Static **Dynamic** Max Tensile T 80 lbs 34 lbs [355 N] [151 N] 34 lbs Max Compressive C 80 lbs [355 N] [151 N] Max Moment M<sub>x</sub> 35 in/lb 19 in/lb [3.9 Nm] [2.2 Nm] Max Moment M<sub>v</sub> 19 in/lb 35 in/lb [3.9 Nm] [2.2 Nm] Max Moment M<sub>7</sub> 35 in/lb 19 in/lb [3.9 Nm] [2.2 Nm]

#### **HOW TO ORDER**

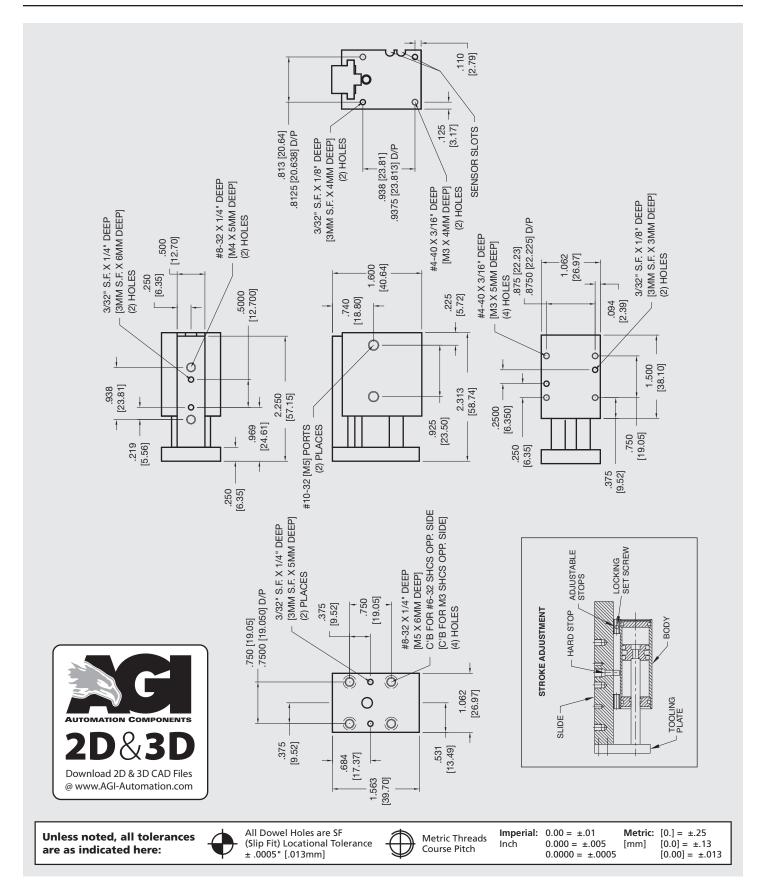


\* NOTE: Hall Effect sensors are hard wired with 20" pigtail.

Sensor Part # SHN01, SHP01, SHNQ3, SHPQ3



# **AGMS-2-1 Mini Powered Slide**





# **AGMS-2-2** Mini Powered Slide

### Built-In Air Cylinder



#### **FEATURES AND BENEFITS**

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

#### **SPECIFICATIONS**

Design: Built-in air cylinder

T-slot slide

**Stroke:** 1 in [25.4 mm]

Thrust Force @ 80 PSI [5.5 BAR]

Extended: 35 lbs [155 N] Retract: 33 lbs [146 N]

Recommended

**Speed:** 2-12 in/sec

[0.5-.3m/sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.4-8 BAR]

**Temperature Range:** 

Low/High -20°/150°F [-28°/80°C]

Side Play:  $\pm 0.001$  [.03 mm]

Maximum Payload: 13 lbs [5.9 kg]

Material: High Strength, Aluminum Alloys,

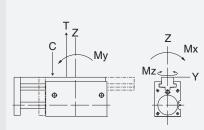
Bronze

Weight: 5.6 oz [160 g]

Piston Diameter: .750 in [19 mm]

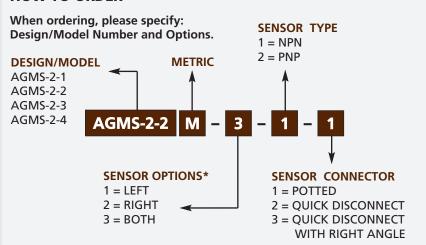
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#### **MAXIMUM FORCES & MOMENTS**



Static **Dynamic** Max Tensile T 140 lbs 60 lbs [622 N] [266 N] Max Compressive C 140 lbs 60 lbs [266 N] [622 N] Max Moment M<sub>x</sub> 70 in/lb 30 in/lb [3.4 Nm] [8 Nm] 70 in/lb 30 in/lb Max Moment M<sub>v</sub> [8 Nm] [3.4 Nm] Max Moment M<sub>7</sub> 70 in/lb 30 in/lb [8 Nm] [3.4 Nm]

#### **HOW TO ORDER**

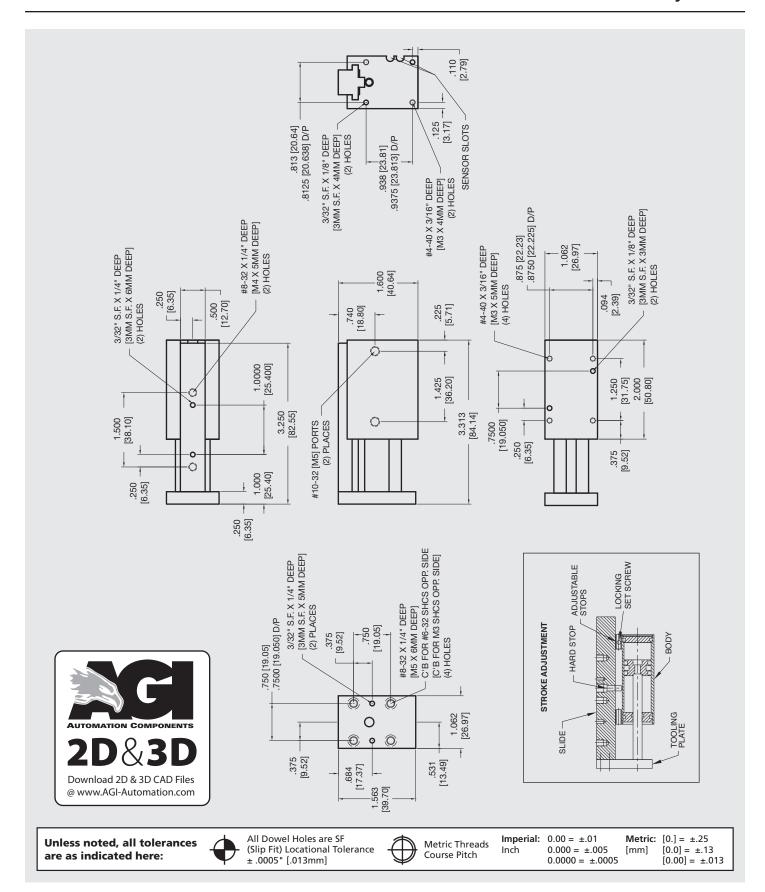


\* NOTE: Hall Effect sensors are hard wired with 20" pigtail.

Sensor Part # SHN01, SHP01, SHNQ3, SHPQ3



# **AGMS-2-2** Mini Powered Slide





# **AGMS-2-3** Mini Powered Slide

### Built-In Air Cylinder



#### **FEATURES AND BENEFITS**

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

#### **SPECIFICATIONS**

Design: Built-in air cylinder

T-slot slide

**Stroke:** 1.5 in [38.1 mm]

Thrust Force @ 80 PSI [5.5 BAR]

Extended: 35 lbs [155 N] Retract: 33 lbs [146 N]

Recommended

**Speed:** 2-12 in/sec

[0.5-.3m/sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.4-8 BAR]

**Temperature Range:** 

Low/High -20°/150°F [-28°/80°C]

Side Play:  $\pm 0.001$  [.03 mm]

Maximum Payload: 24 lbs [10.8 kg]

Material: High Strength, Aluminum Alloys,

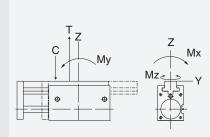
Bronze

**Weight:** 6.8 oz [193 g]

Piston Diameter: .750 in [19 mm]

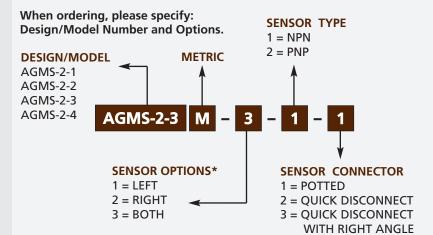
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#### **MAXIMUM FORCES & MOMENTS**



Static **Dynamic** Max Tensile T 180 lbs 77 lbs [800 N] [342 N] Max Compressive C 180 lbs 77 lbs [342 N] [800 N] Max Moment M<sub>x</sub> 70 in/lb 34 in/lb [3.8 Nm] [8 Nm] 70 in/lb 34 in/lb Max Moment M<sub>v</sub> [8 Nm] [3.8 Nm] Max Moment M<sub>7</sub> 70 in/lb 34 in/lb [8 Nm] [3.8 Nm]

#### **HOW TO ORDER**

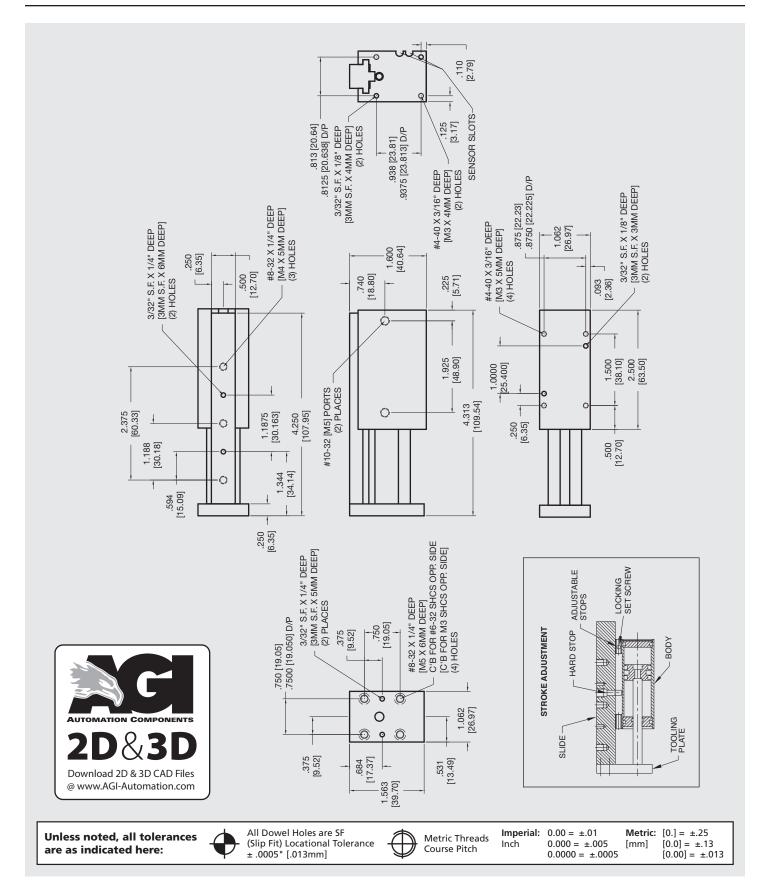


\* NOTE: Hall Effect sensors are hard wired with 20"pigtail.

Sensor Part # SHN01, SHP01, SHNQ3, SHPQ3



# **AGMS-2-3 Mini Powered Slide**





# **AGMS-2-4** Mini Powered Slide

### Built-In Air Cylinder



#### **FEATURES AND BENEFITS**

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

#### **SPECIFICATIONS**

Design: Built-in air cylinder

T-slot slide

Stroke: 2 in [50.8 mm]

Thrust Force @ 80 PSI [5.5 BAR]

Extended: 35 lbs [155 N] Retract: 33 lbs [146 N]

Recommended

Speed: 2-12 in/sec

[0.5-.3m/sec]

**Pressure Range:** 

20-120 PSI [1.4-8 BAR] Low/High

**Temperature Range:** 

Low/High -20°/150°F [-28°/80°C]

Side Play:  $\pm 0.001$ [.03 mm]

Maximum Payload: 30 lbs [13.6 kg]

Material: High Strength, Aluminum Alloys,

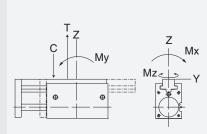
Bronze

Weight: 8.4 oz [240 g]

**Piston Diameter:** .750 in [19 mm]

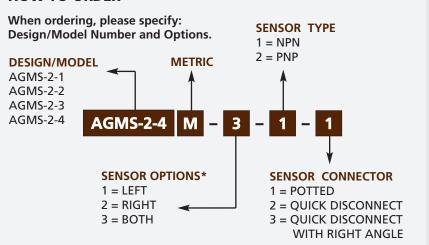
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#### **MAXIMUM FORCES & MOMENTS**



Static **Dynamic** Max Tensile T 250 lbs 108 lbs [1112 N] [800 N] Max Compressive C 250 lbs 108 lbs [1112 N] [800 N] Max Moment M<sub>x</sub> 120 in/lb 62 in/lb [7 Nm] [8 Nm] Max Moment M<sub>v</sub> 120 in/lb 62 in/lb [8 Nm] [7 Nm] Max Moment M<sub>7</sub> 120 in/lb 62 in/lb [8 Nm] [7 Nm]

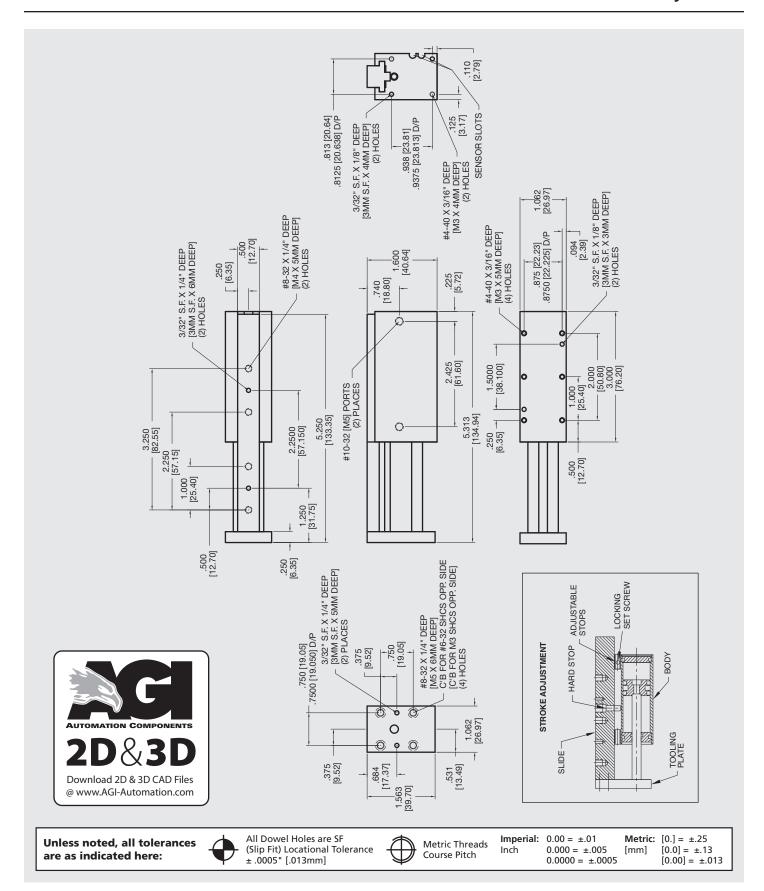
#### **HOW TO ORDER**



\* NOTE: Hall Effect sensors are hard wired with 20"pigtail. Sensor Part # SHN01, SHP01, SHNQ3, SHPQ3



# AGMS-2-4 Mini Powered Slide





#### **FEATURES AND BENEFITS**

- Compact lightweight unit with built-in air cylinder.
- Linear ball bearings ride on precision hardened ground steel shafts.
- Units are permanently lubricated.
- Pistons seals are U-Cup type for long service life.
- Aluminum body and end blocks contain tapped holes and dowel pin holes for precision mounting or fixturing.
- Custom mounting holes and air ports can be added. Please consult factory.
- Main body or end blocks can be anchored due to the 1/16" height clearance.
- Standard built-in stroke adjustment for precise repetitive operation.
- Proximity switches are available to monitor end of stroke position of the body.
- Optional shock absorbers can be ordered for smooth operation.
- Series AGS is fully field repairable for cost savings and minimum down time. Repair kits are available for repairs or maintenance.

#### **SPECIFICATIONS: AGS-4**

Design: Built-in air cylinder, linear bearings on steel hardened shafts

1 to 4 in Stroke:

[25.4 mm to 101 mm]

Thrust Force @ 80 PSI [5.5 BAR]

25 lbs [111 N]

Recommended

Speed: 2-14 in/sec

[0.5-.35 m/sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.4-8 BAR]

**Temperature Range:** 

Low/High -20°/150°F [-28°/80°C]

Side Play:  $\pm 0.001$ [.03 mm]

Maximum Payload: 25 lbs [11.3 kg]

Material: High Strength, Aluminum Alloys,

**Steel Components** 

Weight: 3.5 lbs [1.6 kg]

**Piston Diameter:** .750 in [19 mm]

#### SPECIFICATIONS: AGS-4-X

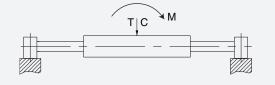
**Custom Stroke:** X= 0 to 4 in [101.6 mm] All Other Specifications: Same As Above

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#### PAYLOAD DATA

Max Tensile T 90 lbs [400 N] Max Compressive C 90 lbs [400 N] Max Moment M<sub>X</sub> 220 in/lb [25 Nm] Max Moment M<sub>V</sub> 220 in/lb [25 Nm] Max Moment M<sub>2</sub> 220 in/lb [25 Nm]

Deflection @ Max load 0.003 Maximum Payload (25 lbs) Recommended load for smooth operation.



Shock Absorbers and Flow are recommended.

Μ

#### **HOW TO ORDER**

**SENSOR** When ordering, please specify: Design/Model Number and Options. TYPE\* 1 = NPN**SHOCK DESIGN/MODEL METRIC SENSOR OPTIONS ABSORBERS** 2 = PNPAGS-4 1 = LEFT AGS-5 2 = RIGHTAGS-6 3 = BOTHAGS-4 STROKE (1", 2", 3", 4")

AGS-5 STROKE (1", 2", 3", 4", 5") AGS-6 STROKE (1", 2", 3", 4", 5", 6")

SENSOR CONNECTOR

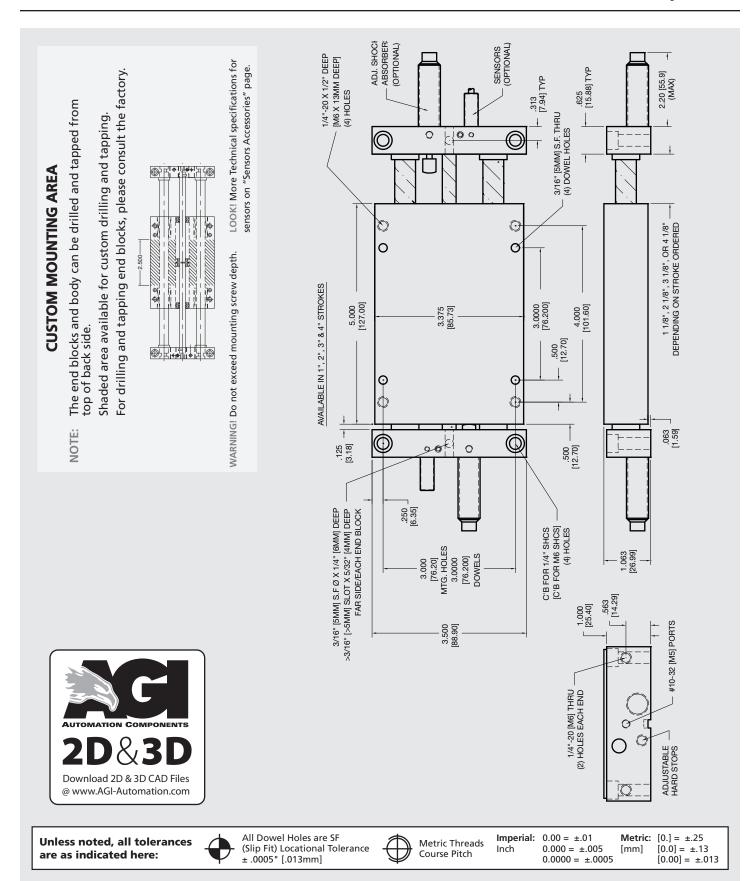
1 = POTTED2 = QUICK DISCONNECT 3 = QUICK DISCONNECT WITH RIGHT ANGLE

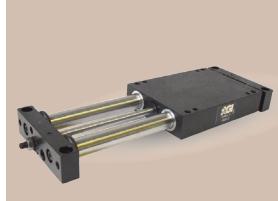
\* NOTE: Proximity sensors are 8 mm diam., 12-30 VDC, 50 mA and come with 2 meter cable.

Sensor Part # SNC08, SNQ08, SPC08, SPQ08



# **AGS-4 Powered Slide**





#### **FEATURES AND BENEFITS**

- Compact lightweight unit with built-in air cylinder.
- Linear ball bearings ride on precision hardened ground steel shafts.
- Units are permanently lubricated.
- Pistons seals are U-Cup type for long service life.
- Aluminum body and end blocks contain tapped holes and dowel pin holes for precision mounting or fixturing.
- Custom mounting holes and air ports can be added. Please consult factory.
- Main body or end blocks can be anchored due to the 1/16" height clearance.
- Standard built-in stroke adjustment for precise repetitive operation.
- Proximity switches are available to monitor end of stroke position of the body.
- Optional shock absorbers can be ordered for smooth operation.
- Series AGS is fully field repairable for cost savings and minimum down time. Repair kits are available for repairs or maintenance.

#### **SPECIFICATIONS: AGS-5**

Design: Built-in air cylinder, linear bearings on steel hardened shafts

Stroke: 5 in

Thrust Force @ 80 PSI [5.5 BAR]

50 lbs [222 N]

Recommended

Speed: 2-14 in/sec

[0.5-.35 m/sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.4-8 BAR]

**Temperature Range:** 

Low/High -20°/150°F [-28°/80°C]

Side Play:  $\pm 0.001$ [.03 mm]

Maximum Payload: 50 lbs [22.6 kg]

Material: High Strength, Aluminum Alloys,

**Steel Components** 

Weight: 6.5 lbs [3 kg]

**Piston Diameter:** 1.0 in [25 mm]

#### SPECIFICATIONS: AGS-5-X

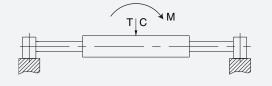
**Custom Stroke:** X = 0 to 5 in [XXX mm] All Other Specifications: Same As Above

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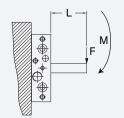
#### PAYLOAD DATA

Max Tensile T 150 lbs [667 N] Max Compressive C 150 lbs [667 N] Max Moment M<sub>X</sub> 550 in/lb [62 Nm] Max Moment M<sub>V</sub> 550 in/lb [62 Nm] Max Moment M<sub>2</sub> 550 in/lb [62 Nm]

Deflection @ Max load 0.003 Maximum Payload (50 lbs) Recommended load for smooth operation.



Shock Absorbers and Flow are recommended.



#### **HOW TO ORDER**

**SENSOR** When ordering, please specify: Design/Model Number and Options. TYPE\* 1 = NPN**SHOCK DESIGN/MODEL METRIC SENSOR OPTIONS** 2 = PNP**ABSORBERS** AGS-4 1 = LEFT AGS-5 2 = RIGHTAGS-6 3 = BOTHAGS-4 STROKE (1", 2", 3", 4") SENSOR CONNECTOR

AGS-5 STROKE (1", 2", 3", 4", 5")

AGS-6 STROKE (1", 2", 3", 4", 5", 6")

1 = POTTED

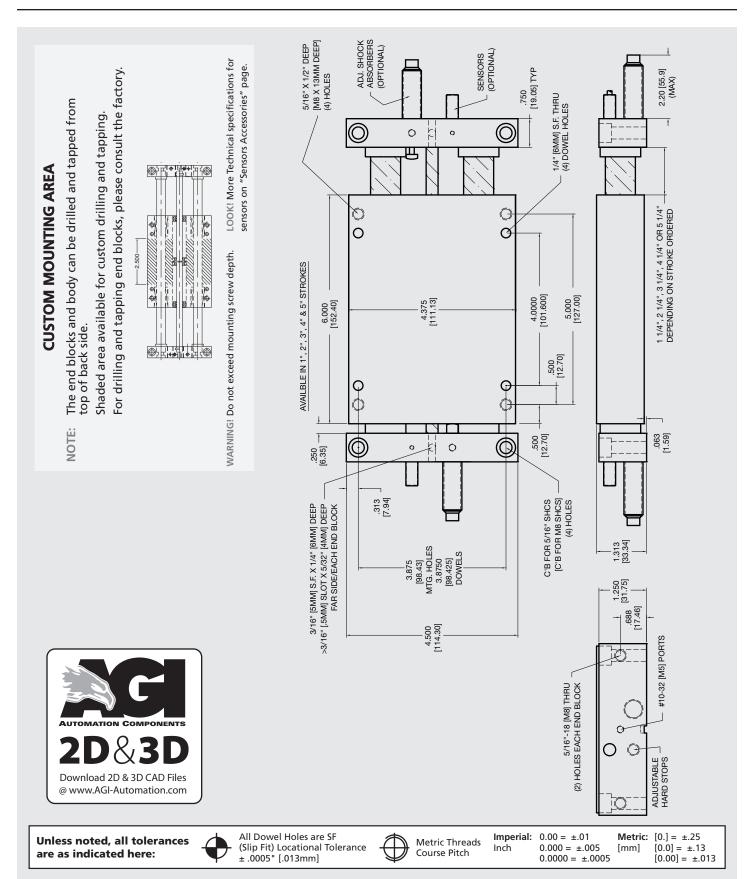
2 = QUICK DISCONNECT 3 = QUICK DISCONNECT WITH RIGHT ANGLE

\* NOTE: Proximity sensors are 8 mm diam., 12-30 VDC, 50 mA and come with 2 meter cable.

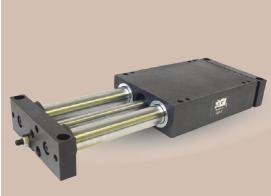
Sensor Part # SNC08, SNQ08, SPC08, SPQ08



# AGS-5 Powered Slide







#### **FEATURES AND BENEFITS**

- Compact lightweight unit with built-in air cylinder.
- Linear ball bearings ride on precision hardened ground steel shafts.
- Units are permanently lubricated.
- Pistons seals are U-Cup type for long service life.
- Aluminum body and end blocks contain tapped holes and dowel pin holes for precision mounting or fixturing.
- Custom mounting holes and air ports can be added. Please consult factory.
- Main body or end blocks can be anchored due to the 1/16" height clearance.
- Standard built-in stroke adjustment for precise repetitive operation.
- Proximity switches are available to monitor end of stroke position of the body.
- Optional shock absorbers can be ordered for smooth operation.
- Series AGS is fully field repairable for cost savings and minimum down time. Repair kits are available for repairs or maintenance.

#### **SPECIFICATIONS: AGS-6**

**Design:** Built-in air cylinder, linear bearings on steel hardened shafts

Stroke: 1-6 in

Thrust Force @ 80 PSI [5.5 BAR]

80 lbs [355 N]

Recommended

Speed: 2-14 in/sec

[0.5-.35 m/sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.4-8 BAR]

**Temperature Range:** 

Low/High -20°/150°F [-28°/80°C]

Side Play:  $\pm 0.001$  [.03 mm]

Maximum Payload: 100 lbs [45.3 kg]

Material: High Strength, Aluminum Alloys,

**Steel Components** 

**Weight:** 12 lbs [5.5 kg]

Piston Diameter: 1.25 in [31.7 mm]

#### **SPECIFICATIONS: AGS-6-X**

Custom Stroke: X= 0 to 6 in [152 mm]
All Other Specifications: Same As Above

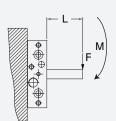
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#### PAYLOAD DATA

Max Tensile T 220 lbs [980 N]
Max Compressive C 220 lbs [980 N]
Max Moment M<sub>X</sub> 1000 in/lb[113 Nm]
Max Moment M<sub>Y</sub> 1000 in/lb[113 Nm]
Max Moment M<sub>Z</sub> 1000 in/lb[113 Nm]

Deflection @ Max load 0.003 Maximum Payload (100 lbs) Recommended load for smooth operation.





#### **HOW TO ORDER**

When ordering, please specify:

Design/Model Number and Options.

DESIGN/MODEL

AGS-4

AGS-5

AGS-6

AGS-7

AGS-4 STROKE (1", 2", 3", 4") AGS-5 STROKE (1", 2", 3", 4", 5")

AGS-6 STROKE (1", 2", 3", 4", 5", 6")

SENSOR CONNECTOR

1 = POTTED 2 = QUICK DISCONNECT

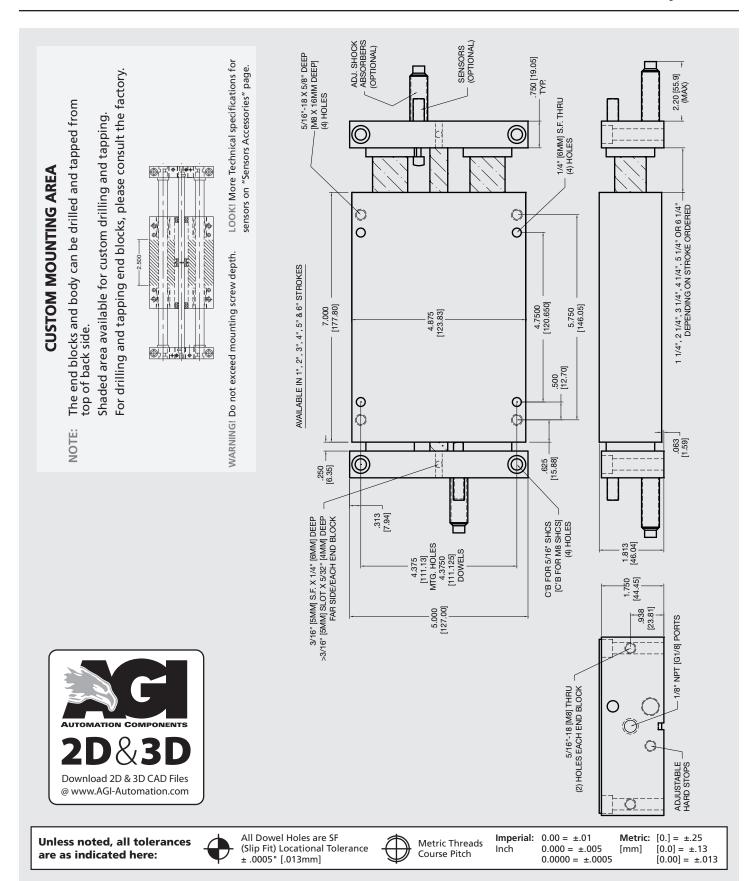
3 = QUICK DISCONNECT WITH RIGHT ANGLE

\* NOTE: Proximity sensors are 8 mm diam., 12-30 VDC, 50 mA and come with 2 meter cable.

Sensor Part # SNC08, SNQ08, SPC08, SPQ08



# **AGS-6 Powered Slide**





#### **FEATURES AND BENEFITS**

- Floating piston rod coupling eliminates cylinder binding.
- Compact, lightweight unit with replaceable air-cylinder.
- Units are permanently lubricated.
- Optional stroke adjustment for precise, repetitive operation.
- Proximity switches are available to monitor end of stroke position of the body.
- Optional shock absorbers can be ordered for smooth operation.
- Aluminum body end blocks contain taped holes and dowel pin holes for precision mounting or fixturing.
- Standard end plate to stop shaft vibrations.

#### **SPECIFICATIONS**

**Design:** Replaceable air cylinder, linear

bearings on steel hardened shafts

Stroke: 4 in max. (1" increments)

[100 mm] [25.4 mm]

Thrust Force @ 80 PSI [5.5 BAR]

30 lbs (multiply force factor by

input pressure in PSI)

Extended: 20 lbs [89 N]

Retract: 19 lbs [85 N]

Recommended

Speed: 1-40 in/sec

**Pressure Range:** 

Low/High 20-120 PSI [1.4-8 BAR]

**Temperature Range:** 

Low/High  $-20^{\circ}/150^{\circ}F$  [ $-28^{\circ}/80^{\circ}C$ ] **Side Play:**  $\pm 0.001$  [.03 mm]

**Deflection:** See Chart

Maximum Payload: 5 lbs [2.2 kg]

Material: High Strength, Aluminum Alloys,

**Steel Components** 

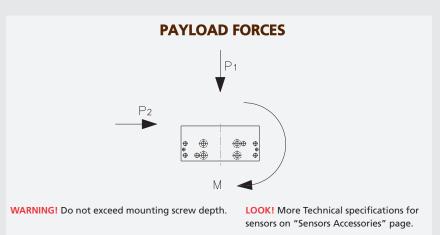
Weight: 0.50 lbs + 0.05 lb/in

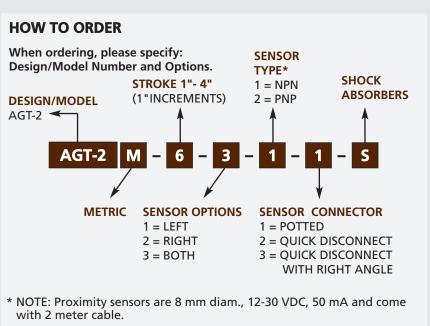
[0.23 kg + 0.86 g/mm]

**Shaft Diameter:** 3/16 in [5 mm]

**Piston Diameter:** 9/16 in [14 mm]

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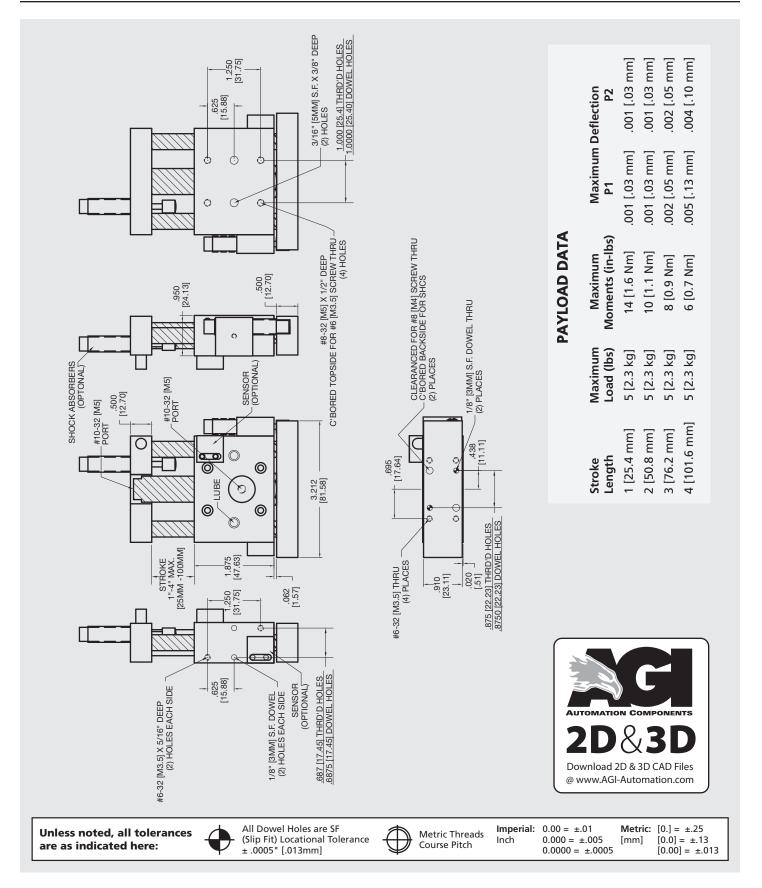


Sensor Part # SNC08, SNQ08, SPC08, SPQ08



### **AGT-2 Powered Slide**

Linear Thruster





#### **FEATURES AND BENEFITS**

- Floating piston rod coupling eliminates cylinder binding.
- Compact, lightweight unit with replaceable air-cylinder.
- Units are permanently lubricated.
- Optional stroke adjustment for precise, repetitive operation.
- Proximity switches are available to monitor end of stroke position of the body.
- Optional shock absorbers can be ordered for smooth operation.
- Aluminum body end blocks contain taped holes and dowel pin holes for precision mounting or fixturing.
- Standard end plate to stop shaft vibrations.

#### **SPECIFICATIONS**

Design: Replaceable air cylinder, linear

bearings on steel hardened shafts

6 in max. (1" increments) Stroke:

[152 mm] [25.4 mm]

Thrust Force @ 80 PSI [5.5 BAR]

30 lbs (multiply force factor by

input pressure in PSI)

Extended: 44 lbs [196 N] Retract: 39 lbs [174 N]

Recommended

1-40 in/sec Speed:

**Pressure Range:** 

Low/High 20-120 PSI [1.4-8 BAR]

**Temperature Range:** 

Low/High -20°/150°F [-28°/80°C] **Side Play:**  $\pm 0.001$ [.03 mm]

**Deflection:** See Chart

Maximum Payload: 10 lbs [4.5 kg]

Material: High Strength, Aluminum Alloys,

**Steel Components** 

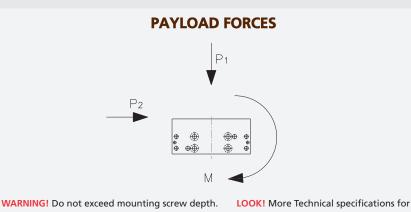
Weight: 1.50 lbs + 2 oz/in

[.7 kg + 1.4 g/mm]

**Shaft Diameter:** 3/8 in [9.5 mm]

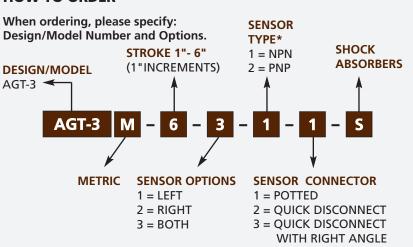
**Piston Diameter:** 3/4 in [19 mm]

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sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**



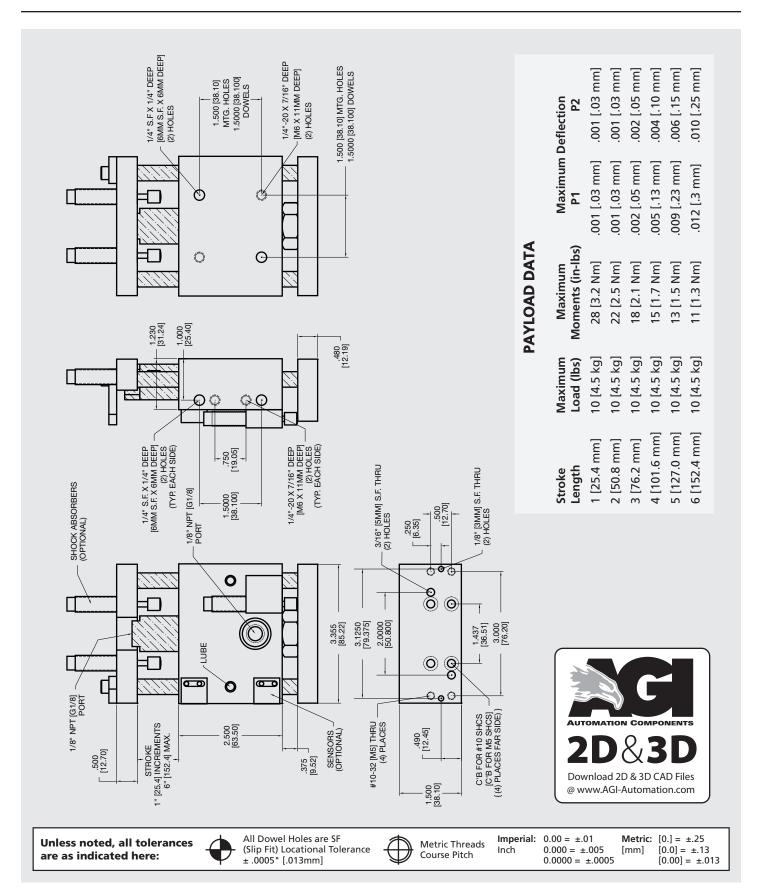
\* NOTE: Proximity sensors are 8 mm diam., 12-30 VDC, 50 mA and come with 2 meter cable.

Sensor Part # SNC08, SNQ08, SPC08, SPQ08



### **AGT-3 Powered Slide**

Linear Thruster





#### **FEATURES AND BENEFITS**

- Floating piston rod coupling eliminates cylinder binding.
- Compact, lightweight unit with replaceable air-cylinder.
- Units are permanently lubricated.
- Optional stroke adjustment for precise, repetitive operation.
- Proximity switches are available to monitor end of stroke position of the body.
- Optional shock absorbers can be ordered for smooth operation.
- Aluminum body end blocks contain taped holes and dowel pin holes for precision mounting or fixturing.
- Standard end plate to stop shaft vibrations.

#### **SPECIFICATIONS**

Design: Replaceable air cylinder, linear

bearings on steel hardened shafts

8 in max. (1" increments) Stroke:

[203 mm] [25.4 mm]

Thrust Force @ 80 PSI [5.5 BAR]

70 lbs (multiply force factor by

input pressure in PSI)

Extended: 88 lbs [392 N] 81 lbs Retract: [360 N]

Recommended

1-40 in/sec Speed:

**Pressure Range:** 

Low/High 20-120 PSI [1.4-8 BAR]

**Temperature Range:** 

-20°/150°F [-28°/80°C] Low/High Side Play: ± 0.001 [.03 mm]

**Deflection:** See Chart

Maximum Payload: 25 lbs [11.3 kg]

Material: High Strength, Aluminum Alloys,

**Steel Components** 

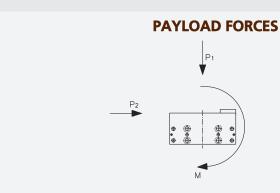
Weight: 3.75 lbs + 3 oz/in

[1.7 kg + 2.6 g/mm]

**Shaft Diameter:** 1/2 in [12.7 mm]

**Piston Diameter:** 1 1/16 in [27 mm]

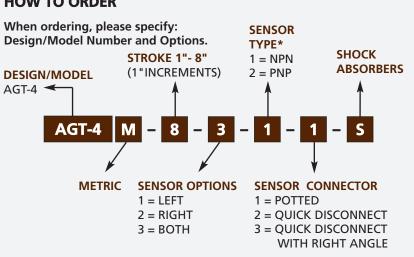
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WARNING! Do not exceed mounting screw depth.

**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.





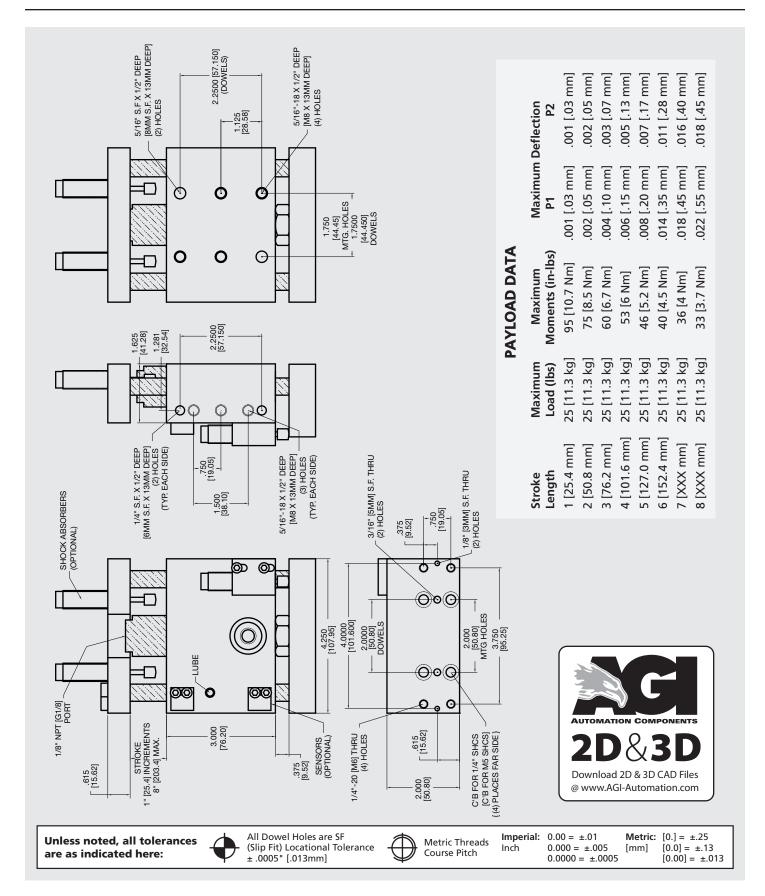
\* NOTE: Proximity sensors are 8 mm diam., 12-30 VDC, 50 mA and come with 2 meter cable.

Sensor Part # SNC08, SNQ08, SPC08, SPQ08



### **AGT-4 Powered Slide**

Linear Thruster





#### **FEATURES AND BENEFITS**

- Floating piston rod coupling eliminates cylinder binding.
- Compact, lightweight unit with replaceable air-cylinder.
- Units are permanently lubricated.
- Optional stroke adjustment for precise, repetitive operation.
- Proximity switches are available to monitor end of stroke position of the body.
- Optional shock absorbers can be ordered for smooth operation.
- Aluminum body end blocks contain taped holes and dowel pin holes for precision mounting or fixturing.
- Standard end plate to stop shaft vibrations.

#### **SPECIFICATIONS**

Design: Replaceable air cylinder, linear

bearings on steel hardened shafts

12 in max. (1" increments) Stroke:

[304.8 mm] [25.4 mm]

Thrust Force @ 80 PSI [5.5 BAR]

140 lbs (multiply force factor by input pressure in PSI)

Extended: 1.76 lbs [8 N] Retract: 1.61 lbs [7 N]

Recommended

1-40 in/sec Speed:

[XX-XX m/sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.4-8 BAR]

**Temperature Range:** 

Low/High -20°/150°F [-28°/80°C] Side Play: ± 0.001 [.03 mm]

**Deflection:** See Chart

Maximum Payload: 40 lbs [18.2 kg]

Material: High Strength, Aluminum Alloys,

**Steel Components** 

Weight: 7.0 lbs + 6.7 oz/in

[3.2 kg + 5.2 g/mm]

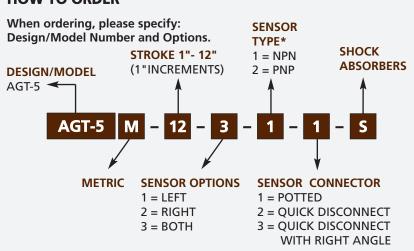
**Shaft Diameter:** 3/4 in [19 mm]

**Piston Diameter:** 1 1/2 in [38 mm] PAYLOAD FORCES

WARNING! Do not exceed mounting screw depth.

**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.





\* NOTE: Proximity sensors are 8 mm diam., 12-30 VDC, 50 mA and come with 2 meter cable.

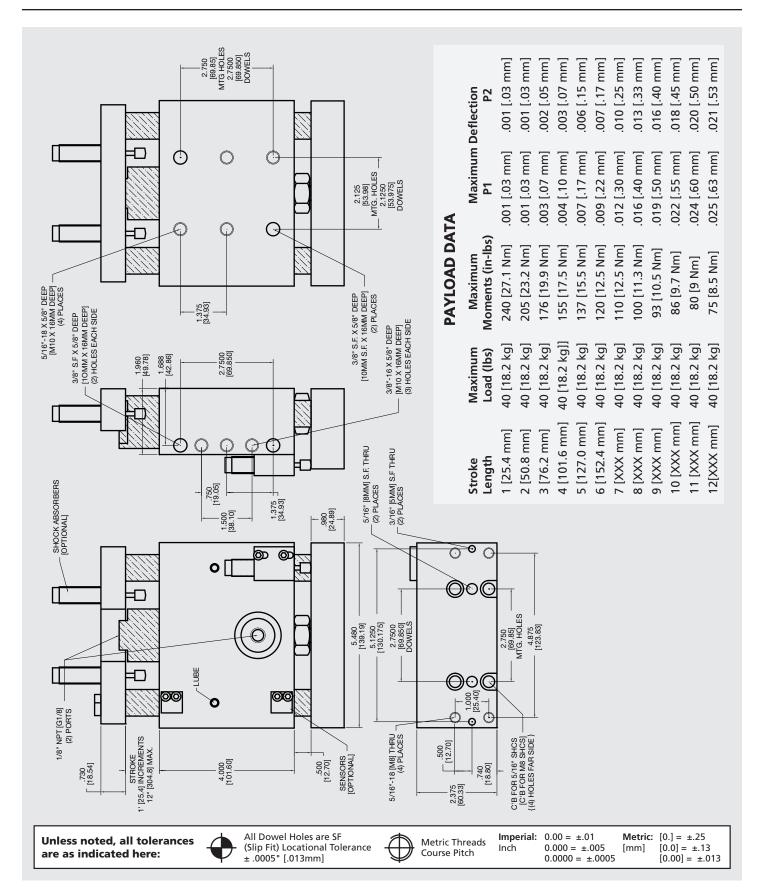
Sensor Part # SNC08, SNQ08, SPC08, SPQ08

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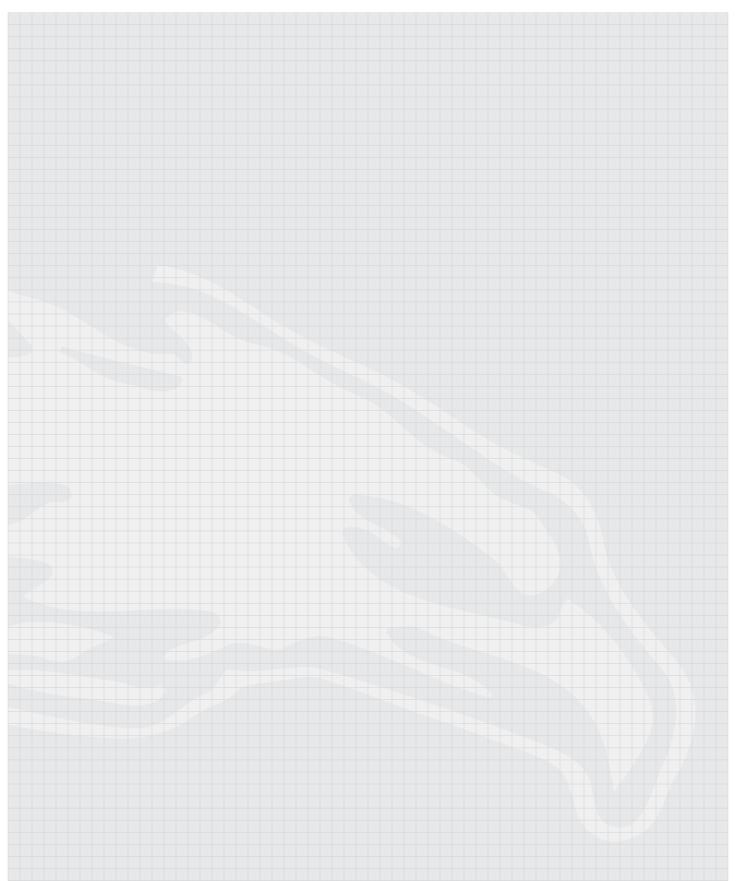
### **AGT-5 Powered Slide**

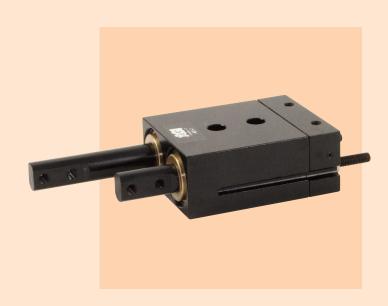
Linear Thruster





## **Notes**





**AGE** Series





# **AGE-1 Feed Escapement**

### Built-in Air Cylinder



#### **FEATURES AND BENEFITS**

- Compact, Long Stroke Escapements made for separating and isolating individual parts from tracks, vibratory feeders or conveyors.
- Internal sequencing and cross porting make sure both rods are extended before either rod can retract, ensuring positive part feeding.
- Easy part jam clearing due to internal back pressure cross port design, this allows both rods to be retracted with the air off.
- Piston seals are U-CUP type for long service life.
- Hall effect sensors are available to monitor stroke position at any point in the stroke.
- Adjustable stroke on retraction.

#### **SPECIFICATIONS**

**Design:** Double Acting, Internal Sequencing

Stroke 1 in 25 mm

Option: Adjustable Stroke

Thrust Force: @80 psi [5.5 BAR]

Extend Force: 18 lb [80 N]
Retract Force: 10 lb [45 N]

Time: .35 Sec [.35 sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.4-8 BAR]

**Temperature Range:** 

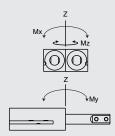
Low/High  $-20^{\circ}/180^{\circ}F$  [ $-28^{\circ}/80^{\circ}C$ ] Side Play:  $\pm .002$  in  $\pm 0.06$  mm

**Loading Capacity:** 

 $\begin{tabular}{lll} \mbox{Max Moment M}_{\mbox{X}} & \mbox{Static} & \mbox{Dynamic} \\ \mbox{50 lbs} & \mbox{5 lbs} \\ \mbox{[6 Nm]} & \mbox{[0.6 Nm]} \\ \end{tabular}$ 

Max Moment M<sub>y</sub> 50 lbs 5 lbs [6 Nm] [0.6 Nm]

Max Moment M<sub>Z</sub> 50 lbs 5 lbs [6 Nm] [0.6 Nm]



Material: High Strength, Aluminum Alloys,

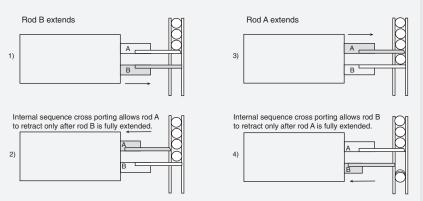
Bronze

 Weight:
 8 oz
 [227 g]

 Piston Diameter:
 .563 in
 [14 mm]

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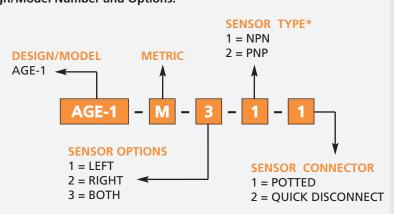
#### **TYPICAL OPERATION:**



AGI Escapements are two double acting cylinders that are cross ported and internally sequenced. A four way, two position valve is needed to operate this escapement. \*Rods A and B must be allowed to extend to the end of it's stroke to operate.

#### **HOW TO ORDER**

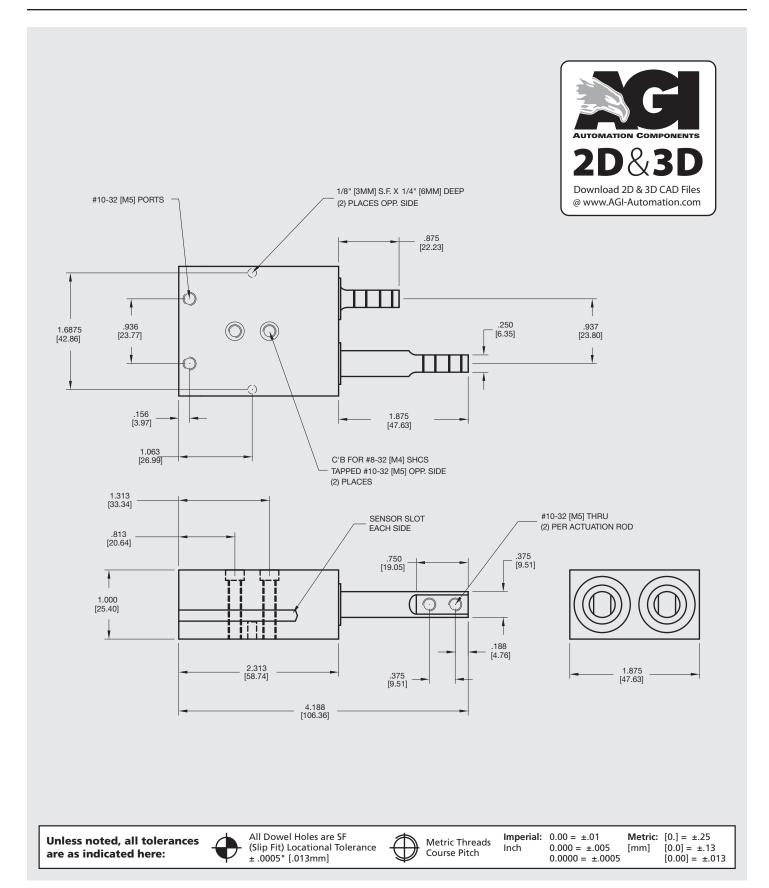
When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect Sensors are hard wired with a 20" pigtail. Sensor Part # SHN01, SHP01, SHNQ3, SHPQ3



# AGE-1 Feed Escapement Built-in Air Cylinder





# **AGE-2 Feed Escapement**

### Built-in Air Cylinder



#### **FEATURES AND BENEFITS**

- Compact, Long Stroke Escapements made for separating and isolating individual parts from tracks, vibratory feeders
- Internal sequencing and cross porting make sure both rods are extended before either rod can retract, ensuring positive part feeding.
- Easy part jam clearing due to internal back pressure cross port design, this allows both rods to be retracted with the air off.
- Piston seals are U-CUP type for long service life.
- Hall effect sensors are available to monitor stroke position at any point in the stroke.
- Adjustable stroke on retraction.

#### **SPECIFICATIONS**

Design: Double Acting, Internal Sequencing

Stroke 1.25 in 31.7 mm

Option: Adjustable Stroke

Thrust Force: @80 psi [5.5 BAR] Extend Force: 35 lb

[155 N] Retract Force: 33 lb [146 N] Time: .35 Sec [.35 sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.4-8 BAR]

**Temperature Range:** 

-20°/180°F [-28°/80°C] Low/High Side Play:  $\pm .002$  in  $\pm 0.06$  mm

**Loading Capacity:** 

Static **Dynamic** 150 lbs 13 lbs Max Moment M<sub>x</sub>

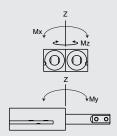
[11.3 Nm] [2.8 Nm]

Max Moment M<sub>V</sub> 13 lbs 150 lbs

[11.3 Nm] [2.8 Nm]

150 lbs 13 lbs Max Moment M<sub>2</sub>

[11.3 Nm] [2.8 Nm]



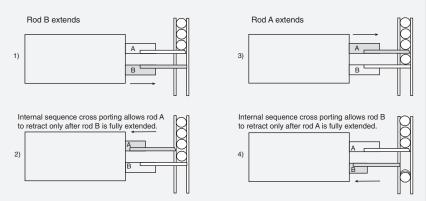
Material: High Strength, Aluminum Alloys,

**Bronze** 

Weight: 12 oz [340 q] **Piston Diameter:** .750 in [19 mm]

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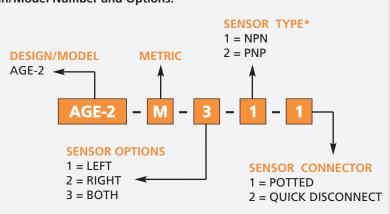
#### **TYPICAL OPERATION:**



AGI Escapements are two double acting cylinders that are cross ported and internally sequenced. A four way, two position valve is needed to operate this escapement. \*Rods A and B must be allowed to extend to the end of it's stroke to operate.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

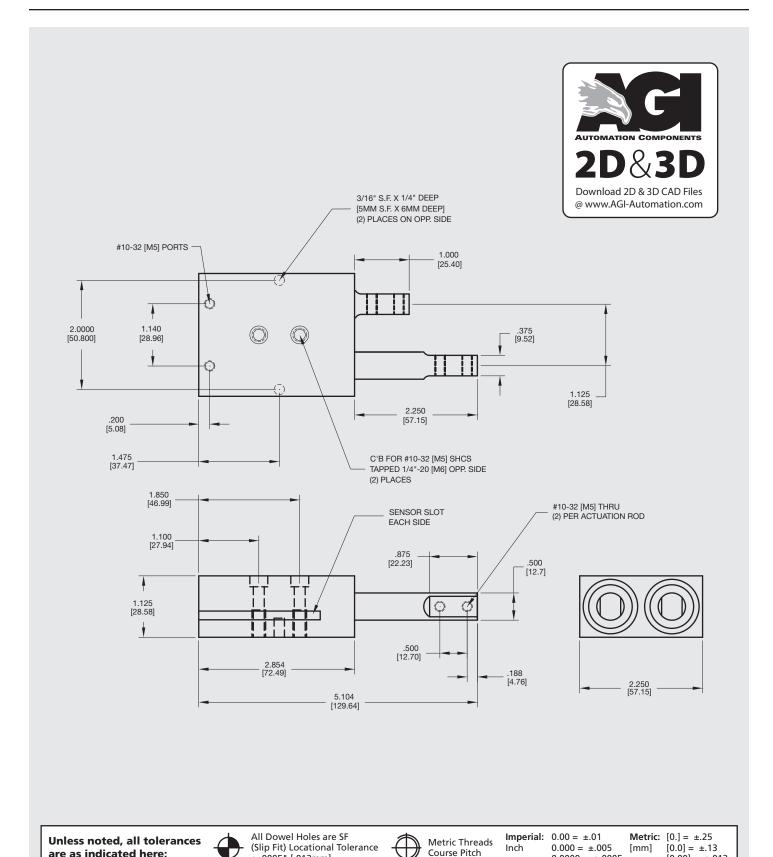


\* NOTE: Hall Effect Sensors are hard wired with a 20" pigtail. Sensor Part # SHN01, SHP01, SHNQ3, SHPQ3



are as indicated here:

# AGE-2 Feed Escapement Built-in Air Cylinder



± .0005" [.013mm]

 $[0.00] = \pm .013$ 

 $0.0000 = \pm .0005$ 



# **AGE-3 Feed Escapement**

### Built-in Air Cylinder



#### **FEATURES AND BENEFITS**

- Compact, Long Stroke Escapements made for separating and isolating individual parts from tracks, vibratory feeders
- Internal sequencing and cross porting make sure both rods are extended before either rod can retract, ensuring positive part feeding.
- Easy part jam clearing due to internal back pressure cross port design, this allows both rods to be retracted with the air off.
- Piston seals are U-CUP type for long service life.
- Hall effect sensors are available to monitor stroke position at any point in the stroke.
- Adjustable stroke on retraction.

#### **SPECIFICATIONS**

Design: Double Acting, Internal Sequencing

Stroke 1.56 in 39 mm

Option: Adjustable Stroke

Thrust Force: @80 psi [5.5 BAR] Extend Force: 60 lb

[270 Kg] Retract Force: 52 lb [231 Kg] Time: .35 Sec [.35 sec]

**Pressure Range:** 

Low/High 20-120 PSI [1.4-8 BAR]

**Temperature Range:** 

-20°/180°F [-28°/80°C] Low/High  $\pm .002 in \pm 0.06 mm$ Side Play:

**Loading Capacity:** 

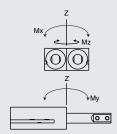
**Dynamic** Static 230 lbs 24 lbs Max Moment M<sub>x</sub>

[24 Nm] [2.6 Nm]

Max Moment M<sub>V</sub> 24 lbs 230 lbs

> [24 Nm] [2.6 Nm]

24 lbs Max Moment M<sub>2</sub> 230 lbs [24 Nm] [2.6 Nm]



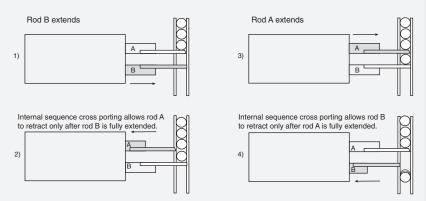
Material: High Strength, Aluminum Alloys,

**Bronze** 

1 lb Weight: [0.45 Kg] **Piston Diameter:** 1 in [25 mm]

January 2009 - PATENTED Made in the USA

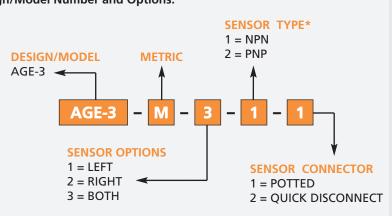
#### **TYPICAL OPERATION:**



AGI Escapements are two double acting cylinders that are cross ported and internally sequenced. A four way, two position valve is needed to operate this escapement. \*Rods A and B must be allowed to extend to the end of it's stroke to operate.

#### **HOW TO ORDER**

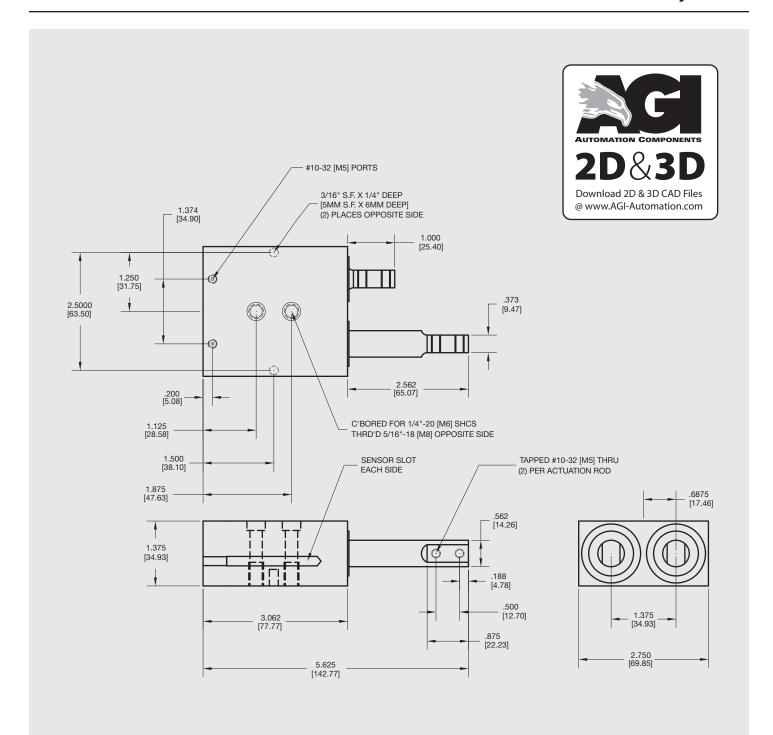
When ordering, please specify: Design/Model Number and Options.



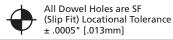
\* NOTE: Hall Effect Sensors are hard wired with a 20" pigtail. Sensor Part # SHN01, SHP01, SHNQ3, SHPQ3



# AGE-3 Feed Escapement Built-in Air Cylinder



Unless noted, all tolerances are as indicated here:



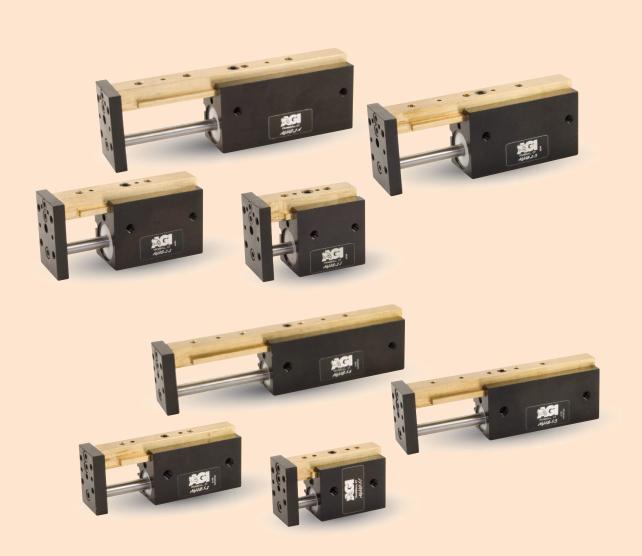


Imperial:  $0.00 = \pm .01$  $0.000 = \pm .005$ Inch  $0.0000 = \pm .0005$ 

Metric:  $[0.] = \pm .25$  $[0.0] = \pm .13$ [mm]  $[0.00] = \pm .013$ 



# **AGMS Single Finger Escapement**Built-in Air Cylinder



#### **FEATURES AND BENEFITS**

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

For detailed product specifications and CAD drawings, please visit our website at www.AGI-Automation.com





**AGO** Series **AGC** Series





### **AGO Load Limiter**

### See: www.agi-automotion.com for full data



#### **FEATURES AND BENEFITS**

- Dynamically Variable Trip Points
- High Reliability
- Quick Reaction Time
- Monitors Performance Readiness
- Load Limiter Becomes Compliant

Model	Torque Trip Point	Moment Trip Point	Mass	Diameter	Profile
	N-m	N-m	kg	mm	mm
	(in-lb)	(in-lb)	(lb)	(in)	(in)
AGO-1	.28-1.5	.31-1.5	.11	40	27
	(2.5-13.5)	(2.7-13.2)	(.24)	(1.6)	(1.1)
AGO-2	1.0-6.4	1.0-6.4	0.26	63.5	32
	(9-56)	(9-56)	(0.56)	(2.5)	(1.2)
AGO-3	2.2-14.0	2.6-11.8	0.29	71	35
	(19-124)	(23-104)	(0.65)	(2.8)	(1.3)
AGO-4	5.3-30.4	4.1-20.3	0.45	83	37
	(47-270)	(36-180)	(0.99)	(3.3)	(1.4)
AGO-5	7.5-45.2	5.9-32.4	0.68	97	43.5
	(66-400)	(52-287)	(1.5)	(3.8)	(1.7)

#### **ROBOTS SAFELY CRASH WITH PROTECTION**

The AGO series Pneumatic Collision Sensors features seven new models that are suited for a wide variety of applications to increase production.

There are many names for the robotic safety devices, crash protectors, collision sensors, EOAT load limiter and so on. They all have the same purpose and that's to minimize or completely prevent damage to robot and tooling.

The AGO unit mounts between the robot and the tooling to protect them in an overload condition or collision. The AGI pneumatically actuated load-limiter has dynamically infinite variable breakaway points. The moment trip point settings can be controlled by air pressure and is complaint in the X, Y and Z axes and rotational.

Pneumatic pressure can be added to increase moment capacity for high-interia motions and reduced when low-interia moves are needed. A regulated air supply provides positive, variable pressure to hold the load rigid during normal operation. At impact, the air chamber seal is opened and becomes compliant, while a pressure switch signal is immediately sent to the system controller or robot's E-stop to shut down the system. Precise locating components are used to ensure that it repeats back to its original position with less than .001 inch.

The AGI robotic collision protector, production and assembly lines run longer, expensive robots and tools are protected and costly system repairs are drastically reduced on end of arm tooling.

AGI supplies a complete range of sophisticated automation products that include, Pneumatic parallel grippers, rotary actuators, thrusters, linear actuator slides, mini slides, tool changers, overload devices. Available in imperial and metric versions for flexibility of design for a world market.

For more information on this product, send for a FREE catalog today. For immediate assistance, call AGI, (203) 459-8345 or visit our web site at www.agi-automation.com



# **AGC Tool Changer System**

See: www.agi-automotion.com for full data



#### **FEATURES AND BENEFITS**

- Fail Safe
- Handles High Moments and Extremely High Repeatability
- Low Deflection
- Coupling Window

Model	Moment load graph	Repeat- ability X&Y	Repeat- ability Z	Weight	Profile	Diameter	User Electri- cal Lines	Pneumatic Ports
AGC-20	in-lb N-m	± .025 mm ± .001 in	± .025 mm ± .001 in	0.40 kg 0.91 lb	46.50 mm 1.83 in	60 mm 2.3 in	18 @ 5 Amp each	(6) M5
AGC-40	in-lb N-m	± .025 mm ± .001 in	±.025 mm ±.001 in	1.88kg 4.14 lb	63 mm 2.48 in	101.5 mm 4.0 in	22 @ 5 Amp each	(8) 1/8" NPT

#### ROBOTIC TOOL CHANGERS OFFER IMPROVED PRODUCTION AND SAFETY.

The AGI robotic tool changer provides the flexibility to automatically changed end-effectors, as part of improving production cycles in a given cell. A robot will use a pneumatic gripper to pick up and position a part, after that it exchanges the gripper for a grinder. When the grinder is complete, the robot drops of the tool and reattaches the gripper, so it can remove the piece from its fixture and pick up another part.

Another common application is here a robot uses a single end effector for a given product run, only changing every couple of hours, so tool changers can both cut costs and increase throughput.

Routine maintenance is another application in which tool changers help reduce the down time. The tool changer justifies its expense because end effectors can be swapped out in a matter of seconds, as opposed to hours so production can continue.

Safety is key in any factory environment. AGI's pneumatic Tool Changer are equipped with a fail safe locking mechanism that will not drop your part even if air pressure fails. The locking mechanism relies on a pneumatically driven piston that forces three cam fingers into a steel ring in the tool-side piece, both locking it in place and clamping the two pieces together. The cam geometry ensures the robot- and tool-side do not come apart in to event of lost air pressure.

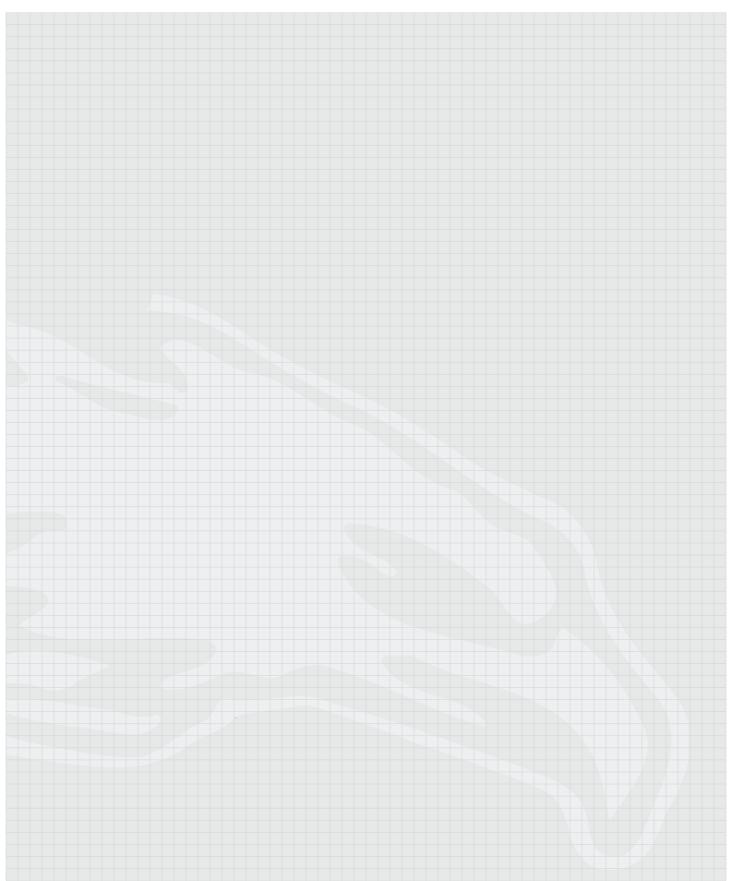
The pneumatically actuated robotic tool changer provides the flexibility to automatically change grippers or other peripheral end effector tooling. AGI offers seven different sizes of Tool-Changers, ranging from 1" in diameter for lab use to 10" in diameter. Tool Changers handle high load capacities up to 6000 in-lbs and a repeatability of + 0.01. Tool Changers (Robot side and Tool side) that have been design to connect electrical contacts and Pneumatic ports.

AGI supplies a complete range of sophisticated automation products that include, Pneumatic parallel grippers, rotary actuators, thrusters, linear actuator slides, mini slides, tool changers, overload devices. Available in imperial and metric versions for flexibility of design for a world market.

For more information on this product, send for a FREE catalog today. For immediate assistance, call AGI, (203) 459-8345 or visit our web site at www.agi-automation.com



## **Notes**



Inductive Sensors
Hall Effect Sensors
Quick Disconnect
Cables

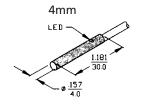


### **Sensor Accessories**

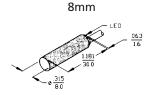
### **Sensors and Cables**

#### **INDUCTIVE SENSORS**

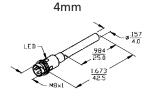
#### Potted-In Cable: Picoprox®



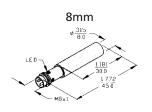




#### Quick Disconnect: Picofast™

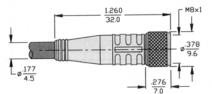




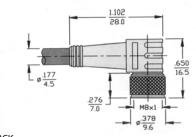


#### **QUICK DISCONNECT CABLES**

Straight Molded Cordset (Female Plug)



**Right Angle Molded Cordset (Female Plug)** 

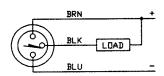


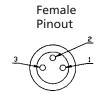
Picoprox and Picofast are registered trademarks of TURCK

Ripple	<10%.
Differential Travel (Hysteresis)	1-15% (5% typ.)
Voltage Drop Across Conducting Sensor	<1.8 V at 100mA
Trigger Current for Overload protection	
Continous Load Current	<100mA
Off-State (Leakage) Current	<10mA
No-Load Current	
Time Delay Before Availability	<8.0 ms
Power-On False Pulse Suppression	

Reverse Polarity Protection	
Wire-Break Protection	Incorporated
Transient Protection	1 kV, 0.1 ms, 1kO
Operating Temperature	-25C to + 70C (-13F to + 158F)
Enclosure	Meets NEMA 1,3,4,6,13
	and IEC IP 67
Shock	30 g, 11 ms
Vibration	55 Hz, 1 mm Amplitude
	in all 3 Planes
Repeatability	<2% of rated Operating Distance
LED Function	Red: Output Energized

#### **NPN Wiring Diagram (Sinking)**

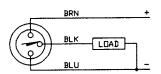




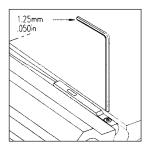
Conductor Colors: 1 = Brown2 = Black

3 = Blue

#### **PNP Wiring Diagram (Sourcing)**



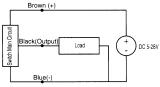
#### **HALL EFFECT SENSORS (SOLID SATE)**



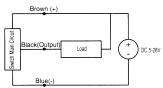
**NOTE:** Maximum torque on set screw is .170 N-m (1.5 in-lbs.) Do not overtorque.

Output Type	Current Sinking or Sourcing
Input Voltage	5 to 24 V DC
Input Current	25 mA max.
"ON" Voltage Drop	
Sinking	0.4 Volts max.
Sourcing	
Output Current	25mA max.
Power Dissapation	300 mW max.
Turn ON Time	1 μ Seconds
OFF State Leakage	10 μA max.
Temperature Range	-25° to =85°C
Logic	Normally Open

#### Sourcing (PNP) Output



#### Sinking (NPN) Output





# **Order Info, Terms & Warranty**

#### ORDERING INFORMATION

BY MAIL: AGI, 171 Spring Hill Road,

Trumbull, CT 06611

BY PHONE: (203) 459-8345

BY FAX: (203) 452-5943

BY EMAIL: amerigrip@aol.com

#### **TERMS AND CONDITIONS**

METHOD OF SHIPMENT: U.P.S Ground or specified by customer.

TERMS: NET 30 to established accounts, 2% discount 10 days,

F.O.B. Trumbull, CT.

MINIMUM ORDER: \$50.00 minimum order.

PRICING: All prices are subject to change without notice.

RETURNED GOODS: A return authorization number (RA#) must be obtained

prior to returning merchandise for replacement or repair. There will be a 20% restocking charge applied to items

authorized for return.

**CLAIMS:** Claims of shortages, pricing errors, or erroneous

charges should be presented within 10 (ten) days of

receipt of goods.

#### **LIMITED WARRANTY**

All American Grippers Inc. (AGI) product(s) are warranted to be free of defects in materials and workmanship for a period of one year of shipment from the factory. American Grippers Inc. (AGI) warranty is limited to repairing or replacing product(s), at it's option, F.O.B. the factory, upon American Grippers Inc. (AGI) inspection. American Grippers Inc. (AGI) warranty requires written permission prior to returning product for warranty inspection purpose. This warranty shall not apply to any product(s), which has been subject to improper installation, tampering, modification, abuse, operating conditions or application. Apart from the above warranty, these express warranties are in lieu of and exclude all other representations made—both expressed and, or implied. There are no warranties of merchantability of fitness for a particular purpose for products covered by these terms and conditions, which extend beyond the description of the face hereof. Governing Law: The sale and purchase of product(s) covered hereby and all terms and conditions hereof shall be governed by the law of Connecticut. American Grippers Inc. (AGI) reserves the right to change specifications, design and prices without prior written notice.



## **Notes**

